

# SLIDING DOOR DRIVE UNIT SLX-M

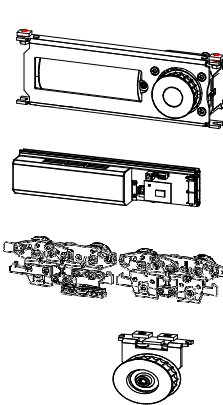
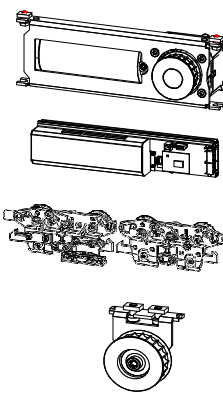
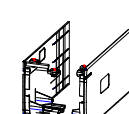



**AJAN LUKKO**  
TURVAKSI PALVELUT®

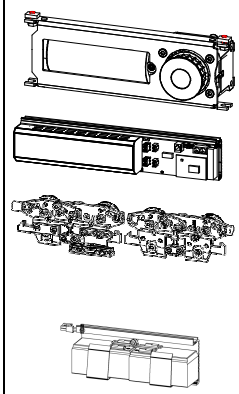
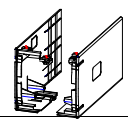
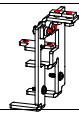
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## Sliding door drive unit SLX-M

| No. | Illustration  | Art. No.  | Designation   | per  | Quantity unit | Stock length | Group     |           |
|-----|---|---|---|--|---------------|--------------|-----------|-----------|
| 003 |    |   | <b>Basic Kit SLX-M-1 D BEA docu D</b>                                 |  |               |              |           |           |
|     |   | 1   | 45-0635-087/11  | <b>BASIC KIT SLX-M-1 D BEA D</b>   |               |              | <b>ST</b> | <b>01</b> |
|     |   | 1   | 45-0635-098   | Motor gear unit MOGET 2-15   |               |              |           |           |
|     |   | 1   | 45-0635-125   | Control unit NESTE 3, 230V   |               |              |           |           |
|     |   | 1   | 45-0635-258   | Running carriage Set LAUWA SLX-M   |               |              |           |           |
|     |   | 1   | 45-0635-103   | Basic Set SLX  |               |              |           |           |
|     |   | 1   | 45-0635-259   | Guide roller complete 15mm   |               |              |           |           |
|     |   | 1   | 45-0630-943/01  | Mains cable D compl. 4m  |               |              |           |           |
|     |   | 1   | 45-0635-997/12  | Documentation set SLX-M D  |               |              |           |           |
|     |   | 1   | 45-6466-306   | COMBI-SCAN INT BEA   |               |              |           |           |
| 1   | 45-0635-263   | Adapter COMBI-SCAN SLX-M<br><b>with locking</b>                     |   |  |               |              |           |           |
| 1   | 45-0635-234   | If without locking, you need in addition:<br>Adapter set COMBI SCAN |   |  |               | ST           | 01        |           |
| 004 |   |   | <b>Basic Kit SLX-M-1 D BEA docu F / E / I / S</b>                     |  |               |              |           |           |
|     |   | 1   | 45-0635-087/12  | <b>BASIC KIT SLX-M-1 D BEA EFIS</b><br>do. but with<br>Documentation set SLX-M EFIS    |               |              | <b>ST</b> | <b>01</b> |
| 1   | 45-0635-997/13  |   |   |  |               |              |           |           |
| 005 |  |   | <b>Basic Kit SLX-M-1 D, docu D, without COMBI-SCAN</b>                |  |               |              |           |           |
|     |   | 1   | 45-0635-087/51  | <b>BASIC KIT SLX-M-1 D O.SCAN D</b>  |               |              | <b>ST</b> | <b>01</b> |
|     |   | 1   | 45-0635-098   | Motor gear unit MOGET 2-15   |               |              |           |           |
|     |   | 1   | 45-0635-125   | Control unit NESTE 3, 230V   |               |              |           |           |
|     |   | 1   | 45-0635-258   | Running carriage Set LAUWA SLX-M   |               |              |           |           |
|     |   | 1   | 45-0635-103   | Basic Set SLX  |               |              |           |           |
|     |   | 1   | 45-0635-259   | Guide roller complete 15mm   |               |              |           |           |
|     |   | 1   | 45-0630-943/01  | Mains cable D compl. 4m  |               |              |           |           |
|     |   | 1   | 45-0635-997/12  | Documentation set SLX-M D  |               |              |           |           |
|     |   | 1   | 45-0635-997/13  |  |               |              |           |           |
| 006 |   |   | <b>Basic Kit SLX-M-1 D, docu F / E / I / S without COMBI-SCAN</b>     |  |               |              |           |           |
|     |   | 1   | 45-0635-087/52  | <b>BASIC KIT SLX-M-1 D O.SCAN EFIS</b><br>do. but with<br>Documentation set SLX-M EFIS |               |              | <b>ST</b> | <b>01</b> |
| 1   | 45-0635-997/13  |   |   |  |               |              |           |           |
| 020 |  |   | <b>Important</b><br>Side cover set (compulsory: 1 set per drive case) |  |               |              |           |           |
|     |   | 1   | 45-0635-251   | Side cover set SLX-M   |               |              | ST        | 01        |
| 021 |  | 1   | 45-0635-266   | Reinforcement SEIDE SLX-M (1 strap)  |               |              | ST        | 01        |
| 022 |   | 1   | 45-0621-278   | Fastening set MP on lintel   |               |              | ST        | 01        |
| 023 |   | 1   | 45-0638-205   | Fixing set LP to TP (SLX-M / SLX-D)  |               |              | ST        | 01        |

## Sliding door drive unit SLX-M

| No. | Illustration  | Art. No.              | Designation  | per | Quantity unit | Stock length | Group     |
|-----|---|-----------------------|--|-----|---------------|--------------|-----------|
| 012 |    | <b>45-0635-094/11</b> | <b>Basic Kit SLX-M-1 Redundant, BEA Docu D</b><br><b>BASIC-KIT SLX-M-1 RED D BEA D</b>                   |     | <b>ST</b>     |              | <b>01</b> |
|     |   | 2 45-0635-098         | Motor gear unit MOGET 2-15   |     |               |              |           |
|     |   | 1 45-0635-223         | NESTE Redundant  |     |               |              |           |
|     |   | 1 45-0635-258         | Running carriage Set LAUWA SLX-M   |     |               |              |           |
|     |   | 1 45-0635-103         | Basic Set SLX  |     |               |              |           |
|     |   | 1 45-0635-244         | VE extension cable MOGET   |     |               |              |           |
|     |   | 1 45-0635-111         | Battery unit (BATPA)   |     |               |              |           |
|     |   | 1 45-0630-943/01      | Mains cable D compl. 4m  |     |               |              |           |
|     |   | 1 45-0635-997/12      | Documentation set SLX-M D  |     |               |              |           |
|     |   | 1 45-0635-129         | Addit.docum.set SLX-Redundant (D)  |     |               |              |           |
|     |   | 1 45-6466-306         | COMBI-SCAN INT BEA   |     |               |              |           |
|     |   | 1 45-0635-263         | Adapter COMBI-SCAN SLX-M<br><b>with locking</b>  |     |               |              |           |
|     |   | 1 45-0635-234         | If without locking, you need in addition:<br>Adapter set COMBI SCAN                                      |     |               | ST           |           |
| 013 |   | <b>45-0635-094/12</b> | <b>Basic Kit SLX-M-1 Redundant, BEA Docu E / F / I / S</b><br><b>BASIC-KIT SLX-M-1 RED D BEA EFIS</b>    |     | <b>ST</b>     |              | <b>01</b> |
|     |   | 1 45-0635-997/13      | ditto, but with<br>Documentation set SLX-M EFIS  |     |               |              |           |
|     |   | 1 45-0635-130         | Addit.docum.set SLX-Redundant (EFIS)   |     |               |              |           |
| 020 |  | 45-0635-251           | <b>Important</b><br><b>Side cover set (compulsory: 1 set per drive case)</b><br><br>Side cover set SLX-M |     | ST            |              | 01        |
| 021 |  | 45-0635-266           | <b>Necessary as option for HERI and Emergency-Exit</b><br><br>Reinforcement SEIDE SLX-M (1 strap)        |     | ST            |              | 01        |
| 022 |   | 45-0621-278           | Fastening set MP on lintel   |     | ST            |              | 01        |
| 023 |   | 45-0638-205           | Fixing set LP to TP (SLX-M / SLX-D)  |     | ST            |              | 01        |

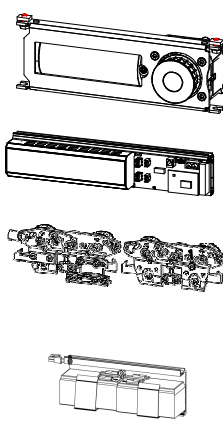
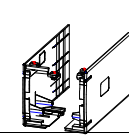
**Restrictions: Redundant installations in connection with NESTE Redundant**

⇒ Bi-parting installations DUAL Redundant still have to be carried out with 2 NESTE 3 and 2 BATPA units.

Attention: only the clearance opening of the smaller wing is determining for the escape way width

⇒ BEDIX only as a service tool / for switching over between DAY and NIGHT, a KOMBI-D-BEDIX must imperatively be used

## Sliding door drive unit SLX-M

| No.           | Illustration  | Art. No.              | Designation   | per | Quantity unit | Stock length | Group     |
|---------------|---|-----------------------|---|-----|---------------|--------------|-----------|
| 014           |    | <b>45-0635-094/51</b> | <b>Basic Kit SLX-M-1 Redundant D, docu D, without COMBI-SCAN</b><br><b>BASIC KIT SLX-M-1 RED D no SCAN D</b>                |     | <b>ST</b>     |              | <b>01</b> |
|               |   | 2 45-0635-098         | Motor gear unit MOGET 2-15  |     |               |              |           |
|               |   | 1 45-0635-223         | NESTE Redundant   |     |               |              |           |
|               |   | 1 45-0635-258         | Running carriage Set LAUWA SLX-M  |     |               |              |           |
|               |   | 1 45-0635-103         | Basic Set SLX   |     |               |              |           |
|               |   | 1 45-0635-244         | VE extension cable MOGET  |     |               |              |           |
|               |   | 1 45-0635-111         | Battery unit (BATPA)  |     |               |              |           |
|               |   | 1 45-0630-943/01      | Mains cable D compl. 4m   |     |               |              |           |
|               |   | 1 45-0635-997/12      | Documentation set SLX-M D   |     |               |              |           |
|               |   | 1 45-0635-129         | Addit.docum.set SLX-Redundant (D)   |     |               |              |           |
| 1 45-0635-263 | Adapter COMBI-SCAN SLX-M <b>with locking</b>  |                       |   |     |               |              |           |
| 1 45-0635-234 | If without locking, you need in addition:<br>Adapter set COMBI SCAN                 |                       |   | ST  |               | 01           |           |
| 015           |   | <b>45-0635-094/52</b> | <b>Basic Kit SLX-M-1 Redundant D, docu E / F / I / S, without COMBI-SCAN</b><br><b>BASIC KIT SLX-M-1 RED D no SCAN EFIS</b> |     | <b>ST</b>     |              | <b>01</b> |
|               |   | 1 45-0635-997/13      | do. but with<br>Documentation set SLX-M EFIS  |     |               |              |           |
|               |   | 1 45-0635-130         | Addit.docum.set SLX-Redundant (EFIS)  |     |               |              |           |
| 020           |  | 45-0635-251           | <b>Important</b><br>Side cover set (compulsory: 1 set per drive case)<br><br>Side cover set SLX-M                           |     | ST            |              | 01        |
|               |   | 45-0635-266           | <b>Necessary as option for HERI and Emergency-Exit</b><br><br>Reinforcement SEIDE SLX-M (1 strap)                           |     | ST            |              | 01        |
| 022           |   | 45-0621-278           | Fastening set MP on lintel  |     | ST            |              | 01        |
| 023           |   | 45-0638-205           | Fixing set LP to TP (SLX-M / SLX-D)   |     | ST            |              | 01        |


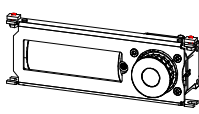
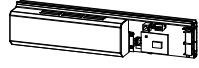

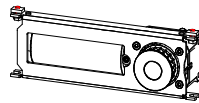
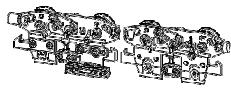
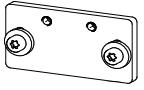
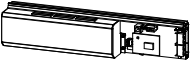



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⇒ Bi-parting installations DUAL Redundant still have to be carried out with 2 NESTE 3 and 2 BATPA units.


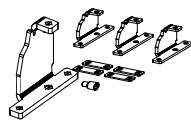
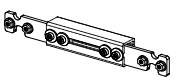

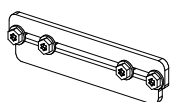
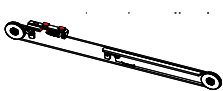
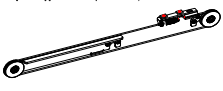
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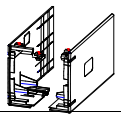
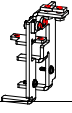
⇒ BEDIX only as a service tool / for switching over between DAY and NIGHT, a KOMBI-D-BEDIX must imperatively be used

## Sliding door drive unit SLX-M

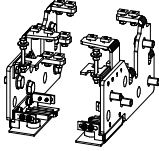
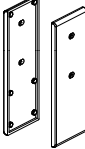
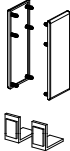
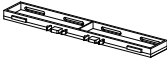
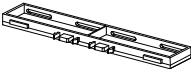
| No. | Illustration   | Art. No.   | Designation  | per | Quantity unit | Stock length | Group |
|-----|--|--|--|-----|---------------|--------------|-------|
| 060 |   | 1 45-0635-258  | <b>Complementary Kit SLX-M bi-parting<br/>(in addition to Basic Kit SLX-M single-winged)</b><br><br>Running carriage Set LAUWA SLX-M   |     | ST            |              | 01    |
| 061 | <br><br>  | 1 45-0635-090<br>1 45-0635-098<br>1 45-0635-125<br>1 45-6949-008   | <b>Complementary Kit SLX-M Booster</b><br><br><b>COMPLEM.KIT SLX-M BOOSTER</b><br><br>Motor gear unit MOGET 2-15<br><br>Control unit NESTE 3, 230V<br><br>Cable connect. fr.NESTE 2,0 m 3x1,0mm2   |     | ST            |              | 01    |
| 062 | <br><br><br><br><br><br> | 1 45-0635-089<br>1 45-0635-098<br>1 45-0635-258<br>1 45-0635-138<br>1 45-0635-125<br>1 45-0635-259<br>1 45-6949-008<br>1 45-0635-217 | <b>Complementary Kit DUAL<br/>(in addition for Basic Kit SLX-M single-winged)</b><br><br><b>COMPLEM. SLX-M DUAL</b><br><br>Motor gear unit MOGET 2-15<br><br>Running carriage Set LAUWA SLX-M<br><br>Driver set DUAL<br><br>Control unit NESTE 3, 230V<br><br>Guide roller complete 15mm<br><br>Cable connect. fr.NESTE 2,0 m 3x1,0mm2<br><br>DUAL/BAT-NOT Adapter SLX-M Set |     | ST            |              | 01    |
| 070 |  | 45-0635-261  | <b>Wing adapter</b><br>-> See page SORT Adaptation angles<br><b>For foreign wing</b><br>Foreign wing adaptation (1 x per wing)<br>Wing adaption PSA, foreign SLX-M   |     | ST            |              | 01    |
| 071 |  | 45-0621-197  | Fastening of Halfen iron for wooden wing (for 1 wing)<br>Screw set HALFEN  | 1   | ST            |              | 01    |
| 072 |  | 45-3055-101  | Halfen iron 40/22 S235JR   | 1   | M             |              | 31    |
| 073 |  | 45-0621-121  | Fixing set wooden wing   | 1   | ST            |              | 01    |
| 074 |  | 45-0635-261  | <b>With PSA</b><br>Wing adaption PSA, foreign SLX-M  |     | ST            |              | 01    |
| 075 |  | 45-0635-262  | <b>With PSXP</b><br>Wing adaption PSXP   | 1   | ST            |              | 01    |
| 076 |  | 45-0623-115  | <b>With PSF</b><br>Adapter set PSF SLX-M   | 1   | ST            |              | 06    |

## Sliding door drive unit SLX-M-t (telescopic)


| No. | Illustration  | Article number         | Designation  | per | Quantity unit | Stock length | Group |  |
|-----|---|------------------------|--|-----|---------------|--------------|-------|--|
|     |   |                        | For the construction of a <b>telescopic sliding door SLX-M-t with PSXP</b> , the following components are required in addition to the SLX-M (SLX-M-red) Base Kit:  |     |               |              |       |  |
| 030 |   | 45-0635-073/01         | Basic Kit SLX-M-t bi-part. left  | 1   | ST            |              | 01    |  |
| 031 |   | 45-0635-073/02         | Basic Kit SLX-M-t bi-part. right   | 1   | ST            |              | 01    |  |
| 032 |   | 45-0635-073/03         | Basic Kit SLX-M-t 4 leaves LB<1683   | 1   | ST            |              | 01    |  |
| 033 |   | 45-0635-073/04         | Basic Kit SLX-M-t 4 leaves LB>1683   | 1   | ST            |              | 01    |  |
|     |    | 1 1 2 2 45-0635-268    | Running carriage set LAUWA SLX-M-t<br><br>from Index "C"<br><i>4 SLX running carriages complete adaptation angle for PSXP, cable coupling, connection strap, belt coupling as well as small and fastening material</i> | 1   | ST            |              | 01    |  |
|     |    | 1 1 1 1 45-0635-271    | Assembly set SLX-M-t<br><i>Support plates and clamping plates for fastening the 2. carrier profile, 1 socket wrench insert (tool), sliding nuts as well as small and fastening material</i>                            |     | ST            |              | 01    |  |
|     |   | 1 1 1 1 45-0635-997/30 | DOCU-Set SLX-M-t (DEFIS)   |     | ST            |              | 01    |  |
|     |  | 1 1 2 45-0635-273      | Set connection profile -t<br><i>(for connecting the running carriage onto the slow door leaf)<br/>Adapter for connection profile -t, setting screws, sliding nuts as well as small and fastening material</i>          |     | ST            |              | 01    |  |
|     |  | 1 1 2 45-0635-752/90   | Connection profile-t 1.3m<br><i>(Aluminium profile 1.3m; for connecting the running carriage onto the slow door leaf)</i>  | 1   | ST            | 1.3m         | 01    |  |
|     |  | 2 45-0635-279          | Connection bracket set LAUWA<br><i>for 4 door leaf SLX-M-t opening to both sides (for connecting the running carriage onto the respective slow wing)<br/>Connection strap -t LAUWA-LAUWA and setting screws</i>        |     | ST            |              | 01    |  |
|     |  | 1 1 1 45-0635-270/01   | Cable control set SLX-M-t left<br><br><i>Pulley supports, plastic pulleys, steel cable pre-manufactured, steel cable holder as well as small and fastening material</i>  | 1   | ST            |              | 01    |  |
|     |  | 1 1 1 45-0635-270/02   | Cable control set SLX-M-t right<br><br><i>Pulley supports, plastic pulleys, steel cable pre-manufactured, steel cable holder as well as small and fastening material</i>   | 1   | ST            |              | 01    |  |

|     |   |             |   |  |    |  |    |
|-----|---|-------------|---|--|----|--|----|
| 020 |  | 45-0635-251 | <b>Important</b><br>Side cover set (compulsory: 1 set per drive case)<br><br>Side cover set SLX-M |  | ST |  | 01 |
| 021 |  | 45-0635-266 | Necessary as option for HERI and Emergency-Exit<br><br>Reinforcement SEIDE SLX-M (1 strap)        |  | ST |  | 01 |
| 022 |   | 45-0621-278 | Fastening set MP on lintel  |  | ST |  | 01 |
| 023 |   | 45-0638-205 | Fixing set LP to TP (SLX-M / SLX-D)   |  | ST |  | 01 |

## Sliding door drive unit SLX-M-t (telescopic)

| No. | Illustration  | Article number | Designation  | per | Quantity unit | Stock length | Group |
|-----|---|----------------|--|-----|---------------|--------------|-------|
|     |   |                | <p><b>Options for two door leaf (left/right) and four door leaf SLX-M-t</b></p> <p>Depending on application, the following components are required per drive case, 1x each</p>   |     |               |              |       |
| 040 |    | 1 45-0635-222  | <p><b>Wall plate Set SLX-M-t</b></p> <p><i>Wall plate left/right, covering plate left/right, covering plate as well as small and fastening material</i></p>  | 1   | ST            |              | 01    |
| 041 |    | 1 45-0635-275  | <p><b>Set lateral cover-t assembly prof.</b></p> <p><i>(for installations with assembly profile for lateral covering the assembly profile)</i></p> <p><i>2 plastic lateral covers black, as well as small and fastening material</i></p> | 1   | ST            |              | 01    |
| 042 |    | 1 45-0635-276  | <p><b>Set lateral cover-t support. prof.</b></p> <p><i>(for installations with assembly profile for lateral covering the assembly profile)</i></p> <p><i>2 plastic lateral covers black, as well as small and fastening material</i></p> | 1   | ST            |              | 01    |
|     |   |                | <p><b>Only for installations <u>with supporting profile</u> and <u>wider horizontal covering (45-0635-753)</u> the following components are required <u>per sensor</u>:</b></p>  |     |               |              |       |
| 045 |  | 1 45-0635-761  | T-SNAP COMBI TP SLX-M-t  | 1   | ST            |              | 10    |
| 046 |  | 1 45-0635-762  | T-SNAP SIDE TP SLX-M-t   | 1   | ST            |              | 10    |

## Sliding door drive unit SLX-M


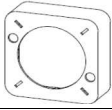







| No. | Illustration  | Art. No.       | Designation   | per | Quantity unit | Stock length | Group |
|-----|---|----------------|---|-----|---------------|--------------|-------|
|     |   |                | <b>Accessories</b>  |     |               |              |       |
| 100 |   | 45-4527-200    | HDSY_Toothed-belt-HTD-8x15  | 1   | M             | 30m          | 01    |
| 101 |   | 45-6680-006/10 | VE 100 p. FCC plugs RJ12 6/6  | 1   | ST            |              | 01    |
| 102 |   | 45-6930-956/50 | Phone cable 6-pole f.Mod.Jack 50m   | 1   | M             | 50m          | 01    |
| 103 |    | 45-6680-306    | Cable Y 1x6/6 Plug on 2x6/6 Jack  | 1   | ST            |              | 01    |
| 104 |    | 45-0383-194/01 | CAN cable conf. 250mm   | 1   | ST            |              | 01    |
| 105 |   | 45-0383-194/02 | CAN cable conf. 500mm   | 1   | ST            |              | 01    |
| 106 |   | 45-0383-194/03 | CAN cable conf. 750mm   | 1   | ST            |              | 01    |
| 107 |   | 45-0383-194/04 | CAN cable conf. 1000mm  | 1   | ST            |              | 01    |
| 108 |   | 45-0383-194/06 | CAN cable conf. 1500mm  | 1   | ST            |              | 01    |
| 109 |   | 45-6947-003    | Cable U72M 1x4x0,6 mm<br>Cable for D-Bedix and interlock PCB set  | 1   | M             |              | 99    |
| 110 |   | 45-0639-344    | Cable for locking L=1040  | 1   | ST            |              | 06    |
| 111 |   | 45-0639-344/01 | Cable for locking L=2100  | 1   | ST            |              | 01    |
| 112 |   | 45-0639-344/02 | Cable for locking L=3100  | 1   | ST            |              | 01    |
| 113 |   | 45-0635-175    | Cable extension MOGET 800mm   | 1   | ST            |              | 01    |
| 114 |   | 45-0635-175/02 | Cable extension MOGET 1400mm  | 1   | ST            |              | 01    |
| 115 |   | 45-0635-244    | VE extension cable MOGET  | 1   | ST            |              | 01    |
| 116 |   | 45-0635-111    | <b>Emergency operation</b><br>Battery unit (BATPA)  | 1   | ST            |              | 01    |
| 117 |   | 45-0635-106    | <b>Emergency stop (attention: reinforcement for side cover necessary)</b><br>Emergency stop set   | 1   | ST            |              | 01    |
| 118 |   | 45-0635-179    | <b>Attention : needed additional elements for bi-parting drive units <u>without</u> locking, or always with single-door leaf installation</b><br>Belt guide set simple  |     | ST            |              | 01    |
| 119 |   | 45-0635-392    | Frame Radar COMBI-SCAN<br><b>Running carriage locking LAVERI</b>  |     | ST            |              | 01    |
| 120 |   | 45-0635-146    | LAVERI STANDARD SLX   | 1   | ST            |              | 01    |
| 121 |   | 45-0635-108    | Carriage locking F+R LAVERI <sup>1</sup>  | 1   | ST            |              | 01    |
| 122 |   | 45-0635-207    | WakeUp-Key cable <small>zu LAVERI F + R</small>   | 1   | ST            |              | 01    |
| 123 |   | 45-0635-110    | <b>HERI (Attention: reinforcement side cover necessary)</b><br>Manual unlocking inside (HERI)   | 1   | ST            |              | 01    |
| 124 |   | 45-0635-126    | Extension manual unlocking HERI <small>without tube</small>   | 1   | ST            |              | 01    |
| 125 |   | 45-3370-117/02 | Tube 16/10 ED-043 E6/EV6 <small>1 unit = 1 m</small>  | 1   | M             |              | 19    |
| 126 |   | 45-0635-171    | <b>Locking complement for installations opening to 1 side</b><br>Hook lock SLX 1-winged   | 1   | ST            |              | 01    |
| 130 |   | 45-0639-140    | <b>Locking FS (fail safe)</b><br>LAVERI fail safe   | 1   | ST            |              | 01    |
| 131 |   | 45-0639-141    | Unlocking set LAVERI fail safe  | 1   | ST            |              | 01    |
| 132 |   | 45-0639-142    | Adapter kit LAVERI fail secure  | 1   | ST            |              | 01    |
| 133 |   | 45-0639-143    | Wing locking TUWE-VdS LAVERI-FS<br>for LAVERI FS (fail safe)  | 1   | ST            |              | 01    |
| 140 |   | 45-0630-119/21 | <b>HERA (to be installed in jamb without additional material, without cylinder)</b><br>Remote man.unlock.for roundcyl.  | 1   | ST            |              | 01    |
| 141 |   | 45-0630-119/22 | Remote manual unlock. for profile cyl.  | 1   | ST            |              | 01    |
| 150 |   | 45-0621-437/01 | <b>Complement for HERA in standard jamb</b><br>Mounting strap HERA le   | 1   | ST            |              | 01    |
| 151 |   | 45-0621-437/02 | Mounting strap HERA ri  | 1   | ST            |              | 01    |
| 160 |   | 45-0621-438    | <b>Complement for HERA in wall connection/counter-sealing profile (for installations opening to 1 side)</b><br>Covering HERA  | 1   | ST            |              | 01    |
| 163 |   | 45-0635-218    | <b>Monitoring manual unlocking</b><br>HERI monitoring<br>Voltage-free contact during actuation of the manual unlocking<br>Adapted for LAVERI-Standard and LAVERI-F+R (impossible with LAVERI FS and FLUVERI)<br>Can be combined with TUWE-VdS | 1   | ST            |              | 01    |
| 165 |   | 45-0635-119    | <b>Locking monitoring for LAVERI</b><br>Wing locking TUWE-VdS<br>for LAVERI F+R and LAVERI Standard   | 1   | ST            |              | 01    |
| 166 |   | 45-0639-143    | Wing locking TUWE-VdS LAVERI-FS<br>for LAVERI FS (fail safe)  | 1   | ST            |              | 01    |
| 170 |   | 45-0635-091    | <b>Dummy cover installation</b><br>Dummy cover installation SLX-M   | 1   | ST            |              | 01    |
| 171 |   | 45-0635-498    | Side cover set dummy cover SLX-M  | 1   | ST            |              | 01    |
| 172 |   | 45-0635-607    | Side cover set-t dummy cover install.   | 1   | ST            |              | 01    |
| 173 |   | 45-0635-183    | Lockable covering   | 1   | ST            |              | 01    |
| 175 |   | 45-0635-235    | PU Plug socket CH internal<br>in drive case   | 1   | ST            |              | 01    |
| 178 |   | 45-0635-280/01 | <b>Option power supply on wing (only for SLX-M)</b><br>KIT helix cable 1-winged   | 1   | ST            |              | 01    |
| 179 |   | 45-0635-280/02 | KIT helix cable 2-winged<br>e.g. for alarm glass or electric door opener<br>Helix cable 4 x 1 mm running on cord<br><b>Attention! Not possible for:</b><br>SLX-M-t / SLX-M with PSF / SLX-M with BAT-NOT-X                                    | 1   | ST            |              | 01    |
| 180 |  | 1 45-0635-277  | <b>Accessories for France</b><br><b>BAT-NOT-X SLX-M/SLX-M-t</b><br>Battery supported Emergency operation (BAT-NOT), use in France according CO48<br>Always in addition for SLX-M with BAT-NOT necessary (1 x per door)                        | 1   | ST            |              | 01    |
| 181 |   | 1 45-4495-014  | Rubber cable D=8.3 mm orange<br>(compulsory for battery unit "BATPA" 0635-111)  | 1   | M             |              | 99    |



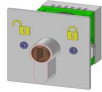
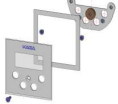
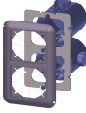





## Sliding door drive unit SLX-M

| No. | Illustration | Art. No.       | Designation   | per | Quantity unit | Stock length         | Group |
|-----|--------------|----------------|---|-----|---------------|----------------------|-------|
|     |              |                | <b>Installation sets</b><br><b>(see description 0635-990/01...05)</b>   |     |               |                      |       |
|     |              |                | <b>Lintel (8 screw fixings included per set)</b>  |     |               |                      |       |
| 200 |              | 45-0621-278    | Fastening set MP on lintel  | 1   | ST            |                      | 01    |
| 201 |              | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)   | 1   | ST            |                      | 01    |
| 202 |              | 45-0621-160    | Fixing set TP to lintel   | 1   | ST            |                      | 01    |
| 203 |              | 45-0621-161    | Fixing set TP/LP to lintel wood   | 1   | ST            |                      | 01    |
|     |              |                | <b>With angle on lintel</b><br><b>8 screw fixings are included in the fastening set</b>   |     |               |                      |       |
| 204 |              | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)<br><i>The fastening set contains only 1 angle and intermediate plate each</i><br><i>Intermediate plates only necessary for supporting profile TP PSA</i>    | 1   | ST            |                      | 01    |
| 205 |              | 45-0621-162    | Fixing set angle to lintel  | 1   | ST            |                      | 01    |
| 206 |              | 45-0635-267    | Intermediate plate Set SLX-M  | 1   | ST            |                      | 01    |
|     |              |                | <b>With angle onto ceiling</b><br><b>8 screw fixings are included in the fastening set</b>  |     |               |                      |       |
| 210 |              | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)<br><i>The fastening set contains only 1 angle and intermediate plate each</i><br><i>Intermediate plates only necessary for supporting profile TP PSA</i>    | 1   | ST            |                      | 01    |
| 211 |              | 45-0621-163    | Set fixing angles for ceiling   | 1   | ST            |                      | 01    |
| 212 |              | 45-0635-267    | Intermediate plate Set SLX-M  | 1   | ST            |                      | 01    |
|     |              |                | <b>With tube onto ceiling</b><br><b>8 screw fixings are included in the fastening set</b>   |     |               |                      |       |
| 215 |              | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)<br><i>The ceiling suspension set contains 1 tube and intermediate plate each</i><br><i>Intermediate plates only necessary for supporting profile TP PSA</i> | 1   | ST            |                      | 01    |
| 216 |              | 45-0621-152    | Ceiling suspension set  | 1   | ST            |                      | 01    |
| 217 |              | 45-0635-267    | Intermediate plate Set SLX-M  | 1   | ST            |                      | 01    |
|     |              |                | <b>Ceiling mounting with plate</b><br><b>8 screw fixings are included in the fastening set</b>  |     |               |                      |       |
| 220 |              | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)<br><i>The fastening set contains only 1 plate and intermediate plate each</i><br><i>Intermediate plates necessary for TP PSA and TP PSXP</i>                | 1   | ST            |                      | 01    |
| 221 |              | 45-0621-188    | Fixing set plate on ceiling   | 1   | ST            |                      | 01    |
| 222 |              | 45-0635-267    | Intermediate plate Set SLX-M  | 1   | ST            |                      | 01    |
|     |              |                | <b>Assembly self-supporting with wall plates</b>  |     |               |                      |       |
| 225 |              | 45-0635-252    | Wall plate Set SLX-M  | 1   | ST            |                      | 01    |
| 226 |              | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)   | 1   | ST            |                      | 01    |
|     |              |                | <b>With standard jamb</b>   |     |               |                      |       |
| 230 |              | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)   | 1   | ST            |                      | 01    |
| 231 |              | 45-0621-248    | Fastening set jamb standard SLX-M   | 1   | ST            |                      | 19    |
|     |              |                | <b>With reinforced jamb</b>   |     |               |                      |       |
| 235 |              | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)   | 1   | ST            |                      | 01    |
| 236 |              | 45-0621-249    | Fast. set jamb reinforc. SLX-M  | 1   | ST            |                      | 19    |
|     |              |                | <b>With side panel</b>  |     |               |                      |       |
| 240 |              | 45-0621-252/01 | Fixing set side panel left SLX-M  | 1   | ST            |                      | 19    |
| 241 |              | 45-0621-252/02 | Fixing set side panel right SLX-M   | 1   | ST            |                      | 19    |
| 242 |              | 45-0621-151    | Side panel support  | 1   | ST            |                      | 19    |
|     |              |                | <b>With fanlight</b>  |     |               |                      |       |
| 245 |              | 45-0621-174    | Fixing set fan-light  | 1   | ST            |                      | 19    |
|     |              |                | <b>With protection wing</b>   |     |               |                      |       |
| 246 |              | 45-0621-270    | Supporting set protection wing SLX-M  | 1   | ST            |                      | 19    |
|     |              |                | <b>With bottom guideway</b>   |     |               |                      |       |
| 250 |              | 45-0621-403    | Cap for bottom guide rail   | 1   | ST            |                      | 19    |
| 251 |              | 45-0621-190    | Fixing set floor connect. profile   | 1   | ST            |                      | 19    |
| 252 |              | 45-0621-191    | Fixing set bottom guide track   | 1   | ST            |                      | 19    |
| 253 |              | 45-0621-189    | Fixing set blade  | 1   | ST            |                      | 19    |
| 254 |              | 45-0621-404    | Glider bottom guide rail  | 1   | ST            | 2 x per sliding wing | 99    |
| 255 |              | 45-0621-430    | connection bracket  | 1   | ST            |                      | 19    |
| 256 |              | 45-0621-431    | Connection bracket -t   | 1   | ST            |                      | 19    |
|     |              |                | <b>Various fastening material</b>   |     |               |                      |       |
| 260 |              | 45-0621-166    | Riveting nut set M8   | 1   | ST            |                      | 01    |
| 261 |              | 45-0621-167    | Concrete dowel set M8   | 1   | ST            |                      | 01    |
| 262 |              | 45-0621-168    | Brick dowel set M8  | 1   | ST            |                      | 01    |
| 263 |              | 45-0621-170    | Set of wood screws ø8   | 1   | ST            |                      | 01    |
| 264 |              | 45-0621-171    | Riveting nut set M6   | 1   | ST            |                      | 01    |
| 265 |              | 45-0621-172    | Dowel set concrete M6   | 1   | ST            |                      | 01    |
| 266 |              | 45-0621-173    | Wood screw set ø6   | 1   | ST            |                      | 01    |




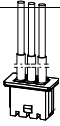
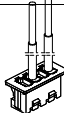

## Sliding door drive unit SLX-M

| No. | Illustration  | Art. No.       | Designation   | per | Quantity unit | Stock length | Group |
|-----|---|----------------|---|-----|---------------|--------------|-------|
|     |   |                | <b>Accessories</b><br>Control elements (chose at least 1 per object)<br><b>D-BEDIX (max. 1 D-BEDIX per door)</b><br>Note: all KOMBI-D-BEDIX without cylinder  |     |               |              |       |
| 300 |    | 45-0635-142    | D-BEDIX complete  | 1   | ST            |              | 01    |
| 301 |    | 45-0630-431    | Surface-type assembly frame   | 1   | ST            |              | 01    |
| 302 |   | 45-0635-564    | Holding strap for D-Bedix   | 1   | ST            |              |       |
| 303 |    | 45-0635-143    | Feller Kit for D-BEDIX<br><br>without Feller frame = by customer<br><b>For EU countries</b><br><b>KOMBI-D-BEDIX</b><br>"Escape way / No escape way" for SLX redundant as well as SLX Break-Out and Break-In | 1   | ST            |              | 01    |
| 304 |   | 45-0635-220    | Kombi D-Bedix EU Red. Prof. <small>for profile cylinder</small><br>adapted for EU flush-type box  | 1   | ST            |              | 01    |
| 305 |  | 45-0635-221    | Kombi D-Bedix EU Red. raised mount. <small>for profile cylinder</small><br>complete in double surface-type frame EDIZIOdue, white   | 1   | ST            |              | 01    |
| 306 |  | 45-0635-148/03 | Kombi D-Bedix Night KABA <small>for Kaba cylinder</small>   | 1   | ST            |              | 01    |
| 307 |   | 45-0635-148/01 | Kombi D-Bedix Night profile <small>for profile cylinder</small>   | 1   | ST            |              | 01    |
| 308 |  | 45-6442-970    | Double AP-frame EDIZIOdue white   | 1   | ST            |              | 01    |
| 309 |  | 45-0635-148/04 | Kombi D-Bedix Lock KABA <small>for Kaba cylinder</small>  | 1   | ST            |              | 01    |
| 310 |   | 45-0635-148/02 | Kombi D-Bedix Lock profile <small>for profile cylinder</small>  | 1   | ST            |              | 01    |
| 311 |  | 45-6442-970    | Double AP-frame EDIZIOdue white   | 1   | ST            |              | 01    |

## Sliding door drive unit SLX-M

| No. | Illustration  | Art. No.                                | Designation   | per | Quantity unit | Stock length | Group |
|-----|---|---|---|-----|---------------|--------------|-------|
| 320 |    | 45-0635-144/01                          | <b>Single components for KOMBI-D-BEDIX</b><br>Switch Kit NIGHT PROFILE CYL.                                   | 1   | ST            |              | 01    |
| 321 |   | 45-0635-144/02                          | Switch Kit LOCK PROFILE CYL.  | 1   | ST            |              | 01    |
| 322 |   | 45-0635-144/03                          | Switch Kit NIGHT KABA CYL.  | 1   | ST            |              | 01    |
| 323 |   | 45-0635-144/04                          | Switch Kit LOCK KABA  | 1   | ST            |              | 01    |
| 325 |    | 45-0635-143                             | Feller Kit for D-BEDIX<br><br>without Feller frame = by customer  | 1   | ST            |              | 01    |
| 326 |    | 45-0635-219                             | Assembly set for EU flush-type box<br><br>without flush-type box = by customer                                | 1   | ST            |              | 01    |
| 327 | <br><br> | 45-6442-971                             | <b>For CH - Feller EDIZIOdue</b><br>Double fixing plate EDIZIOdue   | 1   | ST            |              | 01    |
| 328 |   | 45-6442-972                             | Double covering frame EDIZIOdue white<br><br><b>Max. 2 C-BEDIX units per door</b>                             | 1   | ST            |              | 01    |
| 329 |   | 45-0635-116                             | Control keyboard C-BEDIX  | 1   | ST            |              | 01    |
| 330 |   | 45-0630-431                             | Surface-type assembly frame   | 1   | ST            |              | 01    |
| 335 | <br>  | 45-0635-117/01                          | <b>Service-BEDIX</b><br><b>(All KOMBI-C-BEDIX without cylinder)</b><br>Contr.keyboard Aut/Night C-BEDIX, KABA | 1   | ST            |              | 01    |
| 336 |   | 45-0635-117/02                          | Contr.keyboard Aut/Night C-BEDIX, profil  | 1   | ST            |              | 01    |
| 337 |   | 45-0635-118/01                          | Contr.keyboard lock C-BEDIX, KABA-cyl   | 1   | ST            |              | 01    |
| 338 |   | 45-0635-118/02                          | Contr.keyboard lock C-BEDIX, Profil-cyl.<br><b>1 BEDIX for max. 6 doors / several BEDIX per 1 door</b>        | 1   | ST            |              | 01    |
| 340 |   | 45-0635-112                             | Control panel BEDIX   | 1   | ST            |              | 01    |
| 341 |   | 45-0635-141                             | <b>Attention requires:</b><br>BTPRI Set                    1 BT PCB   | 1   | ST            |              | 01    |
| 342 |   | 45-0635-141/02                          | BTPRI Set redundant      2 BT PCB   | 1   | ST            |              | 01    |
| 343 |   | 45-0635-206                             | Set Service BEDIX<br>consisting of BEDIX, 1 Bluetooth PCB, 1 docu   | 1   | ST            |              | 01    |
| 344 | 45-0635-214   | Bluetooth key-tag set      (for fitter) | 1   | ST  |               |              |       |
|     |   |   | <b>Sensory system</b>   |     |               |              |       |
|     |   |   | <b>(COMBI-SCAN INT is included in the Basic kit) -</b>  |     |               |              |       |
|     |   |   | <b>COMBI-SCAN INT, AP, TP can also be used with redundant installations!!!</b>                                |     |               |              |       |
| 350 |   | 45-6466-352                             | Prism 50 cm left BEA  | 1   | ST            |              | 10    |
| 351 |   | 45-6466-353                             | Prism 50 cm right BEA   | 1   | ST            |              | 10    |
| 352 |   | 45-6466-303                             | Radar Domino 1000 CAN   | 1   | ST            |              | 10    |
| 353 |   | 45-6466-938                             | Canopy ceiling inst. Domino 1000  | 1   | ST            |              | 10    |
| 366 |   | 45-6466-304                             | COMBI-SCAN TP BEA   | 1   | ST            |              | 10    |
| 367 |   | 45-6466-305                             | COMBI-SCAN AP BEA   | 1   | ST            |              | 10    |
| 368 |   | 45-6466-306                             | COMBI-SCAN INT BEA  | 1   | ST            |              | 10    |
| 370 |   | 45-6466-307                             | SIDE-SCAN BEA   | 1   | ST            |              | 10    |
|     |   |   | <b>Compulsory for COMBI-SCAN / SIDE-SCAN in SLX-M</b>   |     |               |              |       |
| 374 |   | 45-0635-263                             | Adapter COMBI-SCAN SLX-M <b>with locking</b>  | 1   | ST            |              | 01    |
| 375 |   | 45-0635-234                             | Adapter set COMBI SCAN <b>without locking</b>   |     | ST            |              | 01    |
| 376 |   | 45-0635-264                             | Adapter SIDE-SCAN SLX-M   |     | ST            |              | 01    |
|     |   |   | <b>Cable extension MOGET</b>  |     |               |              |       |
|     |   |   | <b>for bi-parting installation LB &gt; 1000mm with SIDE-SCAN</b>  |     |               |              |       |
| 377 |   | 45-0635-175                             | Cable extension MOGET 800mm   |     | ST            |              | 01    |

## Sliding door drive unit SLX-M

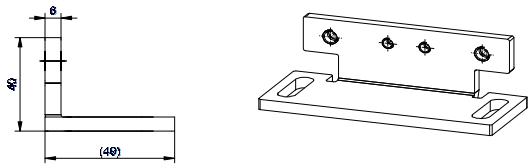
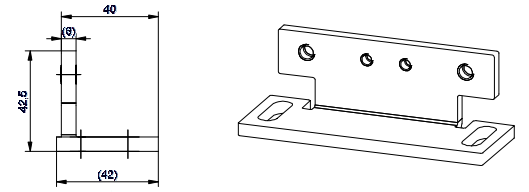
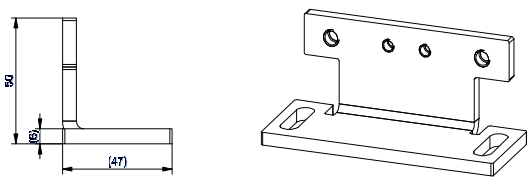
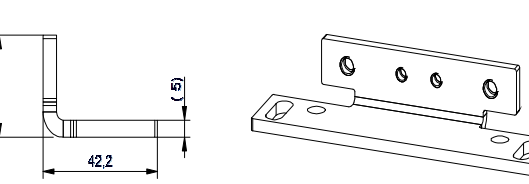
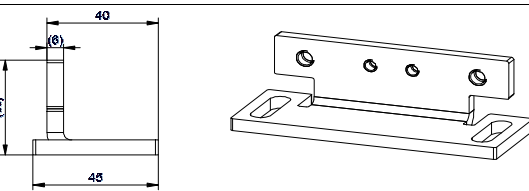
| No. | Illustration  | Art. No.    | Designation   | per                                      | Quantity unit | Stock length | Group |    |
|-----|---|-------------|---|--|---------------|--------------|-------|----|
| 380 |   | 45-0635-205 | <b style="color: green;">Control accessories</b><br><b>Set interlock PCB</b><br>1x necessary per interlock installation<br>(contains: 2 interlock PCBs for NESTE 3)<br>Conneciton cable type: U72M screened,<br>Size 1 x 4 x 0,6 mm by customer<br><b>Nessery in addition for interlock PCB</b><br>Flip switch UP Door open 80x80mm<br>Surface-t.box f. flip switch 80x80x35<br><b>Attention:</b> interlock function for F+R (SLX-redundant)<br>not possible  | 1  | ST            |              | 01    |    |
| 381 |   | 45-6443-211 | Flip switch UP Door open 80x80mm  | 1  | ST            |              | 10    |    |
| 382 |   | 45-6443-212 | Surface-t.box f. flip switch 80x80x35<br><b>Attention:</b> interlock function for F+R (SLX-redundant)<br>not possible   | 1  | ST            |              | 10    |    |
| 383 |   | 45-6442-406 | <b>Note about interlock function</b><br><b>1. Manual invalidation of interlock function:</b> by means of additional selector switch, the interlock function can be invalidated (conneciton sleector switch on Neste)<br>Selector switch K+N AP red. open.<br>Selector switch K+N flush red.open.<br><b>2) Automatic actvation of interlock function:</b> with program position Night/Exit (analogue SLM bank interlock) are needed in addition:<br>Additional PCB UAPI<br>Relais PCB set REPRI<br>Connection according to diagram 0141-110<br><b>The combination of manual/automatic switching over of the interlock function is possible</b> |  |               |              |       |    |
| 384 |   | 45-6442-401 |   |  |               |              |       |    |
| 385 |   | 45-0635-113 | <b>Additional PCB UAPI</b><br><b>Relais PCB set REPRI</b><br><b>Connectable on UAPI / API and NESTE 3</b><br>Timer kit<br>Relay Kit SLX<br>Relay Kit Air curtain  |  |               |              |       |    |
| 386 |   | 45-0635-114 |   | Connection according to diagram 0141-110 |               |              |       |    |
| 390 |    | 45-0635-113 | Additional PCB UAPI   | 1  | ST            |              | 01    |    |
| 391 |   | 45-0635-114 | Relais PCB set REPRI  | 1  | ST            |              | 01    |    |
| 392 |   | 45-0635-127 | Timer kit   | 1  | ST            |              | 01    |    |
| 393 |   | 45-0635-137 | Relay Kit SLX   | 1  | ST            |              | 01    |    |
| 394 |   | 45-0635-228 | Relay Kit Air curtain   | 1  | ST            |              | 01    |    |
| 395 |  | 45-0635-115 | Remote control F-Key<br><br><b>Attention:</b> requires BlueTooth PCB on NESTE 3 (see above)   | 1  | ST            |              | 01    |    |
|     |   |             | <b style="color: green;">Accessories</b><br><b>Special connecting cable short for KOMBI C-BEDIX</b>   |  |               |              |       |    |
| 396 |  | 45-0635-174 | Cable Automatic/Night   | 1  | ST            |              | 01    |    |
| 397 |  | 45-0635-173 | Cable keyboard lock   | 1  | ST            |              | 01    |    |
| 398 |  | 45-0635-124 | <b>Can be connected on both sides to a 4-wire cable, for very distant CAN elements or if a wrong cable has been inserted</b><br>CAN adapter Set<br>contains 2 end pieces  | 1  | ST            |              | 01    |    |
| 400 |   | 45-0645-865 | <b style="color: green;">Accessories - Fire protection</b><br><b>For fire-rated doors, it is compulsory to insert the standard components</b><br>Basic Kit SLX(V)-B<br>Battery unit (BATPA) SLA<br>Cable extension BATPA<br>Additional PCB UAPI<br>Relais PCB set REPRI<br>LAVERI STANDARD SLX<br>Manual unlocking inside (HERI)<br>Manual unlocking inside HERI-V-X  | 1  | ST            |              | 01    |    |
| 401 |   | 45-0639-123 |   | Battery unit (BATPA) SLA                 | 1             | ST           |       | 06 |
| 402 |   | 45-0631-071 |   | Cable extension BATPA                    | 1             | ST           |       | 01 |
| 403 |   | 45-0635-113 |   | Additional PCB UAPI                      | 1             | ST           |       | 01 |
| 404 |   | 45-0635-114 |   | Relais PCB set REPRI                     | 1             | ST           |       | 01 |
| 405 |   | 45-0635-146 |   | LAVERI STANDARD SLX                      | 1             | ST           |       | 01 |
| 406 |   | 45-0635-110 |   | Manual unlocking inside (HERI)           | 1             | ST           |       | 01 |
| 407 |   | 45-0631-053 |   | Manual unlocking inside HERI-V-X         | 1             | ST           |       | 01 |

## Sliding door drive unit SLX-M

| No.  | Illustration | Art. No.    | Designation  | per | Quantity unit | Stock length | Group |
|--|--------------|-------------|--|-----|---------------|--------------|-------|
| <b>Equipment for technician/service technician/Kit processor</b> |              |             |  |     |               |              |       |
| 500  |              | 45-4495-198 | <b>Special clamp for manufacturing CAN cables (net price)</b><br>Crimping tool for CAN knot  | 1   | ST            |              | net   |
| 501  |              | 45-6799-805 | Multi-modular cable tester   | 1   | ST            |              | net   |
| 502  |              | 45-4495-951 | <b>Torx screwdriver PB400/T8</b>   | 1   | ST            |              | net   |
| 503  |              | 45-4495-952 | Torx screwdriver BP400/T10   | 1   | ST            |              | net   |
| 504  |              | 45-4495-953 | Torx screwdriver BP400/T15   | 1   | ST            |              | net   |
| 505  |              | 45-4495-954 | Torx screwdriver BP400/T20   | 1   | ST            |              | net   |
| 506  |              | 45-4495-924 | Torx Bit insert T20 L=70   | 1   | ST            |              | net   |
| 507  |              | 45-4495-925 | Torx insert for angular gripper T25  | 1   | ST            |              | net   |
| 508  |              | 45-4495-930 | Torx insert for angular gripper T30  | 1   | ST            |              | net   |
| 509  |              | 45-4495-940 | Torx insert for angular gripper T40  | 1   | ST            |              | net   |
| 510  |              | 45-4495-945 | Torx insert for angular gripper T45  | 1   | ST            |              | net   |
| 511  |              | 45-4495-900 | Angular plastic handle BP 225 A  | 1   | ST            |              | net   |
| 512  |              | 45-0621-700 | Hand wheel centr.seal.strip/PSX  | 1   | ST            |              | net   |
| 513  |              | 45-0621-701 | Hand wheel sealing wedge/PSX   | 1   | ST            |              | net   |
| 514  |              | 45-0621-703 | Clamp f. stop rubber sealing wedge   | 1   | ST            |              | net   |
| 515  |              | 45-0552-620 | <b>also to be used as CAN cable tester is :</b><br>CPX   | 1   | ST            |              | net   |
| 520  |              | 45-0635-178 | <b>(after plugging in the Dongle, the service fitter can use any Bedix setting, except authorizing other Bedix or F-Key)</b><br>Service Dongle | 1   | ST            |              | 01    |
| 521  |              | 45-0635-206 | Set Service BEDIX<br>consisting of: BEDIX, Bluetooth PCB, 1 docu)  | 1   | ST            |              | 01    |

## Summary of adaptation angles

Prices for the sets, see price lists SLX, SLX-M, SLX-M-1

| Pos         | Illustration  | Art. No.       | Designation  | per | Qty unit | Prov | SLX |     |     |         | SLX-M |     |     |         | SLX-M-1 |  |  |
|-------------|---|----------------|--|-----|----------|------|-----|-----|-----|---------|-------|-----|-----|---------|---------|--|--|
|             |   |                |  |     |          |      | PSX | PSA | PSW | Foreign | PSXP  | PSA | PSF | Foreign | PSXP    |  |  |
| 1           |    | 45-0621-120    | <b>Adapter angle set</b><br><i>suited for SLX: foreign door wing</i><br>(1 Set per wing)   | 1   | ST       | 01   |     |     |     |         |       |     |     |         |         |  |  |
|             |   | 45-0621-362    | consisting of:<br>Adapter angle<br>without fastening material to door leaf (set of screws see SLX price list, foreign wing)<br><br>The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set.   | 2   | ST       |      |     |     |     |         |       |     |     |         |         |  |  |
| 2           |    | 45-0635-210    | <b>Wing suspension set SLX-PSW</b><br><i>suited for SLX: PSW</i><br>(1 Set per wing)   | 1   | ST       | 01   |     |     |     |         |       |     |     |         |         |  |  |
|             |   | 45-0635-561    | consisting of:<br>Adapter angle LAUWA SLX-PSW  | 2   | ST       |      |     |     |     |         |       |     |     |         |         |  |  |
|             |   | 45-0635-563    | Sliding nut 2xM8 (16/6x120)  | 2   | ST       |      |     |     |     |         |       |     |     |         |         |  |  |
|             |   | 45-4000-361    | Hexagon bolt M8x16 galv. 933-8.8   | 4   | ST       |      |     |     |     |         |       |     |     |         |         |  |  |
| 45-4140-400 | Flat washer 8,4/16x1,6 galv. 125A   | 4              | ST   |     |          |      |     |     |     |         |       |     |     |         |         |  |  |
| 3           |    | 45-0635-261    | <b>Wing adaptation PSA, foreign SLX-M</b><br><i>suited for SLX-M: PSA, foreign wing</i><br>(1 Set per wing)  | 1   | ST       | 01   |     |     |     |         |       |     |     |         |         |  |  |
|             |   | 45-0635-713    | consisting of:<br>Adapter angle PSA, foreign<br>without fastening material to wing<br>PSA: screws are included in the VE accessories of sliding wing PSA (0623-100/90),<br>-> see prices list accessories PSA for SLX-M wing sets<br>Foreign: set of screws see price list SLX-M, wing adaptation<br><br>The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set. | 2   | ST       |      |     |     |     |         |       |     |     |         |         |  |  |
| 4           |   | 45-0623-115    | <b>Adapter set PSF SLX-M</b><br><i>suited for SLX-M: PSF</i><br>(1 Set per wing)   | 1   | ST       | 06   |     |     |     |         |       |     |     |         |         |  |  |
|             |   | 45-0623-212    | consisting of:<br>Adapter PSF SLX-M  | 2   | ST       |      |     |     |     |         |       |     |     |         |         |  |  |
|             |   | 45-0623-202/01 | Sliding nut 2xM8 (12/4x155)<br>without screws<br>Screws for fastening to wing are included in the PSF basic set (0623-110 + 0623-110/01)   | 2   | ST       |      |     |     |     |         |       |     |     |         |         |  |  |
| 5           |  | 45-0635-262    | <b>Wing adaptation PSXP</b><br><i>suited for SLX-M: PSXP, telescopic</i><br>(PSXP: 1 Set per wing, telescopic: 1 Set per slow wing)  | 1   | ST       | 01   |     |     |     |         |       |     |     |         |         |  |  |
|             |   | 45-0635-714    | consisting of:<br>Adapter angle PSX  | 2   | ST       |      |     |     |     |         |       |     |     |         |         |  |  |
| 45-0630-638 | Sliding nut 2xM8 (25/5x120)   | 2              | ST   |     |          |      |     |     |     |         |       |     |     |         |         |  |  |
| 45-4000-361 | Hexagon bolt M8x16 galv. 933-8.8  | 4              | ST   |     |          |      |     |     |     |         |       |     |     |         |         |  |  |
| 45-4140-400 | Flat washer 8,4/16x1,6 galv. 125A   | 4              | ST   |     |          |      |     |     |     |         |       |     |     |         |         |  |  |
|             |   |                | The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set.  |     |          |      |     |     |     |         |       |     |     |         |         |  |  |

## Summary of adaptation angles


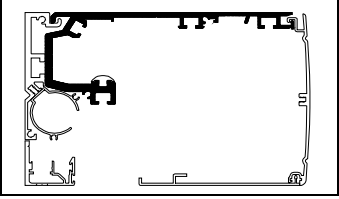
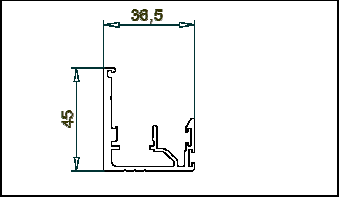
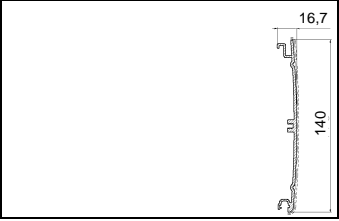
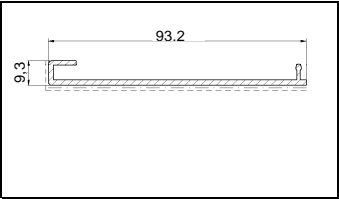
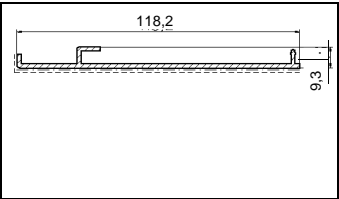
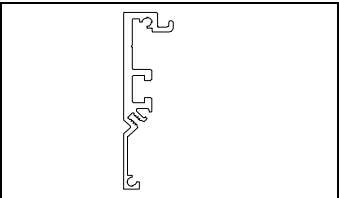
Prices for the sets, see price lists SLX, SLX-M, SLX-M-t

| Pos | Illustration | Art. No.   | Designation | per | Qty unit | Prov | SLX |     |     |         | SLX-M |     |     |         | SLX-M-t |
|-----|--------------|--|-------------|-----|----------|------|-----|-----|-----|---------|-------|-----|-----|---------|---------|
|     |              |  |             |     |          |      | PSX | PSA | PSW | Foreign | PSXP  | PSA | PSF | Foreign | PSXP    |
| 8   |              | <b>45-0621-545</b><br><b>Set wing adaptation PSXP RC 2 / RC 3 suited for SLX-M: PSXP</b><br>(1 Set per wing)<br>consisting of:<br>45-0621-690 Adaptation angle RC<br>45-0630-638 Sliding nut 2xM8 (25/5x120)<br>45-4000-361 Hexagon screw M8x16 galv. 933-8.8<br>45-4140-400 Washer 8,4/16x1,6 galv. 125A<br>45-0621-692 Basic plate 6mm<br>45-0621-693 Spacing plate 2mm<br>45-0621-699 Sliding nut 3xM6 (10/4x120)<br>45-0621-694 U-rail Fuhr processed<br>45-4015-309 Cyl. bolt M6x12 Torx ISO14580-8.8<br>45-4015-311 Cyl. bolt M6x16 Torx ISO14580-8.8<br>45-4015-313 Cyl. bolt M6x20 Torx ISO14580-8.8<br>45-0621-691 Reinforcement plate RC<br>45-4015-363 Cyl. bolt M8x20 Torx ISO14580-8.8<br>45-4072-209 Oval head tapp. Screw 4,2x32 Torx galv.<br>45-0621-750 Supporting piece RC<br>45-0635-323 Adjusting screw<br>45-4099-277 Flat head self-tapping screw 4,2x16 Torx galv.<br>45-4072-205 Oval head tapping screw 4,2x16 Torx galv.<br>45-3592-045 Cardboard box 205x140x60mm<br>The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set. | 1           | ST  | 01       |      |     |     |     |         |       |     |     |         |         |
| 9   |              | <b>45-0645-851</b><br><b>Travelling adapter SLX SB/SBF</b><br><b>"ONLY TO BE USED AS A SPARE PART !"</b><br><b>suited for SLX: foreign wing</b><br>consistin gof:<br>(1 Set per wing)<br>45-0645-852 Adaptater for running carriage<br>45-4000-365 Hexagon head cap screws M8x25 galv. 933-8.8<br>45-4123-008 Hammer head nut HALFEN 40/22 M8<br>45-4141-400 Washer 8,4/24x2 galv. 9021B<br>The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set.  | 1           | ST  | 01       |      |     |     |     |         |       |     |     |         |         |

- only to be used as a spare part  
 - Forster: used with SLX till changing to SLX-M  
 - Schweizer: SLX SB/SBF is nor more sold (till 2012)


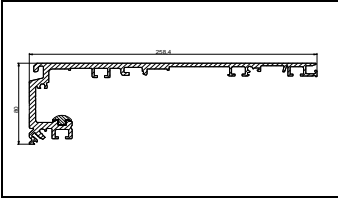
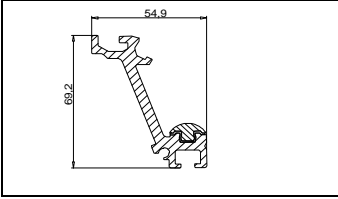
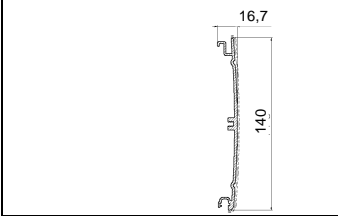
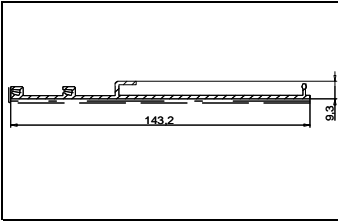
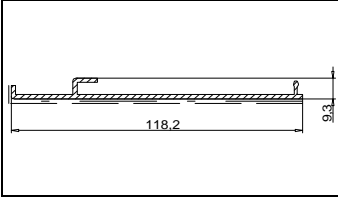
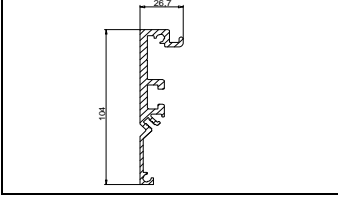
Note: The corresponding adaptation angles for foreign wing can be used for all versions of foreing wings, e.g: Forster, Fatoris ....

## Aluminium profiles for drive case SLX-M

| Cross-section  | Application / Designation  | Art. No.  | Weight     | Stock length<br>(bar material) | Surfaces [m <sup>2</sup> /m]  |                  |       |                     |       |                 |       |
|--|--|---|------------|--------------------------------|---|------------------|-------|---------------------|-------|-----------------|-------|
| Visible surface (grinding surface)  |  |   |            |                                |   |                  |       |                     |       |                 |       |
|                                     | Carrier profile complete   | 0635-250  | 4.443 kg/m | 4.3 / 6.1 m                    | <table border="1"> <tr><td>Anodized surface</td><td>0</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>  | Anodized surface | 0     | Powder-coated surf. | 0     | Visible surface | 0     |
| Anodized surface   | 0  |   |            |                                |   |                  |       |                     |       |                 |       |
| Powder-coated surf.  | 0  |   |            |                                |   |                  |       |                     |       |                 |       |
| Visible surface  | 0  |   |            |                                |   |                  |       |                     |       |                 |       |
|  | Carrier profile processed (0635-403)   |   |            |                                | <table border="1"> <tr><td>Anodized surface</td><td>0.080</td></tr> <tr><td>Powder-coated surf.</td><td>0.290</td></tr> <tr><td>Visible surface</td><td>0.060</td></tr> </table>  | Anodized surface | 0.080 | Powder-coated surf. | 0.290 | Visible surface | 0.060 |
| Anodized surface   | 0.080  |   |            |                                |   |                  |       |                     |       |                 |       |
| Powder-coated surf.  | 0.290  |   |            |                                |   |                  |       |                     |       |                 |       |
| Visible surface  | 0.060  |   |            |                                |   |                  |       |                     |       |                 |       |
|                                     | <b>Wall connection profile 51 PSA</b><br><b>Wall connection profile 51 PSA E6/EV1</b><br>Wall connection profile 51 left LS<br>Wall connection profile 51 left 1 LS<br><br>Wall connection profile 51 left 2 LS<br><br>Wall connection profile 51 right LS<br>Wall connection profile 51 right 1 LS<br>Wall connection profile 51 right 2 LS | <b>0623-306</b><br><b>0623-306/01</b><br>0623-424/01<br>0623-424/02<br><br>0623-424/03<br><br>0623-424/11<br>0623-424/12<br>0623-424/03 | 0.809 kg/m | 5.0 m                          | <table border="1"> <tr><td>Anodized surface</td><td>0.080</td></tr> <tr><td>Powder-coated surf.</td><td>0.290</td></tr> <tr><td>Visible surface</td><td>0.060</td></tr> </table>  | Anodized surface | 0.080 | Powder-coated surf. | 0.290 | Visible surface | 0.060 |
| Anodized surface   | 0.080  |   |            |                                |   |                  |       |                     |       |                 |       |
| Powder-coated surf.  | 0.290  |   |            |                                |   |                  |       |                     |       |                 |       |
| Visible surface  | 0.060  |   |            |                                |   |                  |       |                     |       |                 |       |
|                                    | <b>Vertical covering-t</b><br><b>Vertical covering-t E0 / EV1</b>  | <b>0635-313</b><br><b>0635-313/01</b>   | 1.128 kg/m | 4.3 / 6.1 m                    | <table border="1"> <tr><td>Anodized surface</td><td>0.156</td></tr> <tr><td>Powder-coated surf.</td><td>0.396</td></tr> <tr><td>Visible surface</td><td>0.1</td></tr> </table> <p>1 Bundle = 96 Bars (STB)<br/>1 Bundle = 96 Bars (STA)</p> | Anodized surface | 0.156 | Powder-coated surf. | 0.396 | Visible surface | 0.1   |
| Anodized surface   | 0.156  |   |            |                                |   |                  |       |                     |       |                 |       |
| Powder-coated surf.  | 0.396  |   |            |                                |   |                  |       |                     |       |                 |       |
| Visible surface  | 0.1  |   |            |                                |   |                  |       |                     |       |                 |       |
|                                   | <b>Horizontal covering</b><br><b>Horizontal covering E0 / EV1</b><br><br>Subsequent work horizontal covering   | <b>0635-304</b><br><b>0635-304/01</b>   | 0.599 kg/m | 4.3 m                          | <table border="1"> <tr><td>Anodized surface</td><td>0.103</td></tr> <tr><td>Powder-coated surf.</td><td>0.245</td></tr> <tr><td>Visible surface</td><td>0.103</td></tr> </table> <p>1 Bundle = 240 Bars (STA)</p>                           | Anodized surface | 0.103 | Powder-coated surf. | 0.245 | Visible surface | 0.103 |
| Anodized surface   | 0.103  |   |            |                                |   |                  |       |                     |       |                 |       |
| Powder-coated surf.  | 0.245  |   |            |                                |   |                  |       |                     |       |                 |       |
| Visible surface  | 0.103  |   |            |                                |   |                  |       |                     |       |                 |       |
|                                   | <b>Horizontal covering-t</b><br><b>Horizontal covering-t E0 / EV1</b>  | <b>0635-314</b><br><b>0635-314/01</b>   | 0.754 kg/m | 4.3 m                          | <table border="1"> <tr><td>Anodized surface</td><td>0.127</td></tr> <tr><td>Powder-coated surf.</td><td>0.29</td></tr> <tr><td>Visible surface</td><td>0.118</td></tr> </table> <p>1 Bundle = 186 Bars (STA)</p>                            | Anodized surface | 0.127 | Powder-coated surf. | 0.29  | Visible surface | 0.118 |
| Anodized surface   | 0.127  |   |            |                                |   |                  |       |                     |       |                 |       |
| Powder-coated surf.  | 0.29   |   |            |                                |   |                  |       |                     |       |                 |       |
| Visible surface  | 0.118  |   |            |                                |   |                  |       |                     |       |                 |       |
|                                   | <b>Assembly profile SLX-M foreign wing</b><br>punched  | 0635-254  | 1.717 kg/m | 6.1 m                          | <table border="1"> <tr><td>Anodized surface</td><td>0</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>  | Anodized surface | 0     | Powder-coated surf. | 0     | Visible surface | 0     |
| Anodized surface   | 0  |   |            |                                |   |                  |       |                     |       |                 |       |
| Powder-coated surf.  | 0  |   |            |                                |   |                  |       |                     |       |                 |       |
| Visible surface  | 0  |   |            |                                |   |                  |       |                     |       |                 |       |



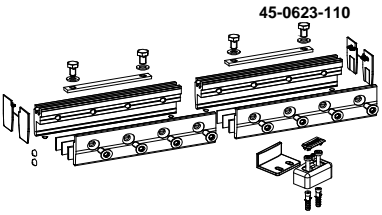
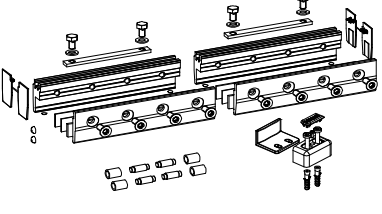
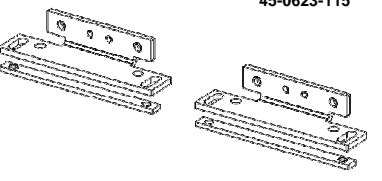
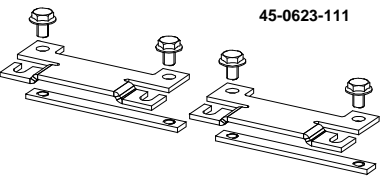
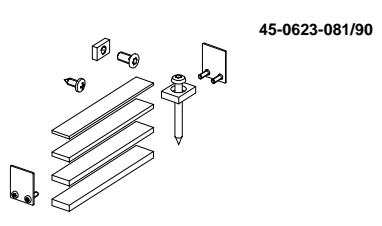
## Aluminium profiles for drive case SLX-M-t

| Cross-section   | Application / Designation  | Art. No.                        | Weight            | Stock length (bar material) | Surfaces [m <sup>2</sup> /m]  |                  |       |                     |       |                 |       |
|---|--|---------------------------------|-------------------|-----------------------------|---|------------------|-------|---------------------|-------|-----------------|-------|
| <p>Visible surface (grinding surface) </p>  | <p>Carrier profile Basic SLX-M-t, untreated<br/>Carrier profile SLX-M-t, processed</p>             | <p>0635-225<br/>0635-755</p>    | <p>5.993 kg/m</p> | <p>4.3 / 6.1 m</p>          | <table border="1"> <tr><td>Anodized surface</td><td>0</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>  | Anodized surface | 0     | Powder-coated surf. | 0     | Visible surface | 0     |
| Anodized surface  | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Powder-coated surf.   | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Visible surface   | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
|    | <p>Carrier profile addition SLX-M-t, untreated<br/>Carrier profile addition SLX-M-t, processed</p> | <p>0635-226<br/>0635-756</p>    | <p>1.928 kg/m</p> | <p>4.3 / 6.1 m</p>          | <table border="1"> <tr><td>Anodized surface</td><td>0</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>  | Anodized surface | 0     | Powder-coated surf. | 0     | Visible surface | 0     |
| Anodized surface  | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Powder-coated surf.   | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Visible surface   | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
|   | <p>Vertical covering -t<br/>Vertical covering -t E0 / EV1</p>                                      | <p>0635-313<br/>0635-313/01</p> | <p>1.128 kg/m</p> | <p>4.3 / 6.1 m</p>          | <table border="1"> <tr><td>Anodized surface</td><td>0.156</td></tr> <tr><td>Powder-coated surf.</td><td>0.396</td></tr> <tr><td>Visible surface</td><td>0.1</td></tr> </table> <p>1 Bundle = 96 Bars (STB)<br/>1 Bundle = 96 Bars (STA)</p> | Anodized surface | 0.156 | Powder-coated surf. | 0.396 | Visible surface | 0.1   |
| Anodized surface  | 0.156  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Powder-coated surf.   | 0.396  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Visible surface   | 0.1  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
|    | <p>Horizontal covering SLX-M-t<br/>Horizontal covering SLX-M-t, E6/EV1</p>                         | <p>0635-753<br/>0635-753/01</p> | <p>0.927 kg/m</p> | <p>4.3 m</p>                | <table border="1"> <tr><td>Anodized surface</td><td>0.153</td></tr> <tr><td>Powder-coated surf.</td><td>0.369</td></tr> <tr><td>Visible surface</td><td>0.143</td></tr> </table>  | Anodized surface | 0.153 | Powder-coated surf. | 0.369 | Visible surface | 0.143 |
| Anodized surface  | 0.153  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Powder-coated surf.   | 0.369  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Visible surface   | 0.143  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
|    | <p>Horizontal covering SLX-t<br/>Horizontal covering SLX-t E6/EV1</p>                              | <p>0635-314<br/>0635-314/01</p> | <p>0.754 kg/m</p> | <p>4.3 m</p>                | <table border="1"> <tr><td>Anodized surface</td><td>0.127</td></tr> <tr><td>Powder-coated surf.</td><td>0.290</td></tr> <tr><td>Visible surface</td><td>0.118</td></tr> </table>  | Anodized surface | 0.127 | Powder-coated surf. | 0.290 | Visible surface | 0.118 |
| Anodized surface  | 0.127  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Powder-coated surf.   | 0.290  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Visible surface   | 0.118  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
|    | <p>Assembly profile SLX-M punched, untreated<br/>Assembly profile processed</p>                    | <p>0635-254<br/>0635-722</p>    | <p>1.717 kg/m</p> | <p>4.3 / 6.1 m</p>          | <table border="1"> <tr><td>Anodized surface</td><td>0</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>  | Anodized surface | 0     | Powder-coated surf. | 0     | Visible surface | 0     |
| Anodized surface  | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Powder-coated surf.   | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |
| Visible surface   | 0  |                                 |                   |                             |   |                  |       |                     |       |                 |       |

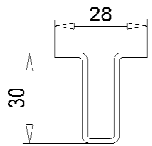
# PROFILE SYSTEM PSF FOR SLX-M



## Accessories PSF for SLX-M

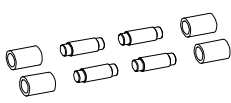
| No. | Illustration  | Art. No.       | Designation  | per | Quantity unit | Stock length | Group |
|-----|---|----------------|--|-----|---------------|--------------|-------|
|     |   |                | <b>Gilgen full glass system PSF for 1 or 2 sliding wings and side panels</b><br><b>Glass: 10/12mm (ESG or VSG-TVG)</b><br><b>TÜV tested</b>  |     |               |              |       |
| 010 |    | 45-0623-110    | <b>PSF Basic set single-winged</b><br>applicable for solutions with 1 sliding wing<br>applicable for ESG 10 / ESG 12mm glass<br><b>consisting of:</b><br>2 complete clamping jaws<br>4 black plastic side covers<br>1 complete fixpoint guide (plastic black)<br>Small and fastening material<br><br><b>(for 2 sliding wings: 2 x PSF basic set single-winged)</b>   | 1   | ST            |              | 19    |
| 020 |    | 45-0623-110/01 | <b>PSF Basic set 1-winged VSG-TVG</b><br><b>for laminated safety glass semi-tempered (VSG-TVG)</b><br>adapted for solution with 1 sliding wing<br><i>Attention: drilling needed in the glass</i><br><b>consisting of:</b><br>1 complete PSF Basic Set single-winged (clamping jaws pre-worked pocket holes for reception of the VSG-TVG bolts)<br>1 complete complementary set PSF VSG/TVG (support for VSG-TVG glass sliding wing)<br><br><b>(for 2 sliding wings: 2 x PSF basic set single-winged VSG-TVG)</b> | 1   | ST            |              | 19    |
| 030 |   | 45-0623-115    | <b>Adapter set PSF SLX-M</b><br>-> See page SORT Adaptation angles<br>PSF Basic set adapter for PSF running carriage<br><b>always necessary with SLX-M</b><br><b>consisting of:</b><br>2 adapter PSF SLX-M<br>2 sliding nut<br><b>Set for 1 sliding wing</b><br><b>(for 2 sliding wings: 2 x adapter set PSF SLX-M)</b><br><b>Options</b>  | 1   | ST            |              | 06    |
| 040 |  | 45-0623-111    | <b>Additional set extension adapter PSF</b><br>Adapter for sliding wing setting for wall distance 8mm<br>for installations without side panel, wall connection and covers on both sides (see drawing P 02.50.04)<br><b>consisting of:</b><br>2 extension adapter PSF<br>2 sliding nuts<br>Small and fastening material<br><b>Set for 1 sliding wing (for 2 sliding wings: 2 x additional set extension adapter PSF)</b>  | 1   | ST            |              | 19    |
| 050 |  | 45-0623-081/90 | <b>Accessories side panel PSF</b><br>Fastening set for bottom profile and horizontal profile for 1 side panel<br><b>consisting of:</b><br>2 cover bottom profile ST PSF<br>7 screw protection<br>7 sliding nuts<br>Miscellaneous grate blocks (thicknesses 2mm-5mm)<br>Small and fastening material<br><b>(for 2 side panels: 2 x VE accessory side panel PSF)</b><br><b>PSF Option wall connection side panel</b>   | 1   | ST            |              | 19    |
| 060 |   | 45-0623-117    | <b>Additional set wall connection ST PSF</b><br>(without profiles)<br>Necessary in addition for 1 side panel with vertical wall connection profile<br><b>consisting of:</b><br>1 x fastening set 0621-195 for wall connection profile<br>7 screw protection and tapping screws<br><b>(for 2 side panels with wall connection: 2 x wall connection ST accessory set)</b>  | 1   | ST            |              | 19    |

## Accessories PSF for SLX-M

| No. | Illustration  | Art. No.       | Designation   | per | Quantity unit | Stock length | Group                  |
|-----|---|----------------|---|-----|---------------|--------------|------------------------|
| 070 |   | 45-0621-195    | <b>PSF option wall connection</b><br><b>Fixing set for wall connection prof.</b><br>(without profiles)<br>Fastening set necessary for 1 wall connection profile<br>Fastening set necessary for 1 wall connection profile applicable for vertical counter-sealing profile 32,5 and wall connection profile 32,5<br><b>consisting of:</b><br>7 plastic dowels<br>Miscellaneous screws and small material<br><b>(for 2 wall connection profile: 2 x fastening set for wall connection profile)</b> | 1   | ST            |              | 19                     |
| 080 |   | 45-0623-083/90 | <b>PSF - options plinth profile</b><br><b>Accessories PSF plinth profile</b><br>(without profile)<br>necessary per sliding wing and per side panel, 1x each<br><b>consisting of:</b><br>2 side panels black<br>Miscellaneous glass blocks and rubbers<br>Miscellaneous screws and small material  | 1   | ST            |              | 19                     |
| 081 |   | 45-0623-119/01 | <b>FixpF PSF plinth profile left</b><br>Fixpoint guide for sliding wing left with PSF plinth profile<br><b>consisting of:</b><br>1 angle for fixpoint guide incl. glider<br>1 black cover for fixpoint guide<br>Miscellaneous screws and small material   | 1   | ST            |              | 19                     |
| 082 |   | 45-0623-119/02 | <b>FixpF PSF plinth profile right</b><br>Fixpoint guide for sliding wing right with PSF plinth profile<br><b>consisting of:</b><br>1 angle for fixpoint guide incl. glider<br>1 black cover for fixpoint guide<br>Miscellaneous screws and small material   | 1   | ST            |              | 19                     |
| 083 |   | 45-3640-004    | <b>Sealing compound black 444 290ml</b><br>1 cartridge of 290 ml Polyflex for punctual fixing of the glass in the plinth profile, sufficient for 100 wings  | 1   | ST            |              | 19                     |
| 084 |  | 45-0623-197    | <b>PSF options continuous stainless steel bottom guideway</b><br>(only for sliding wing with plinth profile)<br><b>Stainless steel bottom guide profile</b><br>Bar length 6.1 m   | 1   | M             |              | 19                     |
| 085 |   | 45-0623-199/90 | <b>Set stainless steel bottom guideway</b><br>1x necessary per stainless steel bottom guideway<br><b>consisting of:</b><br>2 stainless steel caps for bottom guide rail<br>miscellaneous plastic base caps  | 1   | ST            |              | 19                     |
| 086 |   | 45-3640-002    | <b>Silicone-putty-transparent 300ml</b><br>for glueing the cap profile of the stainless steel bottom guideway<br>1 cartridge of 310 ml sufficient for one bottom guideway up to length: 6.1m  | 1   | ST            |              | 19                     |
| 088 |   | 45-0621-404    | <b>Blade for continuous bottom guideway:</b><br><b>Glider bottom guide rail</b><br>(2 pieces per wing)<br><i>Blade profile 0621-320 (untreated) see price list ALU_PSF_SLX-M</i>  | 1   | ST            |              | 99                     |
|     |   |                | <b>PSF option floor lock</b><br>(only for sliding wings with plinth profile)  |     |               |              | see price list A354-10 |

for profiles, see profile price list PSF

## Accessories PSF for SLX-M

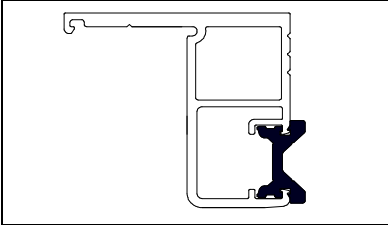
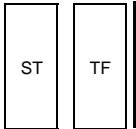
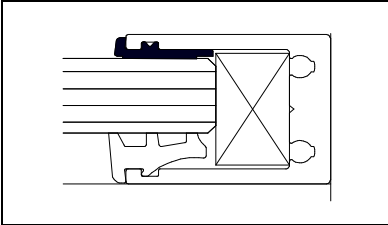
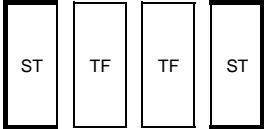
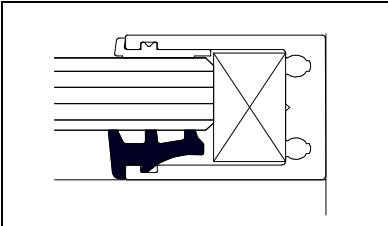
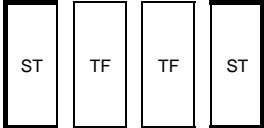
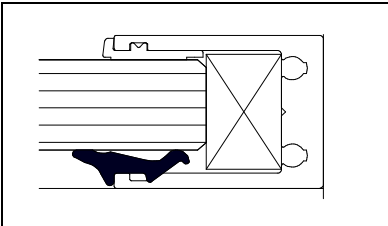
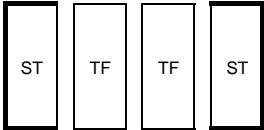
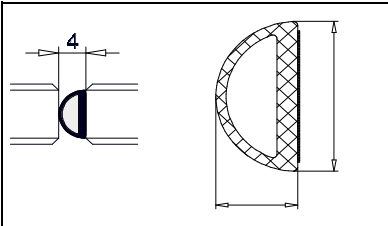
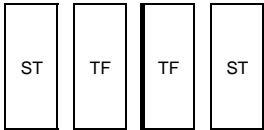
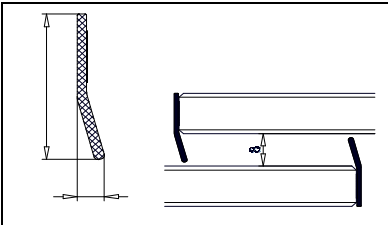
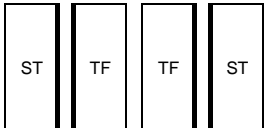
| No. | Illustration  | Art. No.       | Designation   | per | Quantity unit | Stock length | Group |
|-----|---|----------------|---|-----|---------------|--------------|-------|
|     |   |                | <b>Miscellaneous fastening material for carrier profile</b>   |     |               |              |       |
| 090 |   | 45-0621-171    | <b>Riveting nut set M6</b><br>applicable for wall mounting  | 1   | ST            |              | 01    |
| 091 |   | 45-0621-172    | <b>Dowel set concrete M6</b><br>applicable for concrete mounting  | 1   | ST            |              | 01    |
| 092 |   | 45-0621-173    | <b>Wood screw set ø6</b><br>applicable for wood mounting  | 1   | ST            |              | 01    |
|     |   |                | <b>Miscellaneous spare parts sliding wing</b>   |     |               |              |       |
| 100 |   | 45-0623-120    | <b>Fixpoint guide PSF</b><br>Fixpoint guide complete for 1 sliding wing<br><b>consisting of:</b><br>1 Fixpoint support, 1 Fixpoint cover with Logo,<br>Miscellaneous fastening material   | 1   | ST            |              | 19    |
| 101 |  | 45-0623-112    | <b>Additional set PSF VSG/TVG</b><br>Support for VSG-TVG glass sliding wings<br>Attention: requires bore holes in the glass and clamping jaws<br><b>consisting of:</b><br>4 bolt PSF-VSG<br>4 plastic bearing<br>1 processing drawing clamps PSF VSG-TVG<br>1 processing drawing glass PSF VSG-TVG<br><b>Set for 1 sliding wing</b><br><b>(for 2 sliding wings: 2 x additional set PSF VSG/TVG)</b> | 1   | ST            |              | 19    |
| 105 |   | 45-3590-085/01 | Clamping strip 200x20x1 adhesive  | 1   | ST            |              | 99    |
| 106 |   | 45-3590-085/03 | Clamping strip 200x20x3 adhesive  | 1   | ST            |              | 99    |
| 107 |   | 45-0623-202    | Sliding nut 2xM8 (12/4x120)   | 1   | ST            |              | 99    |
|     |   |                | <b>Rubber profiles</b>  |     |               |              |       |
| 111 |   | 45-0623-500    | Central sealing rubber PSA  | 1   | M             |              | 19    |
| 112 |   | 45-0621-511/01 | Stopping rubber without rip-off lip<br><i>adapted for side panel and plinth profiles</i>  | 1   | M             | 50m          | 19    |
| 113 |   | 45-0621-513    | Sealing wedge 2.7-4.6<br><i>adapted for side panel and plinth profiles</i>  | 1   | M             | 50m          | 19    |
| 114 |   | 45-0621-517    | Sealing wedge 14<br><i>adapted for side panel and plinth profiles</i>   | 1   | M             | 50m          | 19    |
| 115 |   | 45-0623-214    | PSF sealing HSK adhesive  | 1   | M             | 25m          | 19    |
| 116 |   | 45-0623-215    | PSF sealing NSK adhesive  | 1   | M             | 50m          | 19    |
|     |   |                | <b>Plastic profiles</b>   |     |               |              |       |
| 121 |   | 45-0623-511    | Screw covering profile PSA  | 1   | M             | 2,5m         | 19    |
|     |   |                | <b>Brushes</b>  |     |               |              |       |
| 131 |   | 45-4435-018    | Brush profile 6,7x11 no foil black  | 1   | M             | 20m          | 19    |
| 132 |   | 45-0645-120    | Brush H=20 mm, width=2,6 mm   | 1   | M             | 3m           | 19    |



**Aluminium profiles - combination for profile systems PSF / SLX-M**

| Cross-section   | Application / Designation   | Art. No.                              | Weight     | Stock lengths (bar material) | Surfaces  | [m <sup>2</sup> /m] |       |                      |       |                  |       |                               |
|---|---|---------------------------------------|------------|------------------------------|---|---------------------|-------|----------------------|-------|------------------|-------|-------------------------------|
| <p>Visible surface (grinding surface) =  LS = light barrier<br/>           TF = door wing HSK = main closing edge<br/>           ST = side panel NSK = secondary closing edge</p> |   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
|   | <b>Horizontal profile ST PSF/SLX-M</b><br><b>Horizontal profile ST PSF/SLX-M E6/EV1</b>                                 | <b>0623-355</b><br><b>0623-355/01</b> | 1.234 kg/m | 6.1 m                        | <table border="1"> <tr><td>Anodized surface:</td><td>0.133</td></tr> <tr><td>Powder-coated surf.:</td><td>0.339</td></tr> <tr><td>Visible surface:</td><td>0.000</td></tr> </table> | Anodized surface:   | 0.133 | Powder-coated surf.: | 0.339 | Visible surface: | 0.000 |                               |
| Anodized surface:   | 0.133   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Powder-coated surf.:  | 0.339   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Visible surface:  | 0.000   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
|   | <b>Bottom profile ST PSF</b><br><b>Bottom profile ST PSF E6/EV1</b>   | <b>0623-350</b><br><b>0623-350/01</b> | 0.433 kg/m | 5.0 m                        | <table border="1"> <tr><td>Anodized surface:</td><td>0.045</td></tr> <tr><td>Powder-coated surf.:</td><td>0.144</td></tr> <tr><td>Visible surface:</td><td>0.054</td></tr> </table> | Anodized surface:   | 0.045 | Powder-coated surf.: | 0.144 | Visible surface: | 0.054 |                               |
| Anodized surface:   | 0.045   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Powder-coated surf.:  | 0.144   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Visible surface:  | 0.054   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
|   | <b>Wall connection profile 32,5</b><br><b>Wall connection profile 32,5 E6/EV1</b>                                       | <b>0623-313</b><br><b>0623-313/01</b> | 0.518 kg/m | 5.0 m                        | <table border="1"> <tr><td>Anodized surface:</td><td>0.050</td></tr> <tr><td>Powder-coated surf.:</td><td>0.160</td></tr> <tr><td>Visible surface:</td><td>0.040</td></tr> </table> | Anodized surface:   | 0.050 | Powder-coated surf.: | 0.160 | Visible surface: | 0.040 |                               |
| Anodized surface:   | 0.050   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Powder-coated surf.:  | 0.160   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Visible surface:  | 0.040   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
|   | <b>Counter-sealing profile 32.5 PSA untreated</b><br><b>Counter-sealing profile 32.5 PSA E6/EV1</b><br>(without rubber) | <b>0623-314</b><br><b>0623-314/01</b> | 0.867 kg/m | 5.0 m                        | <table border="1"> <tr><td>Anodized surface:</td><td>0.080</td></tr> <tr><td>Powder-coated surf.:</td><td>0.090</td></tr> <tr><td>Visible surface:</td><td>0.240</td></tr> </table> | Anodized surface:   | 0.080 | Powder-coated surf.: | 0.090 | Visible surface: | 0.240 |                               |
| Anodized surface:   | 0.080   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Powder-coated surf.:  | 0.090   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Visible surface:  | 0.240   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
|   | <b>Plinth profile PSF</b><br><b>Plinth profile PSF E6/EV1</b>   | <b>0623-356</b><br><b>0623-356/01</b> | 1.434 kg/m |                              | <table border="1"> <tr><td>Anodized surface:</td><td>0.103</td></tr> <tr><td>Powder-coated surf.:</td><td>0.392</td></tr> <tr><td>Visible surface:</td><td>0.166</td></tr> </table> | Anodized surface:   | 0.103 | Powder-coated surf.: | 0.392 | Visible surface: | 0.166 |                               |
| Anodized surface:   | 0.103   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Powder-coated surf.:  | 0.392   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Visible surface:  | 0.166   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
|   | <b>Blade E0 / EV6</b><br>with continuous bottom guideway<br>Blade processed   | <b>0621-320</b><br><b>0621-440</b>    | 0.470 kg/m | 5.0 m                        | <table border="1"> <tr><td>Anodized surface:</td><td>0.56</td></tr> <tr><td>Powder-coated surf.:</td><td>0.13</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table>       | Anodized surface:   | 0.56  | Powder-coated surf.: | 0.13  | Visible surface: | 0     | <br>1 Bundle = 216 Bars (STA) |
| Anodized surface:   | 0.56  |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Powder-coated surf.:  | 0.13  |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |
| Visible surface:  | 0   |                                       |            |                              |   |                     |       |                      |       |                  |       |                               |

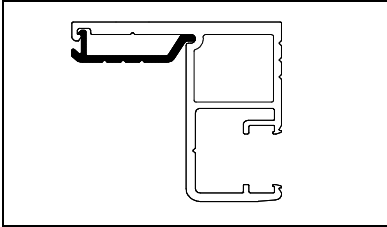
## Rubber profiles for profile system PSF / SLX-M

| Cross-section   | Application / Designaton  | Art. No.  | Stock length |
|---|---|---|--------------|
| <b>Rubber profiles</b>  |   |   |              |
|    | <b>Center sealing rubber PSA</b><br>(for counter-sealing profile with single-winged PSF installation) | <b>0623-500</b>   | 25 m         |
|   |   |    |              |
|    | <b>Rubber stop with tear-off lip</b>  | <b>0621-511/01</b>  | 50 m         |
|   |   |    |              |
|   | <b>Sealing wedge 2,7 - 4,6</b><br>for glass ESG/VSG-TVG 10 mm   | <b>0621-513</b>   | 50 m         |
|   |   |  |              |
|  | <b>Sealing wedge 14</b><br>for glass ESG/VSG-TVG 12 mm  | <b>0621-517</b>   | 50 m         |
|   |   |  |              |
|  | <b>PSF sealing HSK adhesive</b>   | <b>0623-214</b>   | 10 m         |
|   |   |  |              |
|  | <b>PSF sealing NSK adhesive</b><br>(for sliding wing and side panel)                                  | <b>0623-215</b>   | 50 m         |
|   |   |  |              |

## Rubber profiles for profile system PSF / SLX-M

| Cross-section | Application / Designaton | Art. No. | Stock length |
|---------------|--------------------------|----------|--------------|
|---------------|--------------------------|----------|--------------|

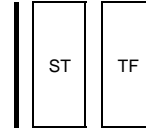
### Plastic profiles



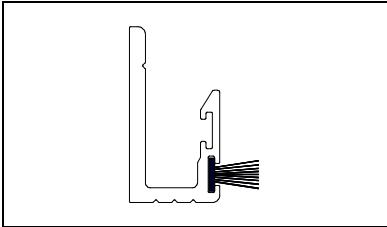
**PSA Screw covering profile**  
(for fastening glass compensation profile)

0623-511

2,5 m



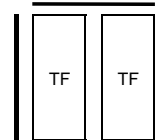
### Brushes



**Brush profile 6,7x11 without black foil**

4435-018

20 m





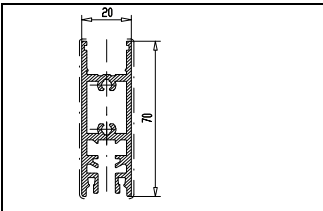
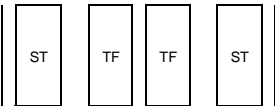
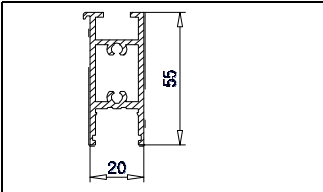
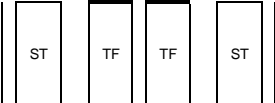
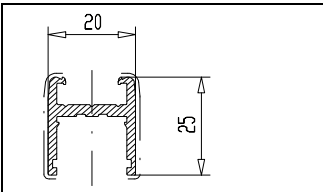
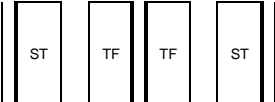
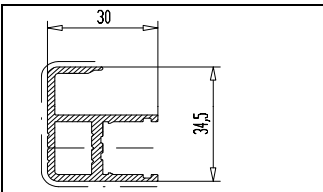
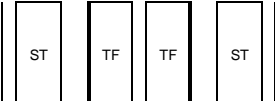
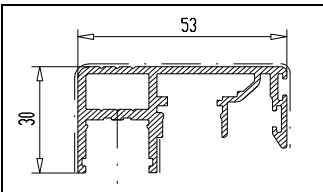
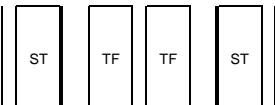
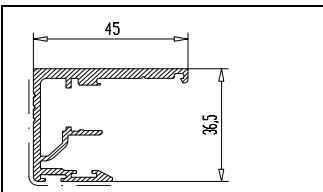
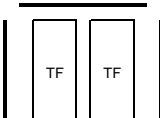
# PROFILE SYSTEM PSA FOR SLX-M



## Accessories PSA for SLX-M

| No. | Art. No.       | Designation   | Note            | per | Quantity unit | Stock length | Group |
|-----|----------------|---|-----------------|-----|---------------|--------------|-------|
|     |                | <b>Wing set</b>   |                 |     |               |              |       |
|     | 45-0623-100/90 | Acces. sliding wing PSA-SLA   |                 | 1   | ST            |              | 19    |
|     | 45-0623-102/90 | Accessories side panel PSA  |                 | 1   | ST            |              | 19    |
|     | 45-0623-103/01 | Side panel Set le   |                 | 1   | ST            |              | 19    |
|     | 45-0623-103/02 | Side panel Set ri   |                 | 1   | ST            |              | 19    |
|     |                | <b>Sensory system and light barrier</b>   |                 |     |               |              |       |
|     | 45-0623-122    | Cove.brush profile COMBI-SCAN TP PSA  |                 | 1   | ST            |              | 19    |
|     | 45-6466-304    | Cable for GLS-05 LE   |                 | 1   | ST            |              | 10    |
|     | 45-0720-281    | GLS-05 LW+LE with cable compl.<br><b>consisting of:</b>                         |                 | 1   | ST            |              | 11    |
|     | 45-6452-141    | Light transmitter GLS-05 LW (RS)  |                 |     |               |              |       |
|     | 45-6452-142    | Light receiver GLS-05 LE (RS)   |                 |     |               |              |       |
|     | 45-6452-143    | Cable for GLS-05 LW   |                 |     |               |              |       |
|     | 45-6452-144    | Cable for GLS-05 LE   |                 |     |               |              |       |
|     |                | <b>Rubber profiles</b>  |                 |     |               |              |       |
|     | 45-0623-500    | Central sealing rubber PSA  |                 | 1   | M             | 25m          | 19    |
|     | 45-0623-501    | Vertical sealing outside PSA  |                 | 1   | M             | 50m          | 19    |
|     | 45-0621-511/01 | Stopping rubber without rip-off lip   |                 | 1   | M             | 50m          | 19    |
|     | 45-0621-513    | Sealing wedge 2.7-4.6   | for VSG 10 mm   | 1   | M             | 50m          | 19    |
|     | 45-0621-514    | Sealing wedge 10  | for 8 mm glass  | 1   | M             | 50m          | 19    |
|     | 45-0621-515    | Sealing wedge 24  | for 10 mm glass | 1   | M             | 50m          | 19    |
|     | 45-0621-518    | Sealing wedge 8   | for 6 mm glass  | 1   | M             | 50m          | 19    |
|     |                | <b>Plastic profiles</b>   |                 |     |               |              |       |
|     | 45-0623-510    | LB covering profile PSA   |                 | 1   | M             | 2.5m         | 19    |
|     | 45-0623-511    | Screw covering profile PSA  |                 | 1   | M             | 2.5m         | 19    |
|     |                | <b>Brushes</b>  |                 |     |               |              |       |
|     | 45-4435-010    | Ribbon brush 6,7 x7 grey  |                 | 1   | M             |              | 19    |
|     | 45-0645-114    | Brush H=17 mm, Width=2,6 mm   |                 | 1   | M             |              | 19    |
|     |                | <b>Tools</b>  |                 |     |               |              |       |
|     | 45-0623-700    | Hand wheel wedg. rubber   |                 | 1   | ST            |              |       |
|     | 45-0621-701    | Hand wheel sealing wedge/PSX  |                 | 1   | ST            |              |       |
|     | 45-0621-703    | Clamp f. stop rubber sealing wedge  |                 | 1   | ST            |              |       |
|     | 45-0623-703    | Drilling tool blade ( PSA / PSX )   |                 | 1   | ST            |              |       |
|     | 45-0623-706    | Drilling tool PSA incl. drill   |                 | 1   | ST            |              |       |
|     |                | <b>Continuous bottom guideway</b>   |                 |     |               |              |       |
|     | 45-0623-121/90 | Accessories blade   |                 | 1   | ST            |              | 19    |
|     | 45-0621-190    | Fixing set floor connect. profile   |                 | 1   | ST            |              | 19    |
|     | 45-0621-191    | Fixing set bottom guide track   |                 | 1   | ST            |              | 19    |
|     | 45-0621-403    | Cap for bottom guide rail   |                 | 1   | ST            |              | 19    |
|     | 45-0621-430    | connection bracket  |                 | 1   | ST            |              | 19    |
|     |                | <b>Fixpoint guideway</b>  |                 |     |               |              |       |
|     | 45-0623-124/01 | Fixpoint guide 49mm compl. le   |                 | 1   | ST            |              | 19    |
|     | 45-0623-124/02 | Fixpoint guide 49mm compl. ri   |                 | 1   | ST            |              | 19    |
|     | 45-0623-125/01 | Fixpoint guide 72mm compl. le   |                 | 1   | ST            |              | 19    |
|     | 45-0623-125/02 | Fixpoint guide 72mm compl. ri   |                 | 1   | ST            |              | 19    |
|     |                | <b>Door leaf centering</b>  |                 |     |               |              |       |
|     |                | <i>Ideal with high wind pressure/against vandalism</i>                          |                 |     |               |              |       |
|     | 45-0621-306    | Leaf centering assembly group   |                 | 0   | 0             |              | 1     |
|     | 45-0623-142    | Leaf centering PSA assembly group   |                 | 0   | 0             |              | 1     |
|     |                | <b>Assembly set</b>   |                 |     |               |              |       |
|     |                | <b>Carrier profile LP on supporting profile TP (incl additional side cover)</b> |                 |     |               |              |       |
|     | 45-0638-205    | Fixing set LP to TP (SLX-M / SLX-D)   |                 | 1   | ST            |              | 01    |
|     |                | <b>Lintel</b>   |                 |     |               |              |       |
|     | 45-0621-195    | Fixing set for wall connection prof.  |                 | 1   | ST            |              | 19    |
|     | 45-0621-169    | Fixing set LP to lintel   |                 | 1   | ST            |              | 01    |
|     | 45-0621-160    | Fixing set TP to lintel   |                 | 1   | ST            |              | 01    |
|     | 45-0621-161    | Fixing set TP/LP to lintel wood   |                 | 1   | ST            |              | 01    |
|     | 45-0621-162    | Fixing set angle to lintel  |                 | 1   | ST            |              | 01    |
|     |                | <b>Ceiling</b>  |                 |     |               |              |       |
|     | 45-0621-163    | Set fixing angles for ceiling   |                 | 1   | ST            |              | 01    |
|     | 45-0621-152    | Ceiling suspension set  |                 | 1   | ST            |              | 01    |
|     | 45-0635-267    | Intermediate plate Set SLX-M  |                 | 1   | ST            |              | 01    |
|     | 45-0621-188    | Fixing set plate on ceiling   |                 | 1   | ST            |              | 01    |
|     |                | <b>Intermediate wall mounting</b>   |                 |     |               |              |       |
|     | 45-0635-252    | Wall plate Set SLX-M  |                 | 1   | ST            |              | 01    |
|     |                | <b>Various fixing material</b>  |                 |     |               |              |       |
|     | 45-0621-166    | Rivering nut set M8   |                 | 1   | ST            |              | 01    |
|     | 45-0621-167    | Concrete dowel set M8   |                 | 1   | ST            |              | 01    |
|     | 45-0621-168    | Brick dowel set M8  |                 | 1   | ST            |              | 01    |
|     | 45-0621-170    | Set of wood screws ø8   |                 | 1   | ST            |              | 01    |
|     | 45-0621-171    | Riveting nut set M6   |                 | 1   | ST            |              | 01    |
|     | 45-0621-172    | Dowel set concrete M6   |                 | 1   | ST            |              | 01    |
|     | 45-0621-173    | Wood screw set ø6   |                 | 1   | ST            |              | 01    |
|     |                | <b>Door leaf adaptation</b>   |                 |     |               |              |       |
|     |                | -> See page SORT Adaptation angles  |                 |     |               |              |       |

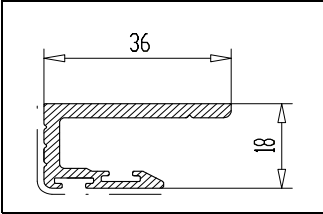
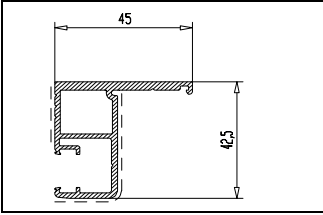
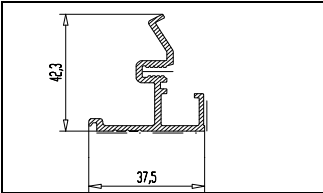
## Aluminium profile for profile systems PSA / SLX-M

| Cross-section  | Application / Designation  | Art. No.  | Weight     | Stock length<br>(bar material) | Surfaces  | [m <sup>2</sup> /m] |       |                      |       |                  |       |   |
|--|--|---|------------|--------------------------------|---|---------------------|-------|----------------------|-------|------------------|-------|---|
| Visible surface (grinding surface)  LS = light barrier<br>TF = door wing HSK = main closing edge<br>ST = side panel NSK = secondary closing edge |  |   |            |                                |   |                     |       |                      |       |                  |       |   |
|   | <b>Shoe profile PSA</b><br><b>Shoe profile PSA E6/EV1</b><br>Shoe profile ST proc. fixpoint guide 2-w. left<br>Shoe profile ST proc. fixpoint guide 2-w. right   | <b>0623-300</b><br><b>0623-300/01</b><br>0623-413/01<br>0623-413/02   | 1.287 kg/m | 5.0 m                          | <table border="1"> <tr><td>Anodized surface:</td><td>0.090</td></tr> <tr><td>Powder-coated surf.:</td><td>0.340</td></tr> <tr><td>Visible surface:</td><td>0.140</td></tr> </table> | Anodized surface:   | 0.090 | Powder-coated surf.: | 0.340 | Visible surface: | 0.140 |     |
| Anodized surface:  | 0.090  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Powder-coated surf.:   | 0.340  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Visible surface:   | 0.140  |   |            |                                |   |                     |       |                      |       |                  |       |   |
|   | <b>Horizontal profile PSA</b><br><b>Horizontal profile PSA E6/EV1</b>  | <b>0623-302</b><br><b>0623-302/01</b>   | 0.915 kg/m | 5.0 m                          | <table border="1"> <tr><td>Anodized surface:</td><td>0.077</td></tr> <tr><td>Powder-coated surf.:</td><td>0.226</td></tr> <tr><td>Visible surface:</td><td>0.110</td></tr> </table> | Anodized surface:   | 0.077 | Powder-coated surf.: | 0.226 | Visible surface: | 0.110 |     |
| Anodized surface:  | 0.077  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Powder-coated surf.:   | 0.226  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Visible surface:   | 0.110  |   |            |                                |   |                     |       |                      |       |                  |       |   |
|    | <b>Vertical profile 1 PSA</b><br><b>Vertical profile 1 PSA E6/EV1</b><br>Vertical profile HSK processed<br>Vertical profile ST processed   | <b>0623-303</b><br><b>0623-303/01</b><br>0623-405<br>0623-411   | 0.388 kg/m | 5.0 m                          | <table border="1"> <tr><td>Anodized surface:</td><td>0.045</td></tr> <tr><td>Powder-coated surf.:</td><td>0.145</td></tr> <tr><td>Visible surface:</td><td>0.060</td></tr> </table> | Anodized surface:   | 0.045 | Powder-coated surf.: | 0.145 | Visible surface: | 0.060 |    |
| Anodized surface:  | 0.045  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Powder-coated surf.:   | 0.145  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Visible surface:   | 0.060  |   |            |                                |   |                     |       |                      |       |                  |       |   |
|   | <b>Vertical profile 2 PSA</b><br><b>Vertical profile 2 PSA E6/EV1</b><br>Vertical profile NSK dgBF left<br>Vertical profile NSK dgBF right<br>Vertical profile NSK fixpoint guide left<br>Vertical profile NSK fixpoint guide right  | <b>0623-304</b><br><b>0623-304/01</b><br>0623-406/01<br>0623-406/02<br>0623-407/01<br>0623-407/02                               | 0.650 kg/m | 5.0 m                          | <table border="1"> <tr><td>Anodized surface:</td><td>0.070</td></tr> <tr><td>Powder-coated surf.:</td><td>0.190</td></tr> <tr><td>Visible surface:</td><td>0.080</td></tr> </table> | Anodized surface:   | 0.070 | Powder-coated surf.: | 0.190 | Visible surface: | 0.080 |   |
| Anodized surface:  | 0.070  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Powder-coated surf.:   | 0.190  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Visible surface:   | 0.080  |   |            |                                |   |                     |       |                      |       |                  |       |   |
|   | <b>Vertical profile ST PSA</b><br><b>Vertical profile ST PSA E6/EV1</b><br>Vertical profile ST proc. no LS left<br>Vertical profile ST proc. 1 LS left<br>Vertical profile ST proc. 2 LS left<br>Vertical profile ST proc. no LS right<br>Vertical profile ST proc. 1 LS right<br>Vertical profile ST proc. 2 LS right               | <b>0623-305</b><br><b>0623-305/01</b><br>0623-412/01<br>0623-412/02<br>0623-412/03<br>0623-412/11<br>0623-412/12<br>0623-412/13 | 0.968 kg/m | 5.0 m                          | <table border="1"> <tr><td>Anodized surface:</td><td>0.080</td></tr> <tr><td>Powder-coated surf.:</td><td>0.320</td></tr> <tr><td>Visible surface:</td><td>0.100</td></tr> </table> | Anodized surface:   | 0.080 | Powder-coated surf.: | 0.320 | Visible surface: | 0.100 |   |
| Anodized surface:  | 0.080  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Powder-coated surf.:   | 0.320  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Visible surface:   | 0.100  |   |            |                                |   |                     |       |                      |       |                  |       |   |
|   | <b>Wall connection profile 51 PSA</b><br><b>Wall connection profile 51 PSA E6/EV1</b><br>Wall connection profile 51 left LS<br>Wall connection profile 51 left 1 LS<br>Wall connection profile 51 left 2 LS<br>Wall connection profile 51 right LS<br>Wall connection profile 51 right 1 LS<br>Wall connection profile 51 right 2 LS | <b>0623-306</b><br><b>0623-306/01</b><br>0623-424/01<br>0623-424/02<br>0623-424/03<br>0623-424/11<br>0623-424/12<br>0623-424/03 | 0.809 kg/m | 5.0 m                          | <table border="1"> <tr><td>Anodized surface:</td><td>0.080</td></tr> <tr><td>Powder-coated surf.:</td><td>0.290</td></tr> <tr><td>Visible surface:</td><td>0.060</td></tr> </table> | Anodized surface:   | 0.080 | Powder-coated surf.: | 0.290 | Visible surface: | 0.060 |  |
| Anodized surface:  | 0.080  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Powder-coated surf.:   | 0.290  |   |            |                                |   |                     |       |                      |       |                  |       |   |
| Visible surface:   | 0.060  |   |            |                                |   |                     |       |                      |       |                  |       |   |

## Aluminium profile for profile systems PSA / SLX-M

| Cross-section                                  | Application / Designation                         | Art. No.           | Weight     | Stock length (bar material) | Surfaces | [m <sup>2</sup> /m]   |                   |       |                      |       |                  |       |
|--|---|--------------------|------------|-----------------------------|----------|---|-------------------|-------|----------------------|-------|------------------|-------|
|  | <b>Wall connection profile 72.5 PSA</b>           | <b>0623-307</b>    | 1.071 kg/m | 5.0 m                       |          | <table border="1"> <tr><td>Anodized surface:</td><td>0.100</td></tr> <tr><td>Powder-coated surf.:</td><td>0.330</td></tr> <tr><td>Visible surface:</td><td>0.100</td></tr> </table> | Anodized surface: | 0.100 | Powder-coated surf.: | 0.330 | Visible surface: | 0.100 |
|  | Anodized surface:                                 | 0.100              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Powder-coated surf.:                              | 0.330              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Visible surface:                                  | 0.100              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | <b>Wall connection profile 72.5 PSA E6/EV1</b>    | <b>0623-307/01</b> |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Wall connection profile 72.5 left LS              | 0623-425/01        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Wall connection profile 72.5 left 1 LS            | 0623-425/02        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Wall connection profile 72.5 left 2 LS            | 0623-425/03        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Wall connection profile 72.5 right LS             | 0623-425/11        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Wall connection profile 72.5 right 1 LS           | 0623-425/12        |            |                             |          |   |                   |       |                      |       |                  |       |
| Wall connection profile 72.5 right 2 LS        | 0623-425/13                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Wall connection profile proc. ST lintel        | 0623-416  |                    |            |                             |          |   |                   |       |                      |       |                  |       |
|  | <b>Counter-sealing profile 51 PSA</b>             | <b>0623-308</b>    | 1.147 kg/m | 5.0 m                       |          | <table border="1"> <tr><td>Anodized surface:</td><td>0.110</td></tr> <tr><td>Powder-coated surf.:</td><td>0.330</td></tr> <tr><td>Visible surface:</td><td>0.100</td></tr> </table> | Anodized surface: | 0.110 | Powder-coated surf.: | 0.330 | Visible surface: | 0.100 |
|  | Anodized surface:                                 | 0.110              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Powder-coated surf.:                              | 0.330              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Visible surface:                                  | 0.100              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | <b>Counter-sealing profile 51 PSA E6/EV1</b>      | <b>0623-308/01</b> |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 51 left -LS lintel        | 0623-419/01        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 51 left 1 LS lintel       | 0623-419/02        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 51 left 2 LS lintel       | 0623-419/03        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 51 right -LS lintel       | 0623-419/11        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 51 right 1 LS lintel      | 0623-419/12        |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 51 right 2 LS lintel   | 0623-419/13                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 51 left -LS wall       | 0623-420/01                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 51 left 1 LS wall      | 0623-420/02                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 51 left 2 LS wall      | 0623-420/03                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 51 right -LS wall      | 0623-420/11                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 51 right 1 LS wall     | 0623-420/12                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 51 right 2 LS wall     | 0623-420/13                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
|  | <b>Counter-sealing profile 72.5 PSA</b>           | <b>0623-309</b>    | 1.395 kg/m | 5.0 m                       |          | <table border="1"> <tr><td>Anodized surface:</td><td>0.130</td></tr> <tr><td>Powder-coated surf.:</td><td>0.370</td></tr> <tr><td>Visible surface:</td><td>0.150</td></tr> </table> | Anodized surface: | 0.130 | Powder-coated surf.: | 0.370 | Visible surface: | 0.150 |
|  | Anodized surface:                                 | 0.130              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Powder-coated surf.:                              | 0.370              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Visible surface:                                  | 0.150              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | <b>Counter-sealing profile 72.5 PSA E6/EV1</b>    | <b>0623-309/01</b> |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 72.5 left -LS lintel      | 0623-421/01        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 72.5 left 1 LS lintel     | 0623-421/02        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 72.5 left 2 LS lintel     | 0623-421/03        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 72.5 right -LS lintel     | 0623-421/11        |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Counter-sealing profile 72.5 right 1 LS lintel    | 0623-421/12        |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 72.5 right 2 LS lintel | 0623-421/13                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 72.5 left -LS wall     | 0623-422/01                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 72.5 left 1 LS wall    | 0623-421/02                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 72.5 left 2 LS wall    | 0623-421/03                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 72.5 right -LS wall    | 0623-422/11                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 72.5 right 1 LS wall   | 0623-422/12                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Counter-sealing profile 72.5 right 2 LS wall   | 0623-422/13                                       |                    |            |                             |          |   |                   |       |                      |       |                  |       |
|  | <b>Connection profile ST PSA</b>                  | <b>0623-310</b>    | 0.508 kg/m | 5.0 m                       |          | <table border="1"> <tr><td>Anodized surface:</td><td>0.060</td></tr> <tr><td>Powder-coated surf.:</td><td>0.180</td></tr> <tr><td>Visible surface:</td><td>0.070</td></tr> </table> | Anodized surface: | 0.060 | Powder-coated surf.: | 0.180 | Visible surface: | 0.070 |
|  | Anodized surface:                                 | 0.060              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Powder-coated surf.:                              | 0.180              |            |                             |          |   |                   |       |                      |       |                  |       |
| Visible surface:                               | 0.070   |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| <b>Connection profile ST PSA E6/EV1</b>        | <b>0623-310/01</b>                                |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Connection profile ST processed                | 0623-414  |                    |            |                             |          |   |                   |       |                      |       |                  |       |
|  | <b>Floor connection profile PSA E0/EV6, black</b> | <b>0623-311</b>    | 0.235 kg/m | 5.1 m                       |          | <table border="1"> <tr><td>Anodized surface:</td><td>0.030</td></tr> <tr><td>Powder-coated surf.:</td><td>0.080</td></tr> <tr><td>Visible surface:</td><td>0.020</td></tr> </table> | Anodized surface: | 0.030 | Powder-coated surf.: | 0.080 | Visible surface: | 0.020 |
|  | Anodized surface:                                 | 0.030              |            |                             |          |   |                   |       |                      |       |                  |       |
|  | Powder-coated surf.:                              | 0.080              |            |                             |          |   |                   |       |                      |       |                  |       |
| Visible surface:                               | 0.020   |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| <b>Floor connection profile PSA untreated</b>  | <b>0623-311/00</b>                                |                    |            |                             |          |   |                   |       |                      |       |                  |       |
| Floor connection profile PSA ST cut to size    | 0623-427  |                    |            |                             |          |   |                   |       |                      |       |                  |       |

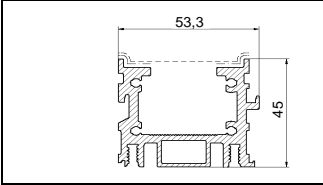
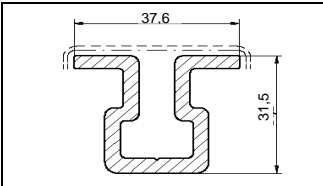
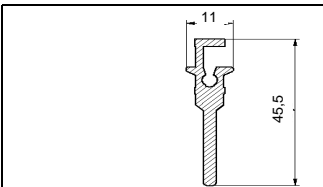
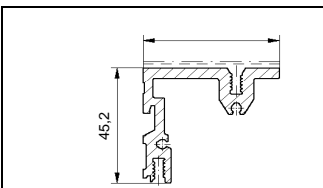
## Aluminium profile for profile systems PSA / SLX-M

| Cross-section  | Application / Designation  | Art. No.  | Weight |       | Stock length<br>(bar material)  | Surfaces  | [m <sup>2</sup> /m] |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
|--|--|---|--------|-------|---|---|---------------------|----------------------|----------------------|------------------|------------------|---|---|--|--|----|----|----|----|----|----|
|   | <b>Wall connection profile 32.5 PSA</b><br><b>Wall connection profile 32.5 PSA E6/EV1</b><br>Wall connection profile 32.5 left processed<br>Wall connection profile 32.5 right processed | <b>0623-313</b><br><b>0623-313/01</b><br>0623-423/01<br>0623-423/02               | 0.518  | kg/m  | 5.0 m   | <table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.050</td></tr> <tr><td>Powder-coated surf.:</td><td>0.160</td></tr> <tr><td>Visible surface:</td><td>0.040</td></tr> </table> | Anodized surface:   | 0.050                | Powder-coated surf.: | 0.160            | Visible surface: | 0.040   | <table style="width: 100%; text-align: center;"> <tr><td style="width: 20px;"> </td><td style="width: 20px;"> </td><td style="width: 20px;"> </td></tr> <tr><td style="width: 20px;">TF</td><td style="width: 20px;">TF</td><td style="width: 20px;"> </td></tr> </table>   |  |  |    | TF | TF |    |    |    |
|  | Anodized surface:  | 0.050   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
|  | Powder-coated surf.:   | 0.160   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Visible surface:   | 0.040  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
|  |  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| TF   | TF   |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| <b>Counter-sealing profile 32.5 PSA</b><br><b>Counter-sealing profile 32.5 PSA E6/EV1</b><br>Counter-sealing profile 32.5 left lintel<br>Counter-sealing profile 32.5 right lintel | <b>0623-314</b><br><b>0623-314/01</b><br>0623-417/01<br>0623-417/02  | 0.867   | kg/m   | 5.0 m | <table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.090</td></tr> <tr><td>Powder-coated surf.:</td><td>0.240</td></tr> <tr><td>Visible surface:</td><td>0.080</td></tr> </table> | Anodized surface:   | 0.090               | Powder-coated surf.: | 0.240                | Visible surface: | 0.080            | <table style="width: 100%; text-align: center;"> <tr><td style="width: 20px;"> </td><td style="width: 20px;"> </td><td style="width: 20px;"> </td></tr> <tr><td style="width: 20px;">ST</td><td style="width: 20px;">TF</td><td style="width: 20px;"> </td></tr> </table>   |   |  |  | ST | TF |    |    |    |    |
| Anodized surface:  | 0.090  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Powder-coated surf.:   | 0.240  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Visible surface:   | 0.080  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
|  |  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| ST   | TF   |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Counter-sealing profile 32.5 left wall<br>Counter-sealing profile 32.5 right wall  | 0623-418/01<br>0623-418/02   |  | 4.052  | kg/m  | 6.1 / 4.3 m   | <table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.192</td></tr> <tr><td>Powder-coated surf.:</td><td>0.145</td></tr> <tr><td>Visible surface:</td><td>0.145</td></tr> </table> | Anodized surface:   | 0.192                | Powder-coated surf.: | 0.145            | Visible surface: | 0.145   | <table style="width: 100%; text-align: center;"> <tr><td style="width: 20px;"> </td><td style="width: 20px;"> </td><td style="width: 20px;"> </td><td style="width: 20px;"> </td></tr> <tr><td style="width: 20px;">ST</td><td style="width: 20px;">TF</td><td style="width: 20px;">TF</td><td style="width: 20px;">ST</td></tr> </table> |  |  |    |    | ST | TF | TF | ST |
| Anodized surface:  | 0.192  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Powder-coated surf.:   | 0.145  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Visible surface:   | 0.145  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
|  |  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| ST   | TF   | TF  | ST     |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| <b>Supporting cover profile PSA</b><br><b>Supporting cover profile PSA E6/EV1</b>  | <b>0623-322</b><br><b>0623-322/01</b>  | 0.604   | kg/m   | 5.0 m | <table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.080</td></tr> <tr><td>Powder-coated surf.:</td><td>0.220</td></tr> <tr><td>Visible surface:</td><td>0.049</td></tr> </table> | Anodized surface:   | 0.080               | Powder-coated surf.: | 0.220                | Visible surface: | 0.049            | <table style="width: 100%; text-align: center;"> <tr><td style="width: 20px;"> </td><td style="width: 20px;"> </td><td style="width: 20px;"> </td><td style="width: 20px;"> </td></tr> <tr><td style="width: 20px;">ST</td><td style="width: 20px;">TF</td><td style="width: 20px;">TF</td><td style="width: 20px;">ST</td></tr> </table> |   |  |  |    | ST | TF | TF | ST |    |
| Anodized surface:  | 0.080  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Powder-coated surf.:   | 0.220  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Visible surface:   | 0.049  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
|  |  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| ST   | TF   | TF  | ST     |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
|   | <b>Covering brush profile PSA</b><br><b>Covering brush profile PSA E6/EV1</b>  | <b>0623-323</b><br><b>0623-323/01</b>   | 0.314  | kg/m  | 5.0 m   | <table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.050</td></tr> <tr><td>Powder-coated surf.:</td><td>0.118</td></tr> <tr><td>Visible surface:</td><td>0.022</td></tr> </table> | Anodized surface:   | 0.050                | Powder-coated surf.: | 0.118            | Visible surface: | 0.022   | <table style="width: 100%; text-align: center;"> <tr><td style="width: 20px;"> </td><td style="width: 20px;"> </td><td style="width: 20px;"> </td><td style="width: 20px;"> </td></tr> <tr><td style="width: 20px;">ST</td><td style="width: 20px;">TF</td><td style="width: 20px;">TF</td><td style="width: 20px;">ST</td></tr> </table> |  |  |    |    | ST | TF | TF | ST |
| Anodized surface:  | 0.050  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Powder-coated surf.:   | 0.118  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| Visible surface:   | 0.022  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
|  |  |   |        |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |
| ST   | TF   | TF  | ST     |       |   |   |                     |                      |                      |                  |                  |   |   |  |  |    |    |    |    |    |    |

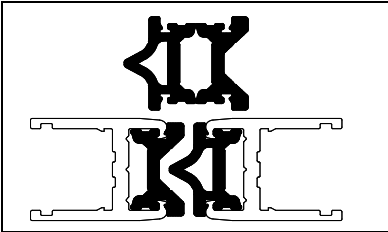
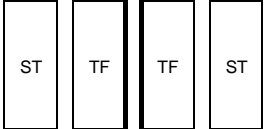
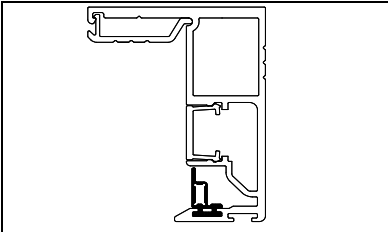
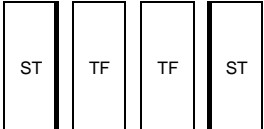
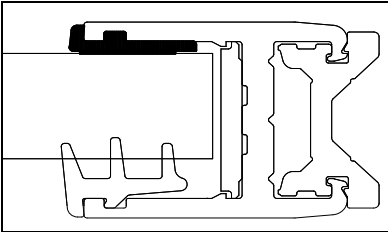
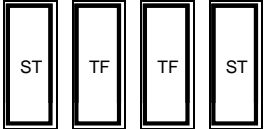
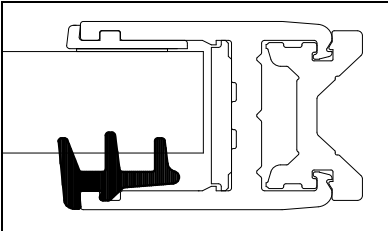
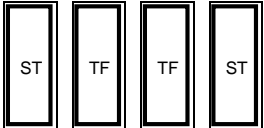
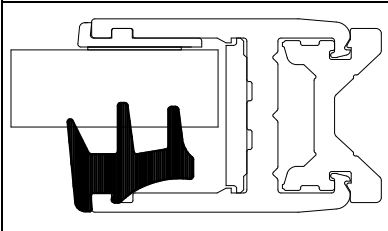
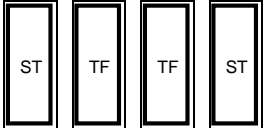
**Aluminium profile for profile systems PSA / SLX-M**

| Cross-section | Application / Designation | Art. No. | Weight | Stock length (bar material) | Surfaces | [m <sup>2</sup> /m] |
|---------------|---------------------------|----------|--------|-----------------------------|----------|---------------------|
|---------------|---------------------------|----------|--------|-----------------------------|----------|---------------------|

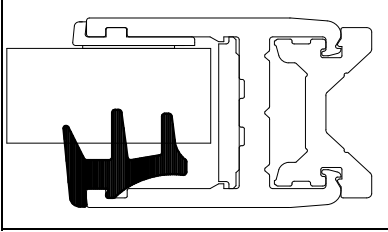
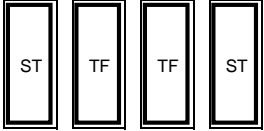
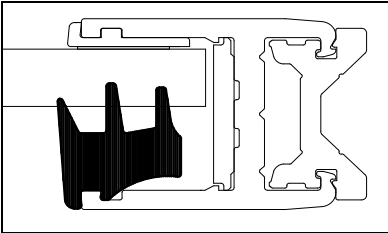
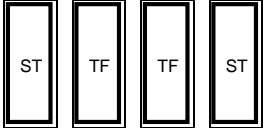
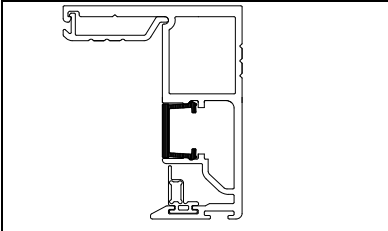
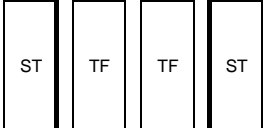
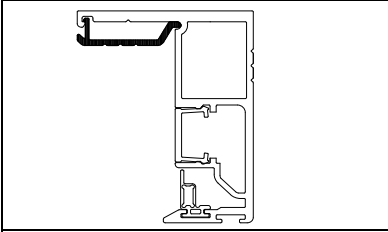
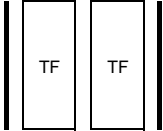
**Aluminium profiles for profile systems PSA and PSX**

|   |   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
|---|---|------------------------------|-------------------|--------------|---|-------------------|-------|----------------------|-------|------------------|-------|---|----|----|----|----|
|    | <p><b>Reception bottom guideway E0 / EV1</b><br/>for continuous bottom guideway</p>                 | <p>0621-317</p>              | <p>1.855 kg/m</p> | <p>6.1 m</p> | <table border="1"> <tr><td>Anodized surface:</td><td>0.098</td></tr> <tr><td>Powder-coated surf.:</td><td>0.438</td></tr> <tr><td>Visible surface:</td><td>0.03</td></tr> </table>  | Anodized surface: | 0.098 | Powder-coated surf.: | 0.438 | Visible surface: | 0.03  | <table border="1"> <tr><td>ST</td><td>TF</td><td>TF</td><td>ST</td></tr> </table> | ST | TF | TF | ST |
| Anodized surface:   | 0.098   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| Powder-coated surf.:  | 0.438   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| Visible surface:  | 0.03  |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| ST  | TF  | TF                           | ST                |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
|    | <p><b>Bottom guideway E0 / EV1</b><br/>for continuous bottom guideway<br/>bottom guideway proc.</p> | <p>0621-318<br/>0621-439</p> | <p>1.046 kg/m</p> | <p>6.1 m</p> | <table border="1"> <tr><td>Anodized surface:</td><td>0.069</td></tr> <tr><td>Powder-coated surf.:</td><td>0.214</td></tr> <tr><td>Visible surface:</td><td>0.042</td></tr> </table> | Anodized surface: | 0.069 | Powder-coated surf.: | 0.214 | Visible surface: | 0.042 | <table border="1"> <tr><td>ST</td><td>TF</td><td>TF</td><td>ST</td></tr> </table> | ST | TF | TF | ST |
| Anodized surface:   | 0.069   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| Powder-coated surf.:  | 0.214   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| Visible surface:  | 0.042   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| ST  | TF  | TF                           | ST                |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
|   | <p><b>Blade E0 / EV6</b><br/>for continuous bottom guideway<br/>blade processed</p>                 | <p>0621-320<br/>0621-440</p> | <p>0.470 kg/m</p> | <p>5.0 m</p> | <table border="1"> <tr><td>Anodized surface:</td><td>0.56</td></tr> <tr><td>Powder-coated surf.:</td><td>0.13</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table>       | Anodized surface: | 0.56  | Powder-coated surf.: | 0.13  | Visible surface: | 0     | <table border="1"> <tr><td>ST</td><td>TF</td><td>TF</td><td>ST</td></tr> </table> | ST | TF | TF | ST |
| Anodized surface:   | 0.56  |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| Powder-coated surf.:  | 0.13  |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| Visible surface:  | 0   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| ST  | TF  | TF                           | ST                |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
|  | <p><b>Angle steel protection profile E0 / EV1</b><br/><br/>With PSA - use for side panel</p>        | <p>0621-331</p>              | <p>1.375 kg/m</p> | <p>6.1 m</p> | <table border="1"> <tr><td>Anodized surface:</td><td>0.194</td></tr> <tr><td>Powder-coated surf.:</td><td>0.461</td></tr> <tr><td>Visible surface:</td><td>0.352</td></tr> </table> | Anodized surface: | 0.194 | Powder-coated surf.: | 0.461 | Visible surface: | 0.352 | <table border="1"> <tr><td>SF</td><td>TF</td><td>TF</td><td>SF</td></tr> </table> | SF | TF | TF | SF |
| Anodized surface:   | 0.194   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| Powder-coated surf.:  | 0.461   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| Visible surface:  | 0.352   |                              |                   |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |
| SF  | TF  | TF                           | SF                |              |   |                   |       |                      |       |                  |       |   |    |    |    |    |

## Rubber profiles for profile system PSA / SLX-M

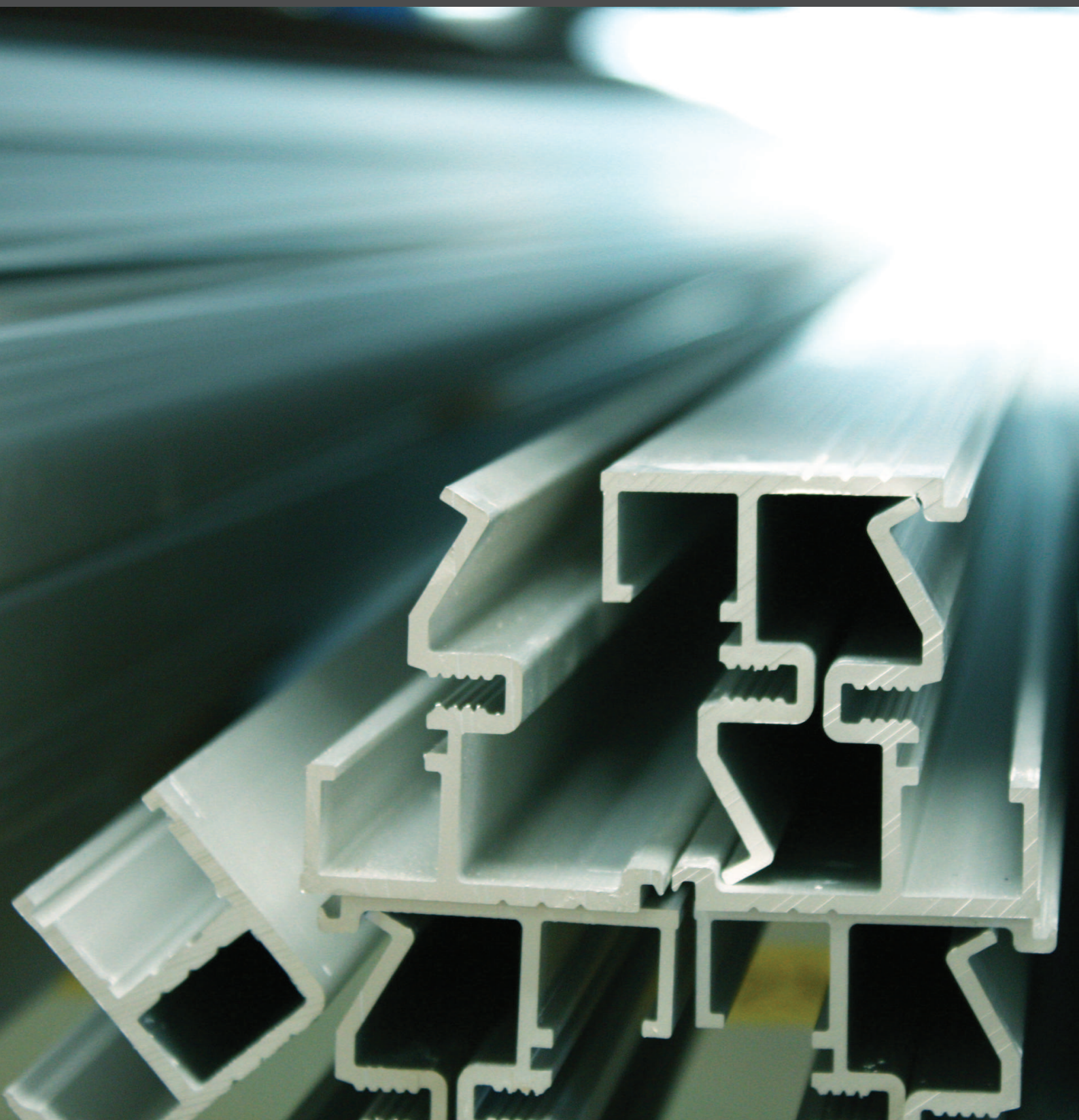
| Cross-section   | Application / Designation               | Art. No.    | Stock length  |
|---|---|-------------|---|
| <b>Rubber profiles</b>  |   |             |   |
|    | Center sealing rubber PSA               | 0623-500    | 25 m  |
|   |   |             |    |
|    | Vertical sealing outside PSA / PSXP     | 0623-501    | 50 m  |
|   |   |             |    |
|  | Rubber stop with adhesive tape          | 0621-511/01 | 50 m  |
|   |   |             |  |
|  | Sealing wedge for glass VSG 10 mm       | 0621-513    | 50 m  |
|   |   |             |  |
|  | Sealing wedge 10 for glass VSG/ESG 8 mm | 0621-514    | 50 m  |
|   |   |             |  |

## Rubber profiles for profile system PSA / SLX-M

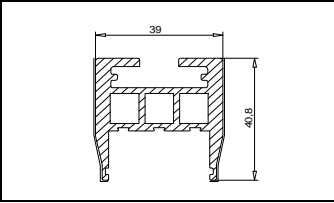
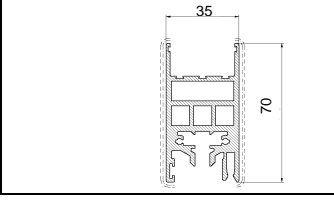
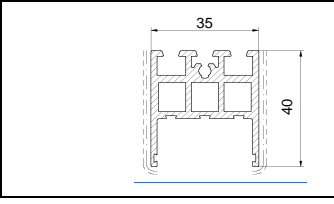
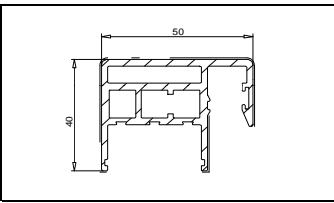
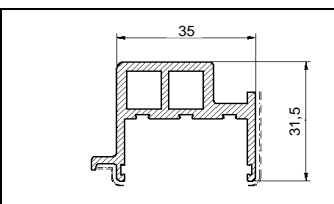
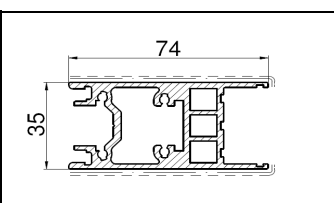
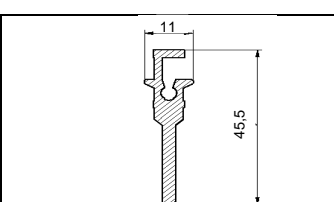
| Cross-section   | Application / Designation                         | Art. No. | Stock length  |
|---|---|----------|---|
|    | <b>Sealing wedge 24<br/>for glass ESG 10 mm</b>   | 0621-515 | 50 m  |
|   |   |          |    |
|    | <b>Sealing wedge 8<br/>for glass VSG/ESG 6 mm</b> | 0621-518 | 50 m  |
|   |   |          |    |
| <b>Plastic profiles</b>   |   |          |   |
|  | <b>Light barrier covering profile PSA</b>         | 0623-510 | 2.5 m   |
|   |   |          |  |
|  | <b>Screw covering profile PSA</b>                 | 0623-511 | 2.5 m   |
|   |   |          |  |



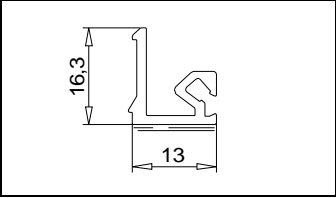
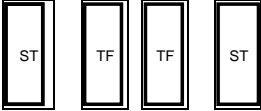
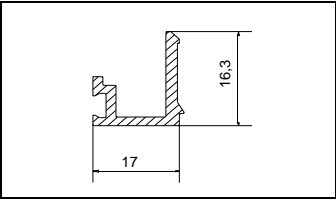
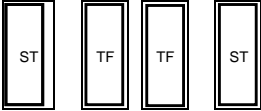
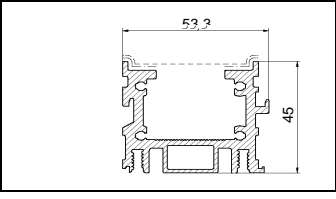
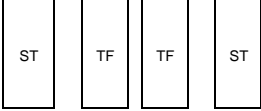
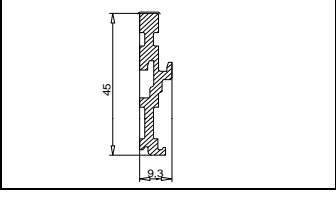
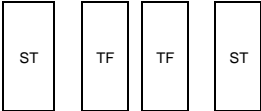
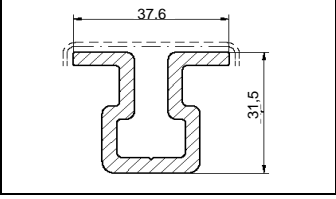
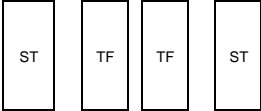
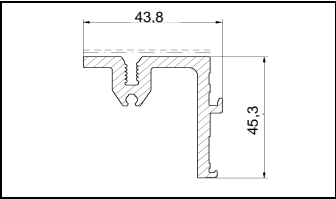
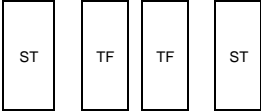
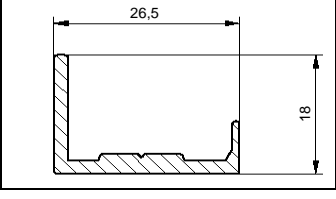
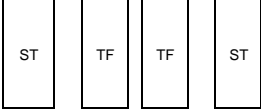
# PROFILE SYSTEM PSXP FOR SLX-M



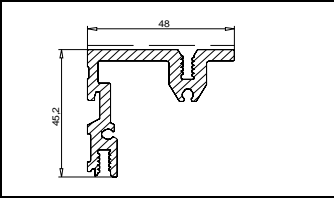
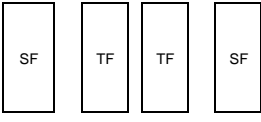
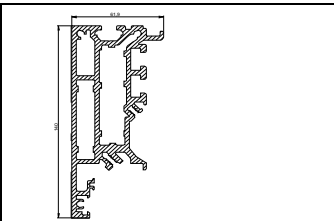
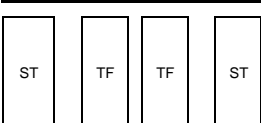
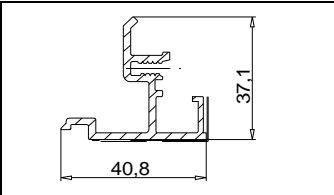
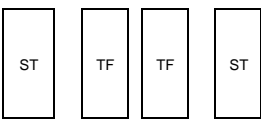
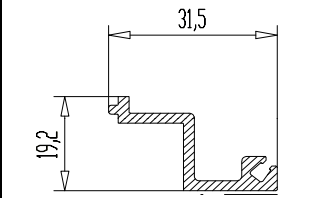
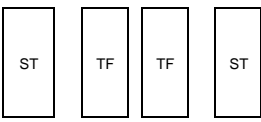
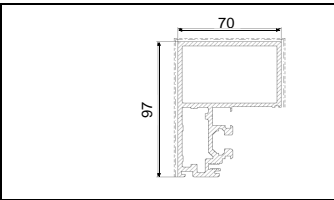
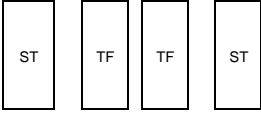
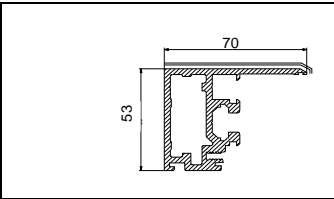
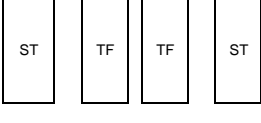
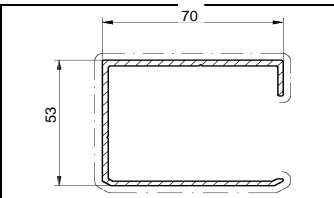
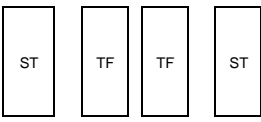
## Aluminium profiles for profile system PSXP / SLX-M

| Cross-section   | Application / Designation   | Art. No.   | Weight            | Stock length (bar material) | Surfaces [m <sup>2</sup> /m]  |                   |       |                     |       |                     |       |                  |       |
|---|---|--|-------------------|-----------------------------|---|-------------------|-------|---------------------|-------|---------------------|-------|------------------|-------|
| <p>Visible surface (grinding surface) =  ---</p> <p>TF = door wing (sliding wing)</p>  | <p>ST = side panel<br/>SF = protection wing</p> <p><b>Horizontal profile PSXP for SLX-M</b><br/> <b>Horizontal profile PSXP E6/EV1</b><br/>           Horizontal profile sliding wing subsequent work SLX-M</p>   | <p><b>0621-365</b><br/> <b>0621-365/01</b><br/> <b>0621-550</b></p>  | <p>1.421 kg/m</p> | <p>5.0 m</p>                | <table border="1"> <tr><td>Anodized surface:</td><td>0.08</td></tr> <tr><td>Powder-coated surf:</td><td>0.243</td></tr> <tr><td>Visible surface:</td><td>0.086</td></tr> </table>   | Anodized surface: | 0.08  | Powder-coated surf: | 0.243 | Visible surface:    | 0.086 |                  |       |
| Anodized surface:   | 0.08  |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Powder-coated surf:   | 0.243   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Visible surface:  | 0.086   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
|    | <p><b>Shoe profile</b><br/> <b>Shoe profile E6 / EV1</b><br/>           Processing ST for fixpoint guide left<br/>           Processing ST for fixpoint guide right<br/>           Processing TF slow (telescopic) left<br/>           Processing TF slow (telescopic) right</p>  | <p><b>0621-312</b><br/> <b>0621-312/01</b><br/>           0621-435/01<br/>           0621-435/02<br/>           0621-435/03<br/>           0621-435/04</p>   | <p>2.100 kg/m</p> | <p>5.0 m</p>                | <table border="1"> <tr><td>Anodized surface:</td><td>0.105</td></tr> <tr><td>Powder-coated surf:</td><td>0.426</td></tr> <tr><td>Visible surface:</td><td>0.15</td></tr> </table> <p>1 Bundle = 60 Bars (STA)</p>   | Anodized surface: | 0.105 | Powder-coated surf: | 0.426 | Visible surface:    | 0.15  |                  |       |
| Anodized surface:   | 0.105   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Powder-coated surf:   | 0.426   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Visible surface:  | 0.15  |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
|   | <p><b>Vertical profile 1</b><br/> <b>Vertical profile 1 E6 / EV1</b></p>  | <p><b>0621-313</b><br/> <b>0621-313/01</b></p>   | <p>1.118 kg/m</p> | <p>5.0 m</p>                | <table border="1"> <tr><td>Grinding surface:</td><td>0.083</td></tr> <tr><td>Anodized surface:</td><td>0.075</td></tr> <tr><td>Powder-coated surf:</td><td>0.275</td></tr> <tr><td>Visible surface:</td><td>0.083</td></tr> </table> <p>1 Bundle = 100 Bars (STA)</p> | Grinding surface: | 0.083 | Anodized surface:   | 0.075 | Powder-coated surf: | 0.275 | Visible surface: | 0.083 |
| Grinding surface:   | 0.083   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Anodized surface:   | 0.075   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Powder-coated surf:   | 0.275   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Visible surface:  | 0.083   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
|    | <p><b>Vertical profile PSXP</b><br/> <b>Vertical profile PSXP E6/EV1</b></p>  | <p><b>0621-373</b><br/> <b>0621-373/01</b></p>   | <p>1.301 kg/m</p> | <p>5.0 m</p>                | <table border="1"> <tr><td>Anodized surface:</td><td>0.09</td></tr> <tr><td>Powder-coated surf:</td><td>0.112</td></tr> <tr><td>Visible surface:</td><td>0.274</td></tr> </table>   | Anodized surface: | 0.09  | Powder-coated surf: | 0.112 | Visible surface:    | 0.274 |                  |       |
| Anodized surface:   | 0.09  |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Powder-coated surf:   | 0.112   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Visible surface:  | 0.274   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
|    | <p><b>Horizontal profile side panel</b><br/> <b>Horizontal profile side panel E6 / EV1</b><br/>           Horizontal profile side panel subsequent work valve glass</p>   | <p><b>0621-315</b><br/> <b>0621-315/01</b><br/>           0621-473</p>   | <p>0.814 kg/m</p> | <p>5.0 m</p>                | <table border="1"> <tr><td>Anodized surface:</td><td>0.066</td></tr> <tr><td>Powder-coated surf:</td><td>0.188</td></tr> <tr><td>Visible surface:</td><td>0.03</td></tr> </table> <p>1 Bundle = 70 Bars (STA)</p>   | Anodized surface: | 0.066 | Powder-coated surf: | 0.188 | Visible surface:    | 0.03  |                  |       |
| Anodized surface:   | 0.066   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Powder-coated surf:   | 0.188   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Visible surface:  | 0.03  |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
|    | <p><b>Vertical profile FLUVERI</b><br/> <b>Vertical profile FLUVERI E6/EV1</b><br/>           Vertical profile processed FLUVERI RZ left<br/>           Vertical profile processed FLUVERI RZ right<br/>           Vertical profile processed FLUVERI PZ left<br/>           Vertical profile processed FLUVERI PZ right<br/>           Vertical profile processed FLUVERI RZ/PZ left<br/>           Vertical profile processed FLUVERI RZ/PZ right</p> | <p><b>0621-343</b><br/> <b>0621-343/01</b><br/>           0621-600/01<br/>           0621-600/02<br/>           0621-601/01<br/>           0621-601/02<br/>           0621-602/01<br/>           0621-602/02</p> | <p>2.015 kg/m</p> | <p>6.1 m</p>                | <table border="1"> <tr><td>Anodized surface:</td><td>0.109</td></tr> <tr><td>Powder-coated surf:</td><td>0.343</td></tr> <tr><td>Visible surface:</td><td>0.152</td></tr> </table> <p>1 Bundle = 45 Bars (STA)</p>  | Anodized surface: | 0.109 | Powder-coated surf: | 0.343 | Visible surface:    | 0.152 |                  |       |
| Anodized surface:   | 0.109   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Powder-coated surf:   | 0.343   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Visible surface:  | 0.152   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
|    | <p><b>Blade E0 / EV6</b><br/>           for continuous bottom guideway<br/>           Blade processed</p>   | <p><b>0621-320</b><br/>           0621-440</p>   | <p>0.470 kg/m</p> | <p>5.0 m</p>                | <table border="1"> <tr><td>Anodized surface:</td><td>0.56</td></tr> <tr><td>Powder-coated surf:</td><td>0.13</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table> <p>1 Bundle = 216 Bars (STA)</p>   | Anodized surface: | 0.56  | Powder-coated surf: | 0.13  | Visible surface:    | 0     |                  |       |
| Anodized surface:   | 0.56  |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Powder-coated surf:   | 0.13  |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |
| Visible surface:  | 0   |  |                   |                             |   |                   |       |                     |       |                     |       |                  |       |

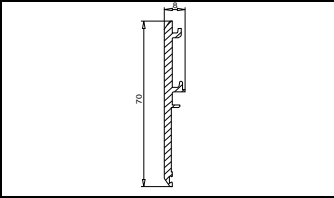
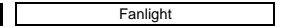
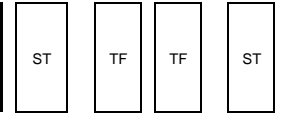
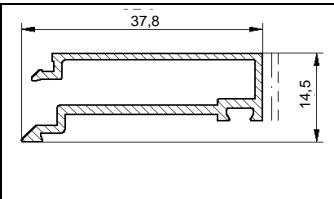
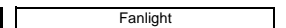
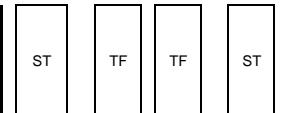
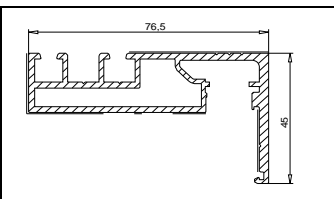
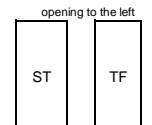
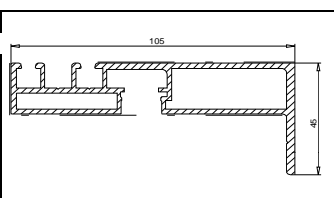
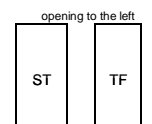
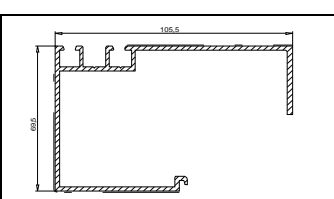
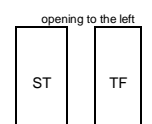
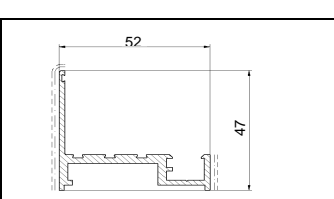

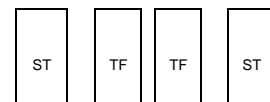
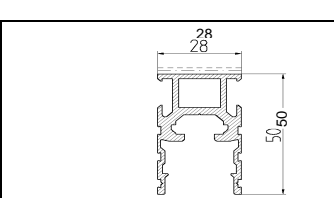

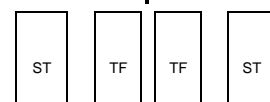
## Aluminium profiles for profile system PSXP / SLX-M

| Cross-section   | Application / Designation   | Art. No.                                      | Weight  | Stock length (bar material) | Surfaces [m <sup>2</sup> /m]   |                   |       |                     |       |                  |       |
|---|---|---|---|-----------------------------|--|-------------------|-------|---------------------|-------|------------------|-------|
|    | <b>Glass compensation profile</b><br><b>Glass compensation profile E6 / EV1</b><br><br>for ESG 8, 10, 12 and VSG 8, 10, 12, 14                        | <b>0621-316</b><br><b>0621-316/01</b>         | 0.178 kg/m  | 5.0 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.029</td></tr> <tr><td>Powder-coated surf:</td><td>0.077</td></tr> <tr><td>Visible surface:</td><td>0.013</td></tr> </table> | Anodized surface: | 0.029 | Powder-coated surf: | 0.077 | Visible surface: | 0.013 |
| Anodized surface:   | 0.029   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.077   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.013   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |    |                             | 1 Bundle = 768 Bars (STA)  |                   |       |                     |       |                  |       |
|    | <b>Glass compensation profile 1/4"</b><br><b>Glass compensation profile 1/4" E6 / EV1</b><br><br>1/4" glass (6.35 mm) use sealing wedge 10 (0621-514) | <b>0621-332</b><br><b>0621-332/01</b>         | 0.176 kg/m  | 5.0 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.033</td></tr> <tr><td>Powder-coated surf:</td><td>0.084</td></tr> <tr><td>Visible surface:</td><td>0.017</td></tr> </table> | Anodized surface: | 0.033 | Powder-coated surf: | 0.084 | Visible surface: | 0.017 |
| Anodized surface:   | 0.033   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.084   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.017   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |    |                             | 1 Bundle = 64 Bars (STA)   |                   |       |                     |       |                  |       |
|   | <b>Reception unit for bottom guideway E0 / EV1</b><br>for continuous bottom guideway  | <b>0621-317</b>                               | 1.855 kg/m  | 6.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.098</td></tr> <tr><td>Powder-coated surf:</td><td>0.438</td></tr> <tr><td>Visible surface:</td><td>0.03</td></tr> </table>  | Anodized surface: | 0.098 | Powder-coated surf: | 0.438 | Visible surface: | 0.03  |
| Anodized surface:   | 0.098   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.438   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.03  |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |   |                             | 1 Bundle = 56 Bars (STA)   |                   |       |                     |       |                  |       |
|  | <b>Intermediate profile PSXP</b>  | <b>0621-371</b>                               | 0.498 kg/m  | 6.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.051</td></tr> <tr><td>Powder-coated surf:</td><td>0</td></tr> <tr><td>Visible surface:</td><td>0.006</td></tr> </table>     | Anodized surface: | 0.051 | Powder-coated surf: | 0     | Visible surface: | 0.006 |
| Anodized surface:   | 0.051   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.006   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |  |                             |  |                   |       |                     |       |                  |       |
|  | <b>Bottom guideway E0 / EV1</b><br>for continuous bottom guideway<br>Bottom guideway processed  | <b>0621-318</b><br><br><b>0621-439</b>        | 1.046 kg/m  | 6.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.069</td></tr> <tr><td>Powder-coated surf:</td><td>0.214</td></tr> <tr><td>Visible surface:</td><td>0.042</td></tr> </table> | Anodized surface: | 0.069 | Powder-coated surf: | 0.214 | Visible surface: | 0.042 |
| Anodized surface:   | 0.069   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.214   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.042   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |  |                             | 1 Bundle = 130 Bars (STA)  |                   |       |                     |       |                  |       |
|  | <b>Bottom profile side panel E0 / EV1</b>   | <b>0621-319</b>                               | 1.184 kg/m  | 6.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.089</td></tr> <tr><td>Powder-coated surf:</td><td>0.245</td></tr> <tr><td>Visible surface:</td><td>0.044</td></tr> </table> | Anodized surface: | 0.089 | Powder-coated surf: | 0.245 | Visible surface: | 0.044 |
| Anodized surface:   | 0.089   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.245   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.044   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |  |                             | 1 Bundle = 100 Bars (STA)  |                   |       |                     |       |                  |       |
|  | <b>Floor connection profile E0 / EV6</b><br>Processing left<br>Processing right   | <b>0621-321</b><br>0621-441/01<br>0621-441/02 | 0.279 kg/m  | 5.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.045</td></tr> <tr><td>Powder-coated surf:</td><td>0.1</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table>       | Anodized surface: | 0.045 | Powder-coated surf: | 0.1   | Visible surface: | 0     |
| Anodized surface:   | 0.045   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.1   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |  |                             | 1 Bundle = 384 Bars (STA)  |                   |       |                     |       |                  |       |

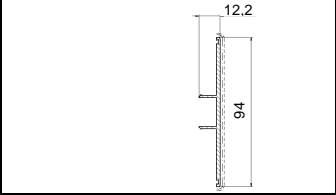
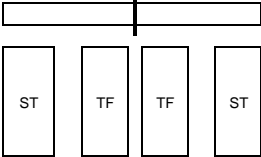
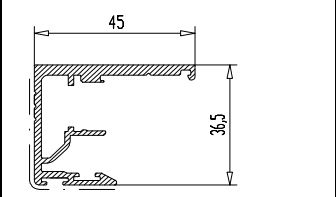
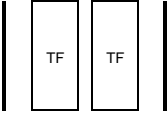
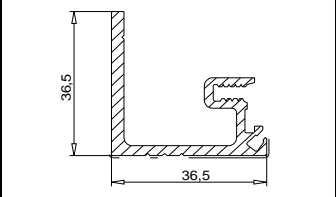
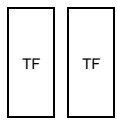
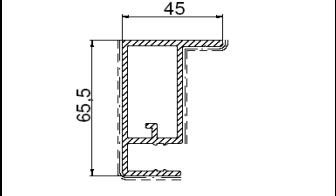
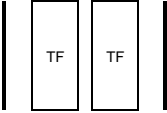
## Aluminium profiles for profile system PSXP / SLX-M

| Cross-section   | Application / Designation   | Art. No.  | Weight  | Stock length (bar material) | Surfaces [m <sup>2</sup> /m]   |                   |       |                     |       |                  |       |
|---|---|---|---|-----------------------------|--|-------------------|-------|---------------------|-------|------------------|-------|
|    | <b>Angle steel profile protection wing E0 / EV1</b>   | <b>0621-331</b>   | 1.375 kg/m  | 6.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.194</td></tr> <tr><td>Powder-coated surf:</td><td>0.461</td></tr> <tr><td>Visible surface:</td><td>0.352</td></tr> </table> | Anodized surface: | 0.194 | Powder-coated surf: | 0.461 | Visible surface: | 0.352 |
| Anodized surface:   | 0.194   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.461   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.352   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |    |                             | 1 Bundle = 60 Bars (STA)   |                   |       |                     |       |                  |       |
|    | <b>Supporting profile PSXP</b><br><b>Supporting profile PSXP E6/EV1</b><br>Supporting profile processed   | <b>0621-366</b><br><b>0621-366/01</b><br>0621-508   | 5.188 kg/m  | 4.3 / 6.1 m                 | <table border="1"> <tr><td>Anodized surface:</td><td>0.202</td></tr> <tr><td>Powder-coated surf:</td><td>0.714</td></tr> <tr><td>Visible surface:</td><td>0.152</td></tr> </table> | Anodized surface: | 0.202 | Powder-coated surf: | 0.714 | Visible surface: | 0.152 |
| Anodized surface:   | 0.202   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.714   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.152   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |    |                             |  |                   |       |                     |       |                  |       |
|   | <b>Cladding of the carrier profile SLX-M</b><br><b>Cladding of the carrier profile SLX-M E6/EV1</b>   | <b>0621-367</b><br><b>0621-367/01</b>   | 0.615 kg/m  | 5.0 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.077</td></tr> <tr><td>Powder-coated surf:</td><td>0.237</td></tr> <tr><td>Visible surface:</td><td>0.047</td></tr> </table> | Anodized surface: | 0.077 | Powder-coated surf: | 0.237 | Visible surface: | 0.047 |
| Anodized surface:   | 0.077   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.237   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.047   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |   |                             |  |                   |       |                     |       |                  |       |
|  | <b>Covering brush profile PSA</b><br><b>Covering brush profile PSA E6/EV1</b>   | <b>0623-323</b><br><b>0623-323/01</b>   | 0.314 kg/m  | 5.0 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.050</td></tr> <tr><td>Powder-coated surf:</td><td>0.118</td></tr> <tr><td>Visible surface:</td><td>0.022</td></tr> </table> | Anodized surface: | 0.050 | Powder-coated surf: | 0.118 | Visible surface: | 0.022 |
| Anodized surface:   | 0.050   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.118   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.022   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |  |                             |  |                   |       |                     |       |                  |       |
|  | <b>Jamb reinforced</b><br><b>Jamb reinforced E6/EV1</b><br>Jamb reinforced HERA processed, left<br>Jamb reinforced HERA processed, right<br>Jamb reinforced EXIT processed, left<br>Jamb reinforced EXIT processed, right   | <b>0621-324</b><br><b>0621-324/01</b><br>0621-453/01<br>0621-453/02<br>0621-487/01<br>0621-487/02   | 3.284 kg/m  | 6.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.167</td></tr> <tr><td>Powder-coated surf:</td><td>0.454</td></tr> <tr><td>Visible surface:</td><td>0.214</td></tr> </table> | Anodized surface: | 0.167 | Powder-coated surf: | 0.454 | Visible surface: | 0.214 |
| Anodized surface:   | 0.167   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.454   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.214   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |  |                             | 1 Bundle = 18 Bars (STA)   |                   |       |                     |       |                  |       |
|  | <b>Jamb standard</b><br><b>Jamb standard E6/EV1</b><br>Processing left wall side<br>Processing right wall side<br>Processing left lintel side<br>Processing right lintel side<br>Jamb standard HERA processed left<br>Jamb standard HERA processed right<br>Jamb standard EXIT processed left<br>Jamb standard EXIT processed right   | <b>0621-325</b><br><b>0621-325/01</b><br>0621-448/01<br>0621-448/02<br>0621-471/01<br>0621-471/02<br>0621-455/01<br>0621-455/02<br>0621-486/01<br>0621-486/02 | 2.073 kg/m  | 6.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.123</td></tr> <tr><td>Powder-coated surf:</td><td>0.367</td></tr> <tr><td>Visible surface:</td><td>0.074</td></tr> </table> | Anodized surface: | 0.123 | Powder-coated surf: | 0.367 | Visible surface: | 0.074 |
| Anodized surface:   | 0.123   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.367   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.074   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |  |                             | 1 Bundle = 50 Bars (STA)   |                   |       |                     |       |                  |       |
|  | <b>Connection profile side panel</b><br><b>Connection profile side panel E0 / EV1</b><br>Processing ST lintel side left<br>Processing ST lintel side right<br>Processing ST wall side left<br>Processing ST wall side right<br>Connection profile ST wall HERA proces. left<br>Connection profile ST wall HERA proces. right<br>Connection profile ST wall EXIT proces. left<br>Connection profile ST wall EXIT proces. right | <b>0621-342</b><br><b>0621-342/01</b><br>0621-468/01<br>0621-468/02<br>0621-469/01<br>0621-469/02<br>0621-459/01<br>0621-459/02<br>0621-490/01<br>0621-490/02 | 1.174 kg/m  | 5.1 m                       | <table border="1"> <tr><td>Anodized surface:</td><td>0.123</td></tr> <tr><td>Powder-coated surf:</td><td>0.404</td></tr> <tr><td>Visible surface:</td><td>0.208</td></tr> </table> | Anodized surface: | 0.123 | Powder-coated surf: | 0.404 | Visible surface: | 0.208 |
| Anodized surface:   | 0.123   |   |   |                             |  |                   |       |                     |       |                  |       |
| Powder-coated surf:   | 0.404   |   |   |                             |  |                   |       |                     |       |                  |       |
| Visible surface:  | 0.208   |   |   |                             |  |                   |       |                     |       |                  |       |
|   |   |   |  |                             | 1 Bundle = 35 Bars (STA)   |                   |       |                     |       |                  |       |

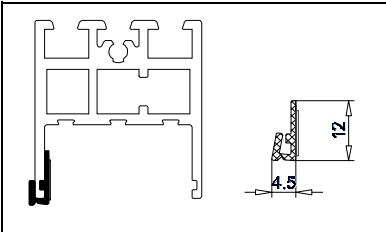
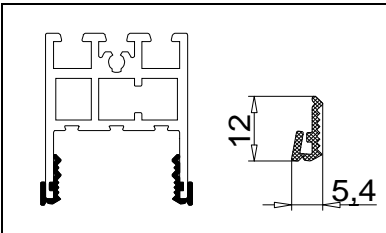
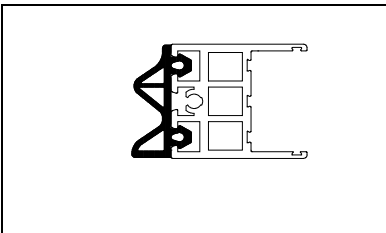
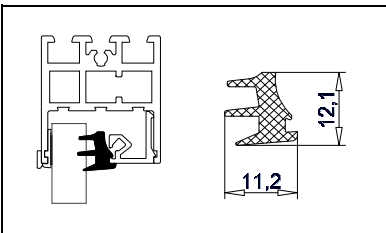
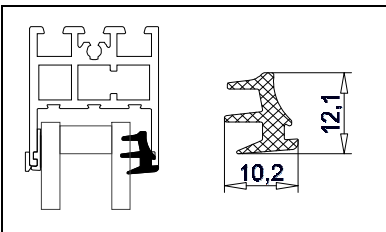
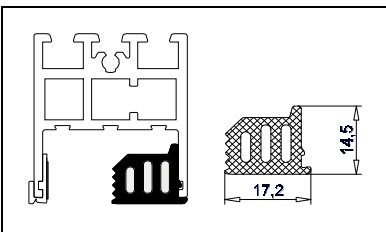
**Aluminium profiles for profile system PSXP / SLX-M**

| Cross-section   | Application / Designation   | Art. No.   | Weight     | Stock length (bar material)  | Surfaces [m <sup>2</sup> /m]   |
|---|---|--|------------|--|--|
|    | <b>Jamb covering profile</b><br><b>Jamb covering profile E6/EV1</b><br>Reinforced wing single-winged (from LW 1500)<br>Adapter covering<br>Jamb covering profile subsequent work              | <b>0621-326</b><br><b>0621-326/01</b><br>0621-470<br>0621-482<br>0621-492/.. | 0.584 kg/m | 3.2 m  | Anodized surface: 0.078<br>Powder-coated surf: 0.175<br>Visible surface: 0.076 |
|   |   |  |            |    |  |
|   |   |  |            |    | 1 Bundle = 276 Bars (STA)  |
|    | <b>Snap-on profile</b><br><b>Snap-on profile E6/EV1</b><br>Snap-on profile subsequent work HERA left<br>Snap-on profile subsequent work HERA right  | <b>0621-327</b><br><b>0621-327/01</b><br>0621-474/01<br>0621-474/02          | 0.458 kg/m | 5.0 m  | Anodized surface: 0.052<br>Powder-coated surf: 0.186<br>Visible surface: 0.011 |
|   |   |  |            |    |  |
|   |   |  |            |    | 1 Bundle = 374 Bars (STA)  |
|   | <b>Counter-sealing profile 59 mm</b><br><b>Counter-sealing profile 59 mm E6/EV1</b><br>without supporting profile<br>without assembly profile   | <b>0621-368</b><br><b>0621-368/01</b>  | 1.481 kg/m | 5.0 m  | Anodized surface: 0.122<br>Powder-coated surf: 0.388<br>Visible surface: 0.122 |
|   |   |  |            |   |  |
|  | <b>Counter-sealing profile 87.5 mm</b><br><b>Counter-sealing profile 87.5 mm E6/EV1</b><br>with supporting profile  | <b>0621-369</b><br><b>0621-369/01</b>  | 1.823 kg/m | 5.0 m  | Anodized surface: 0.153<br>Powder-coated surf: 0.379<br>Visible surface: 0.201 |
|   |   |  |            |  |  |
|  | <b>Connection profile jamb 87.5 mm</b><br><b>Connection profile jamb 87.5 mm E6/EV1</b>   | <b>0621-370</b><br><b>0621-370/01</b>  | 1.645 kg/m | 5.0 m  | Anodized surface: 0.175<br>Powder-coated surf: 0.152<br>Visible surface: 0.198 |
|   |   |  |            |  |  |
|  | <b>Fanlight horizontal profile</b><br><b>Fanlight horizontal profile E0 / EV1</b><br>Fanlight horiz. profile proces. (2-piece fanlight)<br>Fanlight horiz. profile proces. (2-piece fanlight) | <b>0621-339</b><br><b>0621-339/01</b><br>0621-452/01<br>0621-452/02          | 0.801 kg/m | 6.1 m  | Anodized surface: 0.099<br>Powder-coated surf: 0.258<br>Visible surface: 0.061 |
|   |   |  |            |  |  |
|   |   |  |            |  | 1 Bundle = 96 Bars (STA)   |
|  | <b>Jamb fanlight</b><br><b>Jamb fanlight E0 / EV1</b>   | <b>0621-340</b><br><b>0621-340/01</b>  | 1.036 kg/m | 6.1 m  | Anodized surface: 0.078<br>Powder-coated surf: 0.297<br>Visible surface: 0.028 |
|   |   |  |            |  |  |
|   |   |  |            |  | 1 Bundle = 96 Bars (STA)   |

## Aluminium profiles for profile system PSXP / SLX-M

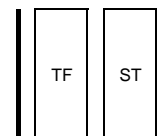
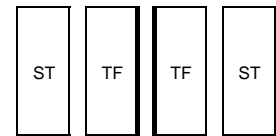
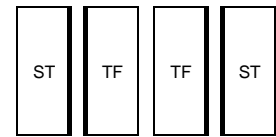
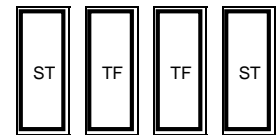
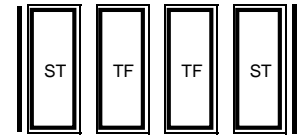
| Cross-section   | Application / Designation  | Art. No.  | Weight     | Stock length<br>(bar material)  | Surfaces [m <sup>2</sup> /m]   |                           |       |                     |       |                  |       |
|---|--|---|------------|---|--|---------------------------|-------|---------------------|-------|------------------|-------|
|    | <b>Jamb cladding fanlight</b><br><b>Jamb cladding fanlight E0 / EV1</b>  | <b>0621-341</b><br><b>0621-341/01</b>   | 0.571 kg/m | 6.1 m   | <table border="1"> <tr><td>Anodized surface:</td><td>0.106</td></tr> <tr><td>Powder-coated surf:</td><td>0.234</td></tr> <tr><td>Visible surface:</td><td>0.098</td></tr> </table> | Anodized surface:         | 0.106 | Powder-coated surf: | 0.234 | Visible surface: | 0.098 |
| Anodized surface:   | 0.106  |   |            |   |  |                           |       |                     |       |                  |       |
| Powder-coated surf:   | 0.234  |   |            |   |  |                           |       |                     |       |                  |       |
| Visible surface:  | 0.098  |   |            |   |  |                           |       |                     |       |                  |       |
|   |  |   |            |    | <table border="1"> <tr><td colspan="2">1 Bundle = 160 Bars (STA)</td></tr> </table>  | 1 Bundle = 160 Bars (STA) |       |                     |       |                  |       |
| 1 Bundle = 160 Bars (STA)   |  |   |            |   |  |                           |       |                     |       |                  |       |
|    | <b>Wall connection profile 51 PSA</b><br><b>Wall connection profile 51 PSA E6/EV1</b><br>Wall connection profile 51 left LS<br>Wall connection profile 51 left 1 LS<br>Wall connection profile 51 left 2 LS<br><br>Wall connection profile 51 right LS<br>Wall connection profile 51 right 1 LS<br>Wall connection profile 51 right 2 LS | <b>0623-306</b><br><b>0623-306/01</b><br>0623-424/01<br>0623-424/02<br>0623-424/03<br><br>0623-424/11<br>0623-424/12<br>0623-424/03 | 0.809 kg/m | 5.0 m   | <table border="1"> <tr><td>Anodized surface:</td><td>0.080</td></tr> <tr><td>Powder-coated surf:</td><td>0.290</td></tr> <tr><td>Visible surface:</td><td>0.060</td></tr> </table> | Anodized surface:         | 0.080 | Powder-coated surf: | 0.290 | Visible surface: | 0.060 |
| Anodized surface:   | 0.080  |   |            |   |  |                           |       |                     |       |                  |       |
| Powder-coated surf:   | 0.290  |   |            |   |  |                           |       |                     |       |                  |       |
| Visible surface:  | 0.060  |   |            |   |  |                           |       |                     |       |                  |       |
|   |  |   |            |    |  |                           |       |                     |       |                  |       |
|   | <b>Covering brush profile</b><br><b>Covering brush profile E6/EV1</b>  | <b>0621-386</b><br><b>0621-386/01</b>   | 0.730 kg/m | 6.1 m   | <table border="1"> <tr><td>Anodized surface:</td><td>0.073</td></tr> <tr><td>Powder-coated surf:</td><td>0.232</td></tr> <tr><td>Visible surface:</td><td>0.036</td></tr> </table> | Anodized surface:         | 0.073 | Powder-coated surf: | 0.232 | Visible surface: | 0.036 |
| Anodized surface:   | 0.073  |   |            |   |  |                           |       |                     |       |                  |       |
| Powder-coated surf:   | 0.232  |   |            |   |  |                           |       |                     |       |                  |       |
| Visible surface:  | 0.036  |   |            |   |  |                           |       |                     |       |                  |       |
|   |  |   |            |   |  |                           |       |                     |       |                  |       |
|  | <b>Wall connection profile</b><br><b>Wall connection profile E6/EV1</b><br>Wall connection profile BO left<br>Wall connection profile BO right<br><br>Wall connection profile BI left<br>Wall connection profile BI right  | <b>0622-316</b><br><b>0622-316/01</b><br>0622-269/01<br>0622-269/02<br><br>0622-270/01<br>0622-270/02                               | 1.411 kg/m | 5.0 m   | <table border="1"> <tr><td>Anodized surface:</td><td>0.111</td></tr> <tr><td>Powder-coated surf:</td><td>0.268</td></tr> <tr><td>Visible surface:</td><td>0.159</td></tr> </table> | Anodized surface:         | 0.111 | Powder-coated surf: | 0.268 | Visible surface: | 0.159 |
| Anodized surface:   | 0.111  |   |            |   |  |                           |       |                     |       |                  |       |
| Powder-coated surf:   | 0.268  |   |            |   |  |                           |       |                     |       |                  |       |
| Visible surface:  | 0.159  |   |            |   |  |                           |       |                     |       |                  |       |
|   |  |   |            |  | <table border="1"> <tr><td colspan="2">1 Bundle = 72 Bars (STA)</td></tr> </table>   | 1 Bundle = 72 Bars (STA)  |       |                     |       |                  |       |
| 1 Bundle = 72 Bars (STA)  |  |   |            |   |  |                           |       |                     |       |                  |       |

## Rubber/Brush profiles for profile system PSXP / SLX-M

| Cross-section   | Application / Designation   | Art. No.    | Stock length |
|---|---|-------------|--------------|
|    | <b>Rubber stop</b><br><br>fast wing<br>side panel   | 0621-511/01 | 50 m         |
|    | <b>Rubber stop -t with tear-off lip</b><br><b>only for SLX-M-telescopic</b><br>(slow sliding wing, glass IV 28 mm)  | 0621-527    | 50 m         |
|   | <b>Center ceiling rubber</b>  | 0621-512    | 30 m         |
|  | <b>Sealing wedge 10</b><br><br>for ESG 10 (use glass compensation profile 0621-316)<br>for 1/4" glass / 6,35 mm (use glass compensation profile 0621-332) | 0621-514    | 50 m         |
|  | <b>Sealing wedge 24</b><br><br>for ESG 12 / VSG 10 / VSG 12 / IV 24   | 0621-515    | 50 m         |
|  | <b>Sealing wedge 16</b><br><br>for VSG 16 / IV 24 fanlight glazing  | 0621-516    | 25 m         |

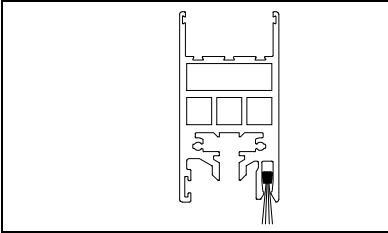
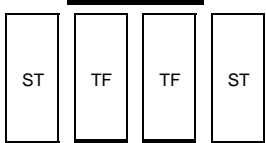
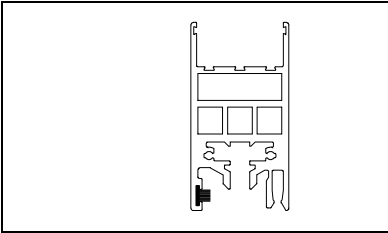
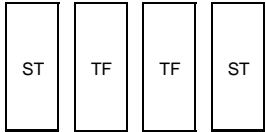
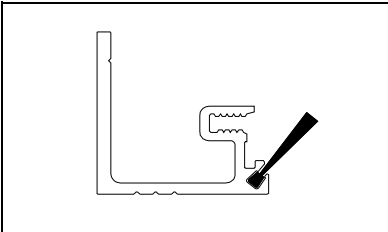
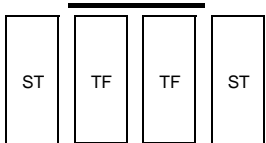
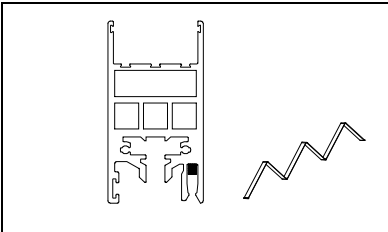
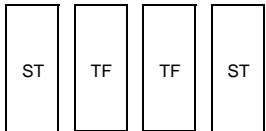
## Rubber/Brush profiles for profile system PSXP / SLX-M

| Cross-section | Application / Designation  | Art. No.        | Stock length |
|---------------|--|-----------------|--------------|
|               | <b>Sealing wedge 14</b><br><br>for VSG 14<br>Jamb side panel                 | <b>0621-517</b> | 50 m         |
|               | <b>Sealing wedge 8</b><br><br>for ESG 8 / VSG 8                              | <b>0621-518</b> | 50 m         |
|               | <b>Vertical sealing outside</b>  | <b>0623-501</b> | 50 m         |
|               | <b>Center sealing rubber FLUVERI</b>   | <b>0621-521</b> | 25 m         |
|               | <b>Covering profile</b><br>(e.g. with PSXP counter-sealing profile 0621-368) | <b>0623-510</b> | 2.5 m        |





## Rubber/Brush profiles for profile system PSXP / SLX-M

| Cross-section   | Application / Designation    | Art. No. | Stock length  |
|---|------------------------------|----------|---|
|    | Brush H = 15, BR = 3.5mm     | 0640-923 | 3 m   |
|   |                              |          |    |
|    | Brush 6,9 x 4                | 4435-003 | 475 m   |
|   |                              |          |    |
|   | Brush H = 17 mm, BR = 2,6 mm | 0645-114 | 3 m   |
|   |                              |          |  |
|  | Ondular band                 | 0621-413 | 75 m  |
|   |                              |          |  |

## Material for profile system PSXP / SLX-M

| No. | Illustration | Art. No.       | Designation   | per | quantity unit | Stock length | Group |
|-----|--------------|----------------|---|-----|---------------|--------------|-------|
|     |              |                | <b>Material for PSXP</b>  |     |               |              |       |
| 001 |              | 45-0621-150    | Corner joint complete   | 1   | ST            |              | 19    |
| 002 |              | 45-0621-156    | Grid wedge mounted  | 1   | ST            |              | 19    |
|     |              |                | <b>Application fixpoint guideways (SLX-M, SLX-M-t)</b><br>-> see page SORT Fixpoint guideways |     |               |              |       |
| 005 |              | 45-0621-245/01 | Fixpoint guide shoe 37.5mm comp. le   | 1   | ST            |              | 19    |
| 006 |              | 45-0621-245/02 | Fixpoint guide shoe 37.5mm comp. ri   | 1   | ST            |              | 19    |
| 007 |              | 45-0621-246/01 | Fixpoint guide shoe 59mm comp. le   | 1   | ST            |              | 19    |
| 008 |              | 45-0621-246/02 | Fixpoint guide shoe 59mm comp. ri   | 1   | ST            |              | 19    |
| 009 |              | 45-0621-247/01 | Fixpoint guide shoe 87.5mm comp. le   | 1   | ST            |              | 19    |
| 010 |              | 45-0621-247/02 | Fixpoint guide shoe 87.5mm comp. ri   | 1   | ST            |              | 19    |
| 011 |              | 45-0623-123/01 | Fixpoint guide 32mm compl. le   | 1   | ST            |              | 19    |
| 012 |              | 45-0623-123/02 | Fixpoint guide 32mm compl. ri   | 1   | ST            |              | 19    |
| 013 |              | 45-0623-124/01 | Fixpoint guide 49mm compl. le   | 1   | ST            |              | 19    |
| 014 |              | 45-0623-124/02 | Fixpoint guide 49mm compl. ri   | 1   | ST            |              | 19    |
| 015 |              | 45-0623-125/01 | Fixpoint guide 72mm compl. le   | 1   | ST            |              | 19    |
| 016 |              | 45-0623-125/02 | Fixpoint guide 72mm compl. ri   | 1   | ST            |              | 19    |
|     |              |                | <b>Door leaf centering</b><br><i>Ideal with high wind pressure/against vandalism</i>          |     |               |              |       |
| 017 |              | 45-0621-306    | Leaf centering assembly group   | 1   | ST            |              | 19    |
| 018 |              | 45-0623-142    | Leaf centering PSA assembly group   | 1   | ST            |              | 19    |
|     |              |                | <b>Wing sets</b>  |     |               |              |       |
| 020 |              | 45-0621-250/90 | <b>Accessories sliding wing PSP le</b><br>consisting of:                                      | 1   | ST            |              | 19    |
|     |              | 45-0621-150    | Corner joint complete   |     |               |              |       |
|     |              | 45-0621-406/01 | Machined part B   |     |               |              |       |
|     |              | 45-0621-374    | Supplementary profile   |     |               |              |       |
|     |              | 45-0621-405    | Machined part A   |     |               |              |       |
|     |              | 45-4072-104    | Oval head tapping scr 3,5x13 Torx galv.   |     |               |              |       |
|     |              | 45-0621-156    | Grid wedge mounted  |     |               |              |       |
|     |              | 45-0621-409/02 | Grate block 2 mm  |     |               |              |       |
|     |              | 45-0621-409/03 | Grate block 3 mm  |     |               |              |       |
|     |              | 45-0621-409/04 | Grate block 4 mm  |     |               |              |       |
|     |              | 45-0621-409/05 | Grate block 5 mm  |     |               |              |       |
| 021 |              | 45-0621-250/91 | <b>Accessories sliding wing PSP ri</b><br>consisting of:                                      | 1   | ST            |              | 19    |
|     |              | 45-0621-150    | Corner joint complete   |     |               |              |       |
|     |              | 45-0621-406/02 | Machined part C   |     |               |              |       |
|     |              | 45-0621-374    | Supplementary profile   |     |               |              |       |
|     |              | 45-0621-405    | Machined part A   |     |               |              |       |
|     |              | 45-4072-104    | Oval head tapping scr 3,5x13 Torx galv.   |     |               |              |       |
|     |              | 45-0621-156    | Grid wedge mounted  |     |               |              |       |
|     |              | 45-0621-409/02 | Grate block 2 mm  |     |               |              |       |
|     |              | 45-0621-409/03 | Grate block 3 mm  |     |               |              |       |
|     |              | 45-0621-409/04 | Grate block 4 mm  |     |               |              |       |
|     |              | 45-0621-409/05 | Grate block 5 mm  |     |               |              |       |
| 022 |              | 45-0621-251/90 | <b>Accessories side panel PSP</b><br>consisting of:   | 1   | ST            |              | 19    |
|     |              | 45-0621-150    | Corner joint complete   |     |               |              |       |
|     |              | 45-0621-407    | Machined part D   |     |               |              |       |
|     |              | 45-4072-104    | Oval head tapping scr 3,5x13 Torx galv.   |     |               |              |       |
|     |              | 45-0621-156    | Grid wedge mounted  |     |               |              |       |
|     |              | 45-0621-409/02 | Grate block 2 mm  |     |               |              |       |
|     |              | 45-0621-409/03 | Grate block 3 mm  |     |               |              |       |
|     |              | 45-0621-409/04 | Grate block 4 mm  |     |               |              |       |
|     |              | 45-0621-409/05 | Grate block 5 mm  |     |               |              |       |
|     |              |                | <b>Length dependent article for wing side panel PSXP</b>                                      |     |               |              |       |
| 030 |              | 45-0621-413    | Ondular washer  | 1   | M             | 75m          | 19    |
| 031 |              | 45-0621-511/01 | Stopping rubber without rip-off lip   | 1   | M             | 50m          | 19    |
| 032 |              | 45-0621-512    | Central sealing strip rubber  | 1   | M             | 30m          | 19    |
| 033 |              | 45-0621-514    | Sealing wedge 10  | 1   | M             | 50m          | 19    |
| 034 |              | 45-0621-515    | Sealing wedge 24  | 1   | M             | 50m          | 19    |
| 035 |              | 45-0621-516    | Sealing wedge 16  | 1   | M             | 25m          | 19    |
| 036 |              | 45-0621-517    | Sealing wedge 14  | 1   | M             | 25m          | 19    |
| 037 |              | 45-0621-518    | Sealing wedge 8   | 1   | M             | 50m          | 19    |
| 038 |              | 45-0621-520    | Vertical sealing strip outside  | 1   | M             | 25m          | 19    |
| 039 |              | 45-0640-923    | Brush H=15 mm, W=3,5 mm   | 1   | M             | 3m           | 19    |
| 040 |              | 45-4435-003    | Brush 6,9x4   | 1   | ST            | 475m         | 19    |
|     |              |                | <b>Individual parts for PSXP (already included in the above mentioned set)</b>                |     |               |              |       |
| 050 |              | 45-0621-405    | Machined part A   | 1   | ST            |              | 19    |
| 051 |              | 45-0621-406/01 | Machined part B   | 1   | ST            |              | 19    |
| 052 |              | 45-0621-406/02 | Machined part C   | 1   | ST            |              | 19    |
| 053 |              | 45-0621-407    | Machined part D   | 1   | ST            |              | 19    |
| 054 |              | 45-0621-409/02 | Grate block 2 mm  | 1   | ST            |              | 19    |
| 055 |              | 45-0621-409/03 | Grate block 3 mm  | 1   | ST            |              | 19    |
| 056 |              | 45-0621-409/04 | Grate block 4 mm  | 1   | ST            |              | 19    |
| 057 |              | 45-0621-409/05 | Grate block 5 mm  | 1   | ST            |              | 19    |
| 058 |              | 45-4072-104    | Oval head tapping scr 3,5x13 Torx galv.   | 1   | ST            |              | 19    |
|     |              |                | <b>Door leaf adaptation</b><br>-> See page SORT Adaptation angles                             |     |               |              |       |

### Summary of fixpoint guide shoes

|                |                                      |     |               |             |  | SLX     |            |            |         |            |            |          | SLX-M        |         |            |            |         |            |            | SLX-M-telescopic |            |            | SLA     |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
|----------------|--------------------------------------|-----|---------------|-------------|--|---------|------------|------------|---------|------------|------------|----------|--------------|---------|------------|------------|---------|------------|------------|------------------|------------|------------|---------|------------|------------|--------|---------|---------|---------|------------|--------------|------------|------------|----------|---------------------|--------------|------------|
|                |                                      |     |               |             |  | PSX     |            |            | PSA     |            |            | PSW      | Foreign wing | PSXP    |            |            | PSA     |            |            | Foreign wing     |            | PSXP       |         |            | PSX        |        |         | PSA     |         | PSW        | Foreign wing |            |            |          |                     |              |            |
|                |                                      |     |               |             |  | with TP | with TP    | without TP | with TP | with TP    | without TP | standard | without TP   | with TP | with TP    | with MP    | with TP | with TP    | with MP    | with MP          | with TP    | with TP    | with TP | with MP    | mit TP     | mit TP | mit MP  | with TP | with TP | without TP | with TP      | without TP | standard   | with TP  | with TP             | without TP   |            |
| Art. no.       | Designation                          | per | Quantity unit | Disc. group |  | with ST | without ST | without ST | with ST | without ST | without ST |          | without TP   | with ST | without ST | without ST | with ST | without ST | without ST | with ST          | without ST | without ST | with ST | without ST | without ST | mit ST | ohne ST | ohne ST | with ST | without ST | without ST   | with ST    | without ST | standard | with TP self-suppl. | with TP 17mm | without TP |
| 45-0621-157/01 | Fixpoint guide shoe 32mm compl. le   | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-157/02 | Fixpoint guide shoe 32 mm compl. ri  | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-158/01 | Fixpoint guide shoe 81.5mm compl. le | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-158/02 | Fixpoint guide shoe 81.5mm compl. ri | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-239/01 | Fixpoint guide 44mm compl. le        | 1   | ST            | 1           |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-239/02 | Fixpoint guide 44mm compl. ri        | 1   | ST            | 1           |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-241/01 | Fixpoint guide PSW left              | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-241/02 | Fixpoint guide PSW right             | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-245/01 | Fixpoint guide shoe 37.5mm compl. le | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-245/02 | Fixpoint guide shoe 37.5mm compl. ri | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-246/01 | Fixpoint guide shoe 59mm compl. le   | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-246/02 | Fixpoint guide shoe 59mm compl. ri   | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-247/01 | Fixpoint guide shoe 87.5mm compl. le | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0621-247/02 | Fixpoint guide shoe 87.5mm compl. ri | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0623-123/01 | Fixpoint guide 32mm compl. le        | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0623-123/02 | Fixpoint guide 32mm compl. ri        | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0623-124/01 | Fixpoint guide 49mm compl. le        | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0623-124/02 | Fixpoint guide 49mm compl. ri        | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0623-125/01 | Fixpoint guide 72mm compl. le        | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0623-125/02 | Fixpoint guide 72mm compl. ri        | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0640-918/01 | Door guideway compl. R 35 mm         | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |
| 45-0640-918/02 | Door guideway compl. L 35 mm         | 1   | ST            | 19          |  |         |            |            |         |            |            |          |              |         |            |            |         |            |            |                  |            |            |         |            |            |        |         |         |         |            |              |            |            |          |                     |              |            |

TP = supporting profile  
 ST = side panel  
 MP = assembly profile

## Alu profiles PSXP / SLX-M, FLUVERI + hook lock

| No. | Art. No.              | Designation  | Quantity |                 |                              |                               | per | Quantity unit | Stock length | Group |
|-----|-----------------------|--|----------|-----------------|------------------------------|-------------------------------|-----|---------------|--------------|-------|
|     |                       |  | 2-winged | 4-wing. telesc. | 1-1/2-winged Telescopic left | 1-1/2-winged Telescopic right |     |               |              |       |
|     |                       | <b>Manual wing locking FLUVERI</b><br>Complete set, up to clearance height = 2400 mm, without aluminum profiles, without rubber sealing                            |          |                 |                              |                               |     |               |              |       |
|     |                       | <b>for KABA round cylinder 22 mm</b>   |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-060           | FLUVERI-M Kit, KABA  | 1        | 1               |                              |                               | 1   | ST            | 01           |       |
|     | 45-0621-060/01        | FLUVERI-M Kit, KABA le   |          |                 | 1                            |                               | 1   | ST            | 01           |       |
|     | 45-0621-060/02        | FLUVERI-M Kit, KABA ri   |          |                 |                              | 1                             | 1   | ST            | 01           |       |
|     |                       | <b>for profile cylinder 17 mm</b>  |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-060/10        | FLUVERI-M Kit, PROFILE   | 1        | 1               |                              |                               | 1   | ST            | 01           |       |
|     | 45-0621-060/11        | FLUVERI-M Kit, PROFILE le  |          |                 | 1                            |                               | 1   | ST            | 01           |       |
|     | 45-0621-060/12        | FLUVERI-M Kit, PROFILE ri  |          |                 |                              | 1                             | 1   | ST            | 01           |       |
|     |                       | <b>Automatic wing locking FLUVERI</b><br>Complete set, up to clearance height = 2400 mm, without aluminum profiles, without rubber sealing                         |          |                 |                              |                               |     |               |              |       |
|     |                       | <b>for KABA round cylinder 22 mm</b>   |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-061           | FLUVERI-A Kit, KABA  | 1        | 1               |                              |                               | 1   | ST            | 01           |       |
|     | 45-0621-061/01        | FLUVERI-A Kit, KABA le   |          |                 | 1                            |                               | 1   | ST            | 01           |       |
|     | 45-0621-061/02        | FLUVERI-A Kit, KABA ri   |          |                 |                              | 1                             | 1   | ST            | 01           |       |
|     |                       | <b>for profile cylinder 17 mm</b>  |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-061/10        | FLUVERI-A Kit, PROFILE   | 1        | 1               |                              |                               | 1   | ST            | 01           |       |
|     | 45-0621-061/11        | FLUVERI-A Kit, PROFILE le  |          |                 | 1                            |                               | 1   | ST            | 01           |       |
|     | 45-0621-061/12        | FLUVERI-A Kit, PROFILE ri  |          |                 |                              | 1                             | 1   | ST            | 01           |       |
|     |                       | <b>Aluminium profiles for installation of the FLUVERI in PSXP</b><br>Profile for opposite wing, untreated, stay-bar length = 6.1 m<br>Vertical profile FLUVERI PSX | 1        | 1               |                              |                               | 1   | STA           | 14           |       |
|     |                       | <b>The following profiles are finished, length 3037 mm (sufficient for clearance height up to 3000 mm)</b>   |          |                 |                              |                               |     |               |              |       |
|     |                       | <b>processed for double cylinder, round cylinder 22 m KABA, untreated</b>  |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-600/01        | Vertical prof.mach.FLUVERI RZ le   |          |                 | (1)                          |                               | 1   | ST            | 19           |       |
|     | 45-0621-600/02        | Vertic.profile mach.FLUVERI RZ ri  | (1)      | (1)             |                              | (1)                           | 1   | ST            | 19           |       |
|     |                       | <b>processed for double cylinder, round cylinder KABA, anodized</b>  |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-600/11        | Vertical prof.mach.FLUVERI RZ le   |          |                 | (1)                          |                               | 1   | ST            | 19           |       |
|     | 45-0621-600/12        | Vertic.profile mach.FLUVERI RZ ri  | (1)      | (1)             |                              | (1)                           | 1   | ST            | 19           |       |
|     |                       | <b>processed for double cylinder, profile cylinder 17 mm, untreated</b>  |          |                 |                              |                               |     |               |              |       |
|     | <b>45-0621-601/01</b> | Vertic.prof.mach. FLUVERI PZ le  |          |                 | (1)                          |                               | 1   | ST            | 19           |       |
|     | 45-0621-601/02        | Vertic.prof. mach. FLUVERI PZ ri   | (1)      | (1)             |                              | (1)                           | 1   | ST            | 19           |       |
|     |                       | <b>processed for double cylinder, profile cylinder 17 mm, anodized</b>   |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-601/11        | Vertic.prof.mach. FLUVERI PZ le  |          |                 | (1)                          |                               | 1   | ST            | 19           |       |
|     | 45-0621-601/12        | Vertic.prof. mach. FLUVERI PZ ri   | (1)      | (1)             |                              | (1)                           | 1   | ST            | 19           |       |
|     |                       | <b>processed for half-cylinder, independent of cylinder type, untreated</b>  |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-602/01        | Vert.prof.mach. FLUVERI RZ/PZ le   |          |                 | (1)                          |                               | 1   | ST            | 19           |       |
|     | 45-0621-602/02        | Vertic.prof. mach.FLUVERI RZ/PZ ri   | (1)      | (1)             |                              | (1)                           | 1   | ST            | 19           |       |
|     |                       | <b>processed for half-cylinder, independent of cylinder type, anodized</b>   |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-602/11        | Vert.prof.mach. FLUVERI RZ/PZ le   |          |                 | (1)                          |                               | 1   | ST            | 19           |       |
|     | 45-0621-602/12        | Vertic.prof. mach.FLUVERI RZ/PZ ri   | (1)      | (1)             |                              | (1)                           | 1   | ST            | 19           |       |
|     |                       | <b>Rubber profile</b><br>length per installation = 4x clearance height   |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-521           | Center sealing rubber FLUVERI  | 8..12    | 8..12           | 8..12                        | 8..12                         | 1   | M             | 19           |       |
|     |                       | <b>Accessories</b>   |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-374           | Supplementary profile  | (2)      | (4)             | (1)                          | (1)                           | 1   | ST            | 19           |       |
|     |                       | <b>Options</b>   |          |                 |                              |                               |     |               |              |       |
|     |                       | <b>Floor bolt (only for FLUVERI manual)</b>  |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-132           | Floor bolt wing locking  | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 01           |       |
|     | 45-0621-133           | Floor locking part fixpoint guide  | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 01           |       |
|     |                       | <b>Extension for wing height &gt; 2400 mm (up to max. clearance height = 3000 mm)</b>  |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-137           | Extension sleeve wing locking set  | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 01           |       |
|     |                       | <b>Unlocking lever set wing locking</b>  |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-206           | Unlocking lever set wing locking   | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 01           |       |
|     | 45-0621-212/01        | Set emergency release handle RZ le   | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 19           |       |
|     | 45-0621-212/02        | Set emergency release handle RZ ri   | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 19           |       |
|     | 45-0621-212/11        | Set emergency release handle PZ le   | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 19           |       |
|     | 45-0621-212/12        | Set emergency release handle PZ ri   | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 19           |       |
|     |                       | <b>Wing locking TUWE FLUVERI-A</b>   |          |                 |                              |                               |     |               |              |       |
|     | 45-0621-207           | Wing locking TUWE FLUVERI-A  | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 01           |       |
|     | 45-0621-062           | TUWE-VdS FLUVERI-M   | (1)      | (1)             | (1)                          | (1)                           | 1   | ST            | 01           |       |

## Alu profiles PSXP / SLX-M, FLUVERI + hook lock

| No. | Art. No.       | Designation  | Quantity |       |       |       | per | Quantity unit | Stock length | Group |
|-----|----------------|--|----------|-------|-------|-------|-----|---------------|--------------|-------|
|     |                | <b>Combination manual FLUVERI / LAVERI for SLX-M / SLX-M-t</b>   |          |       |       |       |     |               |              |       |
|     |                | <b>with:</b>   |          |       |       |       |     |               |              |       |
|     |                | <b>LAVERI STANDARD SLX</b> (45-0635-146) and   |          |       |       |       |     |               |              |       |
|     |                | <b>Running carriage locking F+R LAVERI</b> (45-0635-108)   |          |       |       |       |     |               |              |       |
|     | 45-0621-293    | VERI hook set LAVERI-FLUVERI   | (1)      | (1)   |       |       | 1   | ST            | 1            |       |
|     | 45-0635-171    | Hook lock SLX 1-winged   |          |       | (1)   | (1)   | 1   | ST            | 1            |       |
|     |                | <b>with:</b>   |          |       |       |       |     |               |              |       |
|     |                | <b>LAVERI Fail Safe</b> (45-0639-140)  |          |       |       |       |     |               |              |       |
|     |                | <b>LAVERI Fail Secure</b> (45-0639-140 + 45-0639-142)  |          |       |       |       |     |               |              |       |
|     | 45-0621-293    | VERI hook set LAVERI-FLUVERI   | (1)      | (1)   |       |       | 1   | ST            | 1            |       |
|     |                | <i>Note: for installations opening to one side, the hook is already included in LAVERI Fail safe</i>                           |          |       |       |       |     |               |              |       |
|     |                | <u>Attention:</u>  |          |       |       |       |     |               |              |       |
|     |                | <i>Combination FLUVERI / LAVERI with DUAL not possible</i>   |          |       |       |       |     |               |              |       |
|     |                | <b>Hook lock</b>   |          |       |       |       |     |               |              |       |
|     |                | <b>Hook lock complete set</b> , up to clearance height = 2400 mm, without aluminum profiles, without rubber sealing            |          |       |       |       |     |               |              |       |
|     |                | for profile cylinder 17 mm   |          |       |       |       |     |               |              |       |
|     | 45-0621-291/01 | Hook lock Kit 2-/4-winged profile  | (1)      | (1)   |       |       | 1   | ST            | 19           |       |
|     | 45-0621-291/02 | Hook lock Kit 1-/2-winged profile  |          |       | (1)   | (1)   | 1   | ST            | 19           |       |
|     |                | <b>Additional PSX elements for the installation of the hook lock</b>   |          |       |       |       |     |               |              |       |
|     |                | <b>Aluminum profiles</b>   |          |       |       |       |     |               |              |       |
|     |                | processed profile for double profile cylinder 17 mm, untreated, length 3037 mm (sufficient for clearance height up to 3000 mm) |          |       |       |       |     |               |              |       |
|     | 45-0621-631    | Vertical profile proc. hook lock   | (1)      | (1)   | (1)   | (1)   | 1   | ST            | 19           |       |
|     |                | unprocessed, raw profile for counter-wing, stay-bar length = 6.1 m   |          |       |       |       |     |               |              |       |
|     | 45-0621-343    | Vertical profile FLUVERI PSX   | (1)      | (1)   |       |       | 1   | STA           | 14           |       |
|     |                | <b>Rubber profile</b>  |          |       |       |       |     |               |              |       |
|     |                | length per installation = 4 x clearance height   |          |       |       |       |     |               |              |       |
|     | 45-0621-521    | Center sealing rubber FLUVERI  | 8..12    | 8..12 | 8..12 | 8..12 | 1   | M             | 19           |       |
|     |                | <b>Options</b>   |          |       |       |       |     |               |              |       |
|     |                | Extension for wing height > 2400 mm  |          |       |       |       |     |               |              |       |
|     | 45-0621-137    | Extension sleeve wing locking set  | (2)      | (2)   | (2)   | (2)   | 1   | ST            | 01           |       |

## Heated bottom guideway for profile system PSXP


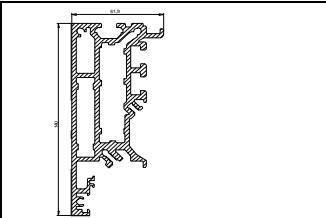
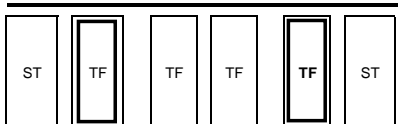
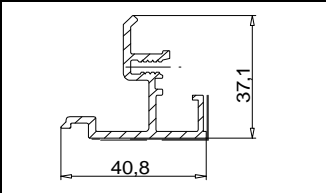
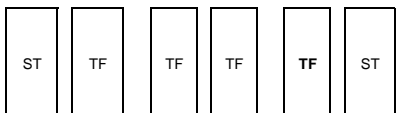
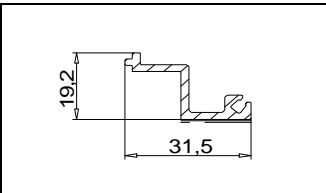
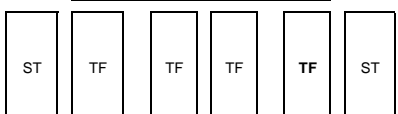
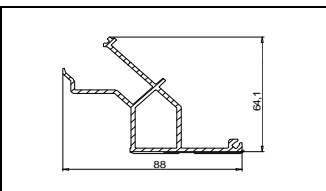
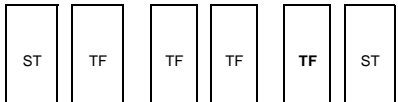
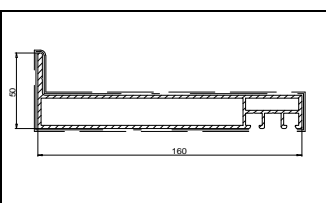
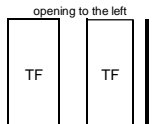
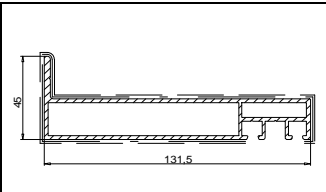
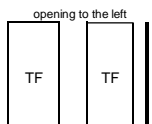
Prices without VAT, valid as per 01.05.2011

| No. | Illustration | Art. No.  | Designation   | per | Quantity unit | Stock length | Group  |
|-----|--------------|---|---|-----|---------------|--------------|--|
|     |              |   | <b style="color: green;">Additional costs</b><br><b style="color: green;">Heated bottom guideway</b><br>consisting of:<br>Heater cable with connection cable<br>Tube for heater cable with connection box<br>Glider and covering caps<br>Fixing material<br><u>without bottom guideway</u> (separate calculation) |     |               |              |  |
|     |              |   |   |     |               |              | <b>Custom made<br/>           manufacturing = KDOS</b> |
| 001 |              | <b>Clearance width: 1500 mm</b><br>45-0621-112/01<br>45-0621-112/02 | <b>Heater cable and accessories for 1-/2-winged installations</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right  | 1   | ST            |              |  |
| 002 |              | <b>Clearance width: 2000 mm</b><br>45-0621-112/01<br>45-0621-112/02 | <b>Heater cable and accessories for 1-/2-winged installations</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right  | 1   | ST            |              |  |
| 003 |              | <b>Clearance width: 2500 mm</b><br>45-0621-112/01<br>45-0621-112/02 | <b>Heater cable and accessories for 1-/2-winged installations</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right  | 1   | ST            |              |  |
| 004 |              | <b>Clearance width: 1500 mm</b><br>45-0621-114/01<br>45-0621-114/02 | <b>Heater cable and accessories for 1-/2-winged installations with protection wing</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right   | 1   | ST            |              |  |
| 005 |              | <b>Clearance width: 2000 mm</b><br>45-0621-114/01<br>45-0621-114/02 | <b>Heater cable and accessories for 1-/2-winged installations with protection wing</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right   | 1   | ST            |              |  |
| 006 |              | <b>Clearance width: 2500 mm</b><br>45-0621-114/01<br>45-0621-114/02 | <b>Heater cable and accessories for 1-/2-winged installations with protection wing</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right   | 1   | ST            |              |  |
| 007 |              | <b>Clearance width: 1500 mm</b><br>45-0621-113/01<br>45-0621-113/02 | <b>Heater cable and accessories for 1-/2-winged telescopic installations</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right   | 1   | ST            |              |  |
| 008 |              | <b>Clearance width: 2000 mm</b><br>45-0621-113/01<br>45-0621-113/02 | <b>Heater cable and accessories for 1-/2-winged telescopic installations</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right   | 1   | ST            |              |  |
| 009 |              | <b>Clearance width: 2500 mm</b><br>45-0621-113/01<br>45-0621-113/02 | <b>Heater cable and accessories for 1-/2-winged telescopic installations</b><br>Heated bottom guide prof. left<br>Heated bottom guide prof. right   | 1   | ST            |              |  |

# ADDITIONAL PROFILES PSXP FOR SLX-M-t

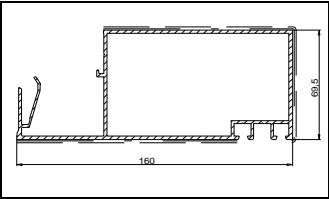
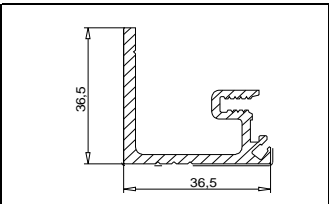
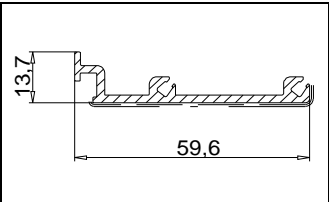


## Aluminium profiles for profile system PSXP / SLX-M-t

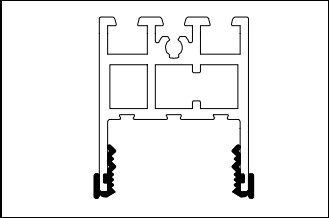
| Cross-section   | Application / Designation  | Art. No.  | Weight   | Stock length (bar Surfaces [m <sup>2</sup> /m material)  |                   |       |                   |       |                  |       |
|---|--|---|--|--|-------------------|-------|-------------------|-------|------------------|-------|
| <p>Visible surface (grinding surface) =  ST = side panel<br/>           TF = door wing (sliding wing) SF = protection wing</p> |  |   |  |  |                   |       |                   |       |                  |       |
|    | <b>Supporting profile PSXP</b><br><b>Supporting profile PSXP E6/EV1</b><br>Supporting profile processed  | <b>0621-366</b><br><b>0621-366/01</b><br>0621-508   | 5.188 kg/m   | 4.3 / 6.1 m  |                   |       |                   |       |                  |       |
|   |  |   |  | <table border="1"> <tr><td>Anodized surface:</td><td>0.202</td></tr> <tr><td>Powder-coat.surf:</td><td>0.714</td></tr> <tr><td>Visible surface:</td><td>0.152</td></tr> </table> | Anodized surface: | 0.202 | Powder-coat.surf: | 0.714 | Visible surface: | 0.152 |
| Anodized surface:   | 0.202  |   |  |  |                   |       |                   |       |                  |       |
| Powder-coat.surf:   | 0.714  |   |  |  |                   |       |                   |       |                  |       |
| Visible surface:  | 0.152  |   |  |  |                   |       |                   |       |                  |       |
|   |  |   |    |  |                   |       |                   |       |                  |       |
|    | <b>Cladding of the carrier profile SLX-M</b><br><b>Cladding of the carrier profile SLX-M E6/EV1</b>  | <b>0621-367</b><br><b>0621-367/01</b>   | 0.615 kg/m   | 5.0 m  |                   |       |                   |       |                  |       |
|   |  |   |  | <table border="1"> <tr><td>Anodized surface:</td><td>0.077</td></tr> <tr><td>Powder-coat.surf:</td><td>0.237</td></tr> <tr><td>Visible surface:</td><td>0.047</td></tr> </table> | Anodized surface: | 0.077 | Powder-coat.surf: | 0.237 | Visible surface: | 0.047 |
| Anodized surface:   | 0.077  |   |  |  |                   |       |                   |       |                  |       |
| Powder-coat.surf:   | 0.237  |   |  |  |                   |       |                   |       |                  |       |
| Visible surface:  | 0.047  |   |  |  |                   |       |                   |       |                  |       |
|   |  |   |    |  |                   |       |                   |       |                  |       |
|   | <b>Covering brush profile PSA</b><br><b>Covering brush profile PSA E6/EV1</b>  | <b>0623-323</b><br><b>0623-323/01</b>   | 0.314 kg/m   | 5.0 m  |                   |       |                   |       |                  |       |
|   |  |   |  | <table border="1"> <tr><td>Anodized surface:</td><td>0.050</td></tr> <tr><td>Powder-coat.surf:</td><td>0.118</td></tr> <tr><td>Visible surface:</td><td>0.022</td></tr> </table> | Anodized surface: | 0.050 | Powder-coat.surf: | 0.118 | Visible surface: | 0.022 |
| Anodized surface:   | 0.050  |   |  |  |                   |       |                   |       |                  |       |
| Powder-coat.surf:   | 0.118  |   |  |  |                   |       |                   |       |                  |       |
| Visible surface:  | 0.022  |   |  |  |                   |       |                   |       |                  |       |
|   |  |   |  |  |                   |       |                   |       |                  |       |
|    | <b>Covering brush profile -t (TP)</b><br><b>Covering brush profile -t (TP) E6/EV1</b>  | <b>0621-384</b><br><b>0621-384/01</b>   | 1.317 kg/m   | 5.0 m  |                   |       |                   |       |                  |       |
|   |  |   |  | <table border="1"> <tr><td>Anodized surface:</td><td>0.152</td></tr> <tr><td>Powder-coat.surf:</td><td>0.367</td></tr> <tr><td>Visible surface:</td><td>0.006</td></tr> </table> | Anodized surface: | 0.152 | Powder-coat.surf: | 0.367 | Visible surface: | 0.006 |
| Anodized surface:   | 0.152  |   |  |  |                   |       |                   |       |                  |       |
| Powder-coat.surf:   | 0.367  |   |  |  |                   |       |                   |       |                  |       |
| Visible surface:  | 0.006  |   |  |  |                   |       |                   |       |                  |       |
|   |  |   |  |  |                   |       |                   |       |                  |       |
|    | <b>Counter-sealing profile 142.5 mm (TP)</b><br><b>Counter-sealing profile 142.5 mm E6/EV1</b><br>Counter-seal. profile 142.5 mm HERA proc. le<br>Counter-seal. profile 142.5 mm HERA proc. ri<br>Counter-seal. profile 142.5 mm EXIT lintel proc.le<br>Counter-seal. profile 142.5 mm EXIT lintel proc.ri<br>Counter-seal. profile 142.5mm EXIT wall proc.le<br>Counter-seal. profile 142.5mm EXIT wall proc.ri<br>Counter-seal. profile wall FLUVERI L = 32 mm le<br>Counter-seal. profile wall FLUVERI L = 32 mm ri<br>Counter-seal. profile wall FLUVERI L = 32 mm le<br>Counter-seal. profile wall FLUVERI L = 32 mm ri<br>Counter-seal. profile 142.5mm lintel proc.le<br>Counter-seal. profile 142.5mm lintel proc.ri<br>Counter-seal. profile 142.5mm wall proc.le<br>Counter-seal. profile 142.5mm wall proc.ri | <b>0621-382</b><br><b>0621-382/01</b><br>0621-581/01<br>0621-581/02<br>0621-583/01<br>0621-583/02<br>0621-585/01<br>0621-585/02<br>0621-613/01<br>0621-613/02<br>0621-614/01<br>0621-614/02<br>0621-708/01<br>0621-708/02<br>0621-709/01<br>0621-709/02 | 2.342 kg/m   | 5.0 m  |                   |       |                   |       |                  |       |
|   |  |   |  | <table border="1"> <tr><td>Anodized surface:</td><td>0.210</td></tr> <tr><td>Powder-coat.surf:</td><td>0.490</td></tr> <tr><td>Visible surface:</td><td>0.387</td></tr> </table> | Anodized surface: | 0.210 | Powder-coat.surf: | 0.490 | Visible surface: | 0.387 |
| Anodized surface:   | 0.210  |   |  |  |                   |       |                   |       |                  |       |
| Powder-coat.surf:   | 0.490  |   |  |  |                   |       |                   |       |                  |       |
| Visible surface:  | 0.387  |   |  |  |                   |       |                   |       |                  |       |
|   |  |   |  |  |                   |       |                   |       |                  |       |
|    | <b>Counter-sealing profile 114 mm (MP)</b><br><b>Counter-sealing profile 114 mm E6/EV1</b><br>Counter-seal. profile 114 mm HERA proc.le<br>Counter-seal. profile 114 mm HERA proc.ri<br>Counter-seal. profile 114 mm EXIT lintel proc.le<br>Counter-seal. profile 114 mm EXIT lintel proc.ri<br>Counter-seal. profile 114 mm EXIT wall proc.le<br>Counter-seal. profile 114 mm EXIT wall proc.ri<br>Counter-seal. profile wall FLUVERI L = 32 mm le<br>Counter-seal. profile wall FLUVERI L = 32 mm ri<br>Counter-seal. profile wall FLUVERI L = 32 mm le<br>Counter-seal. profile wall FLUVERI L = 32 mm ri<br>Counter-seal. profile 114 mm lintel proc.le<br>Counter-seal. profile 114 mm lintel proc.ri<br>Counter-seal. profile 114 mm wall proc.le<br>Counter-seal. profile 114 mm wall proc.ri                     | <b>0621-383</b><br><b>0621-383/01</b><br>0621-580/01<br>0621-580/02<br>0621-582/01<br>0621-582/02<br>0621-584/01<br>0621-584/02<br>0621-613/01<br>0621-613/02<br>0621-614/01<br>0621-614/02<br>0621-706/01<br>0621-706/02<br>0621-707/01<br>0621-707/02 | 1.994 kg/m   | 5.0 m  |                   |       |                   |       |                  |       |
|   |  |   |  | <table border="1"> <tr><td>Anodized surface:</td><td>0.177</td></tr> <tr><td>Powder-coat.surf:</td><td>0.430</td></tr> <tr><td>Visible surface:</td><td>0.330</td></tr> </table> | Anodized surface: | 0.177 | Powder-coat.surf: | 0.430 | Visible surface: | 0.330 |
| Anodized surface:   | 0.177  |   |  |  |                   |       |                   |       |                  |       |
| Powder-coat.surf:   | 0.430  |   |  |  |                   |       |                   |       |                  |       |
| Visible surface:  | 0.330  |   |  |  |                   |       |                   |       |                  |       |
|   |  |   |  |  |                   |       |                   |       |                  |       |



## Aluminium profiles for profile system PSXP / SLX-M-t

| Cross-section  | Application / Designation                      | Art. No.           | Weight              | Stock length (bar material) | Surfaces [m <sup>2</sup> /m] |
|--|--|--------------------|---------------------|-----------------------------|------------------------------|
|   | <b>Connection profile jamb 142.5 mm</b>        | <b>0621-381</b>    | 2.625 kg/m          | 5.0 m                       | Anodized surface: 0.230      |
|  | <b>Connection profile jamb 142.5 mm E6/EV1</b> | <b>0621-381/01</b> |                     |                             | Powder-coat.surf: 0.683      |
|  | Connection jamb 142.5 mm subsequent work       | 0621-586/01        |                     |                             | Visible surface: 0.339       |
|  | Connection jamb 142.5 mm subsequent work       | 0621-586/02        |                     |                             |                              |
|  | Connection jamb 142.5 mm processed             | 0621-587/01        |                     |                             |                              |
|  | Connection jamb 142.5 mm processed             | 0621-587/02        |                     |                             |                              |
|  |  |                    | opening to the left |                             |                              |
|  |  |                    | TF                  | TF                          |                              |
|   | <b>Covering brush profile</b>                  | <b>0621-386</b>    | 0.730 kg/m          | 6.1 m                       | Anodized surface: 0.073      |
|  | <b>Covering brush profile</b>                  | <b>0621-386/01</b> |                     |                             | Powder-coat.surf: 0.232      |
|  | Covering brush profile processed               | 0621-705           |                     |                             | Visible surface: 0.036       |
|  |  |                    |                     |                             |                              |
|  |  |                    | TF                  | TF                          |                              |
|  | <b>Covering brush profile -t</b>               | <b>0621-387</b>    | 0.491 kg/m          | 5.0 m                       | Anodized surface: 0.071      |
|  | <b>Covering brush profile -t E6/EV1</b>        | <b>0621-387/01</b> |                     |                             | Powder-coat.surf: 0.178      |
|  |  |                    |                     |                             | Visible surface: 0.053       |
|  |  |                    |                     |                             |                              |
|  |  |                    | TF                  | TF                          |                              |

## Rubber profiles for profile system PSXP for SLX-M-t

|   |   |                 |    |      |    |    |    |    |
|---|---|-----------------|----|------|----|----|----|----|
|  | <b>Rubber stop -t with tear-off lip</b> | <b>0621-527</b> |    | 40 m |    |    |    |    |
|   | (slow sliding wing F IV 28 mm)          |                 |    |      |    |    |    |    |
|   |   |                 | ST | TF   | TF | TF | TF | ST |