

# SLIDING DOOR DRIVE UNIT SLX

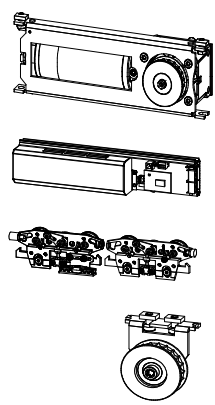
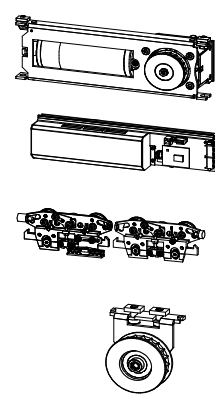


**AJAN LUKKO**  
TURVAKSI PALVELUT®

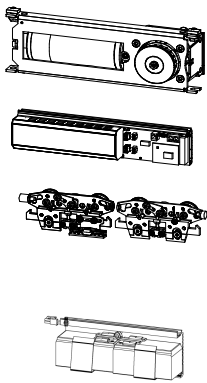
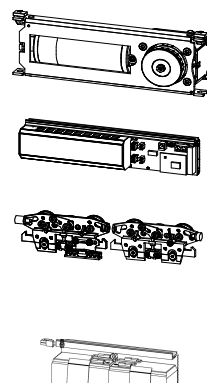
**GILGEN**  
GILGEN DOOR SYSTEMS

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## Sliding door drive unit SLX

No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
003			<b>Basic Kit SLX single-winged, docu D</b>				
		1	45-0635-080/11	<b>Basic Kit SLX-1 D BEA, D</b>	1	ST	01
		1	45-0635-099	Motor gear unit MOGET 2			
		1	45-0635-125	Control unit NESTE 3, 230V			
		1	45-0635-140	Running carriage set (LAUWA SET)			
		1	45-0635-103	Basic Set SLX			
		1	45-0635-257	Return unit 10mm (ULE 10mm)			
		1	45-6466-306	COMBI-SCAN INT BEA			
1	45-0630-943/01	Mains cable D compl. 4m					
1	45-0635-997/01	Set of documents SLX (D)					
004		1 45-0635-080/12	<b>Basic Kit SLX single-winged, docu F / E / I / S</b> ditto, but with Set of documents SLX (EFIS)	1	ST		01
005			<b>Basic Kit SLX single-winged, docu D, without COMBI-SCAN</b>				
		1	45-0635-080/51	<b>Basic Kit SLX-1 D wo.Scan, D</b>	1	ST	01
		1	45-0635-099	Motor gear unit MOGET 2			
		1	45-0635-125	Control unit NESTE 3, 230V			
		1	45-0635-140	Running carriage set (LAUWA SET)			
		1	45-0635-103	Basic Set SLX			
		1	45-0635-257	Return unit 10mm (ULE 10mm)			
		1	45-0630-943/01	Mains cable D compl. 4m			
1	45-0635-997/01	Set of documents SLX (D)					
006		1 45-0635-080/52	<b>Basic Kit SLX-1 D wo.Scan, E/F/I/S</b> ditto, but with Set of documents SLX (EFIS)	1	ST		01
			<b>Important</b>				
020		45-0635-120	<b>Side cover set (compulsory 1 set per drive case)</b> Side cover set	1	ST		01
021		45-0635-121	<b>Side cover set telescopic (compulsory 1 set per drive case telescopic)</b> Side cover-t set	1	ST		01
022		45-0621-159	Fixing set LP to TP 140	1	ST		01
023		45-0621-196	Fixing set LP to TP100	1	ST		01

## Sliding door drive unit SLX

No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
012			<b>Basic Kit SLX-Redundant single-winged, docu D</b>	1	ST		01
		45-0635-093/11	<b>Basic Kit SLX-1 RED D BEA D</b>				
		2 45-0635-099	Motor gear unit MOGET 2				
		1 45-0635-223	NESTE Redundant				
		1 45-0635-140	Running carriage set (LAUWA SET)				
		1 45-0635-103	Basic Set SLX				
		1 45-0635-244	VE extension cable MOGET				
		1 45-0635-111	Battery unit (BATPA)				
		1 45-6466-306	COMBI-SCAN INT BEA				
		1 45-0630-943/01	Mains cable D compl. 4m				
1 45-0635-997/01	Set of documents SLX (D)						
1 45-0635-129	Addit.docum.set SLX-Redundant (D)						
013			<b>Basic Kit SLX-Redundant single-winged, docu E / F / I / S</b>	1	ST		01
		45-0635-093/12	<b>Basic Kit SLX-1 RED D BEA EFIS</b>				
		1 45-0635-997/02	ditto, but with Set of documents SLX (EFIS)				
1 45-0635-130	Addit.docum.set SLX-Redundant (EFIS)						
014			<b>Basic Kit SLX-Redundant single-winged, docu D, without COMBI-SCAN</b>	1	ST		01
		45-0635-093/51	<b>Basic Kit SLX-1 RED D O:SCAN D</b>				
		2 45-0635-099	Motor gear unit MOGET 2				
		1 45-0635-223	NESTE Redundant				
		1 45-0635-140	Running carriage set (LAUWA SET)				
		1 45-0635-103	Basic Set SLX				
		1 45-0635-244	VE extension cable MOGET				
		1 45-0635-111	Battery unit (BATPA)				
		1 45-0630-943/01	Mains cable D compl. 4m				
		1 45-0635-997/01	Set of documents SLX (D)				
1 45-0635-129	Addit.docum.set SLX-Redundant (D)						
015			<b>Basic Kit SLX-Redundant single-winged, docu E / F / I / S, without COMBI-SCAN</b>	1	ST		01
		45-0635-093/52	<b>Basic Kit SLX-1 RED D O:SCAN EFIS</b>				
		1 45-0635-997/02	ditto, but with Set of documents SLX (EFIS)				
1 45-0635-130	Addit.docum.set SLX-Redundant (EFIS)						
			<b>Important</b>				
020		45-0635-120	<b>Side cover set (compulsory 1 set per drive case)</b> Side cover set	1	ST		01
021		45-0635-121	<b>Side cover set telescopic (compulsory 1 set per drive case telescopic)</b> Side cover-t set	1	ST		01
022		45-0621-159	Fixing set LP to TP 140	1	ST		01
023		45-0621-196	Fixing set LP to TP100	1	ST		01


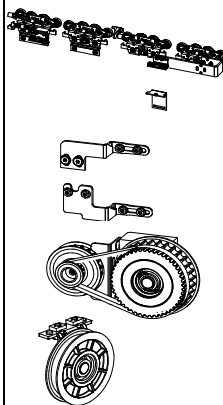
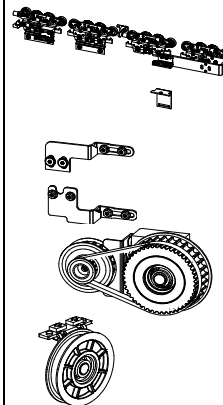
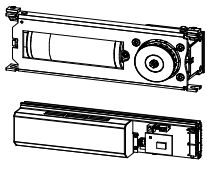
**Restrictions: for redundant installations in connection with NESTE Redundant**

⇒ bi-parting installations DUAL Redundant still have to be carried out (as before) with 2 NESTE 3 and 2 BATPA units.

Attention: only the clearance opening of the smaller wing is determining for the escape way width.

⇒ BEDIX only as a service tool / for switching over between DAY and NIGHT, a KOMBI-D-BEDIX must imperatively be used.

## Sliding door drive unit SLX



No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
030		1 45-0635-140	<b>Complementary Kit SLX bi-parting (in addition to Basic Kit SLX single-winged)</b>  Running carriage set (LAUWA SET)	1	ST		01
031		1 45-0635-082 1 45-0635-516 1 45-0635-145 1 45-0635-147 1 45-0635-105 1 45-0635-122 1 45-0635-234	<b>Complementary Kit SLX 2t -wings (in addition to Basic Kit SLX single-winged)</b> <i>The running carriage set 45-0635-140 of Basic Kit SLX-1 is not required</i> Complementary Kit SLX-2t  Set running carriage telesc.  Telescopic interlocking  Telescopic stage 2 (10mm)  Return unit-t (ULE-t)  Adapter Radar COMBI-SCAN-t <b>with locking</b> Adapter set COMBI SCAN <b>without locking</b>	1	ST		01
032		2 45-0635-083/01 2 45-0635-516 1 45-0635-145 1 45-0635-147 1 45-0635-105 1 45-0635-122 1 45-0635-234	<b>Complementary Kit SLX 4t -winged (in addition to Basic Kit SLX single-winged) Size from 1400mm clearance with (LW)</b> <i>The running carriage set 45-0635-140 of Basic Kit SLX-1 is not required</i> Complementary Kit SLX-4t  Set running carriage telesc.  Telescopic interlocking  Telescopic stage 2 (10mm)  Return unit-t (ULE-t)  Adapter Radar COMBI-SCAN-t <b>with locking</b> Adapter set COMBI SCAN <b>without locking</b>	1	ST		01
033		1 45-0635-085 1 45-0635-099 1 45-0635-125 1 45-6949-008	<b>Complementary KIT SLX Booster</b>  Motor gear unit MOGET 2  Control unit NESTE 3, 230V  Cable connect. fr.NESTE 2,0 m 3x1,0mm2	1	ST		01

## Sliding door drive unit SLX

No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
034			<b>Complementary KIT DUAL (in addition to Basic Kit SLX single-winged)</b>	1	ST		01
		45-0635-084	<b>Complementary Kit DUAL</b>				
		1 45-0635-138	Driver set DUAL				
		1 45-0635-099	Motor gear unit MOGET 2				
		1 45-0635-140	Running carriage set (LAUWA SET)				
		1 45-0635-125	Control unit NESTE 3, 230V				
		1 45-0635-257	Return unit 10mm (ULE 10mm)				
1 45-6949-008	Cable connect. fr.NESTE 2,0 m 3x1,0mm2						
035			<b>Complementary KIT DUAL-t (4-winged) (in addition to Basic Kit SLX single-winged) The running carriage set 45-0635-140 of Basic Kit SLX-1 is not required</b>	1	ST		01
		45-0635-086	<b>Complementary Kit DUAL</b>				
		1 45-0635-139	Driver set DUAL-t				
		1 45-0635-099	Motor gear unit MOGET 2				
		2 45-0635-105	Return unit-t (ULE-t)				
		1 45-0635-257	Return unit 10mm (ULE 10mm)				
		1 45-0635-125	Control unit NESTE 3, 230V				
		2 45-0635-147	Telescopic stage 2 (10mm)				
		2 45-0635-516	Set running carriage telesc.				
		1 45-6949-008	Cable connect. fr.NESTE 2,0 m 3x1,0mm2				

## Sliding door drive unit SLX

Prices without VAT, valid as per 01.03.2016

No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
<b>Accessories</b>							
100		45-4527-210	Toothed belt HTD-8M-10 steel cord	1	M	40m	01
101		45-6680-006/10	VE 100 p. FCC plugs RJ12 6/6	1	ST		01
102		45-6930-956/50	Phone cable 6-pole f.Mod.Jack 50m	1	M	50m	01
103		45-6680-306	Cable Y 1x6/6 Plug on 2x6/6 Jack	1	ST		01
104		45-0383-194/01	CAN cable conf. 250mm	1	ST		01
105		45-0383-194/02	CAN cable conf. 500mm	1	ST		01
106		45-0383-194/03	CAN cable conf. 750mm	1	ST		01
107		45-0383-194/04	CAN cable conf. 1000mm	1	ST		01
108		45-0383-194/06	CAN cable conf. 1500mm	1	ST		01
109			45-6947-003	Cable U72M 1x4x0,6 mm	1	M	
110		45-0639-344	Cable for D-Bedix and interlock PCB set	1	ST		06
111		45-0639-344/01	Cable for locking L=1040	1	ST		01
112		45-0639-344/02	Cable for locking L=2100	1	ST		01
113		45-0635-175	Cable extension MOGET 800mm	1	ST		01
114		45-0635-175/02	Cable extension MOGET 1400mm	1	ST		01
115		45-0635-244	VE extension cable MOGET	1	ST		01
116		45-0635-111	<b>Emergency operation</b> Battery unit (BATPA)	1	ST		01
117		45-0635-106	<b>Emergency stop</b> Emergency stop set	1	ST		01
118		45-0635-179	<b>Attention : necessary complementary elements for drive unit without locking</b> Belt guide set simple	1	ST		01
119		45-0635-392	Frame Radar COMBI-SCAN	1	ST		01
120		45-0635-146	<b>Locking of running carriage LAVERI</b> LAVERI STANDARD SLX	1	ST		01
121		45-0635-108	Carriage locking F+R LAVERI	1	ST		01
122		45-0635-207	WakeUp-Key cable for LAVERI F + R	1	ST		01
123		45-0635-110	Manual unlocking inside (HERI)	1	ST		01
124		45-0635-126	Extension manual unlocking HERI without tube	1	ST		01
125		45-3370-117/02	Tube 16/10 ED-043 E6/EV6 1 unit = 1 m	1	M		19
126		45-0635-171	<b>Locking - complement for installations opening to 1 side</b> Hook lock SLX 1-winged	1	ST		01
130		45-0639-140	<b>Locking FS (fail safe)</b> Attention: LAVERI FS with actual COMBI-SCAN INT BiRe not possible! LAVERI fail safe	1	ST		01
131		45-0639-141	Unlocking set LAVERI fail safe	1	ST		01
132		45-0639-142	Adapter kit LAVERI fail secure	1	ST		01
133		45-0639-143	Wing locking TUWE-VdS LAVERI-FS for LAVERI FS (fail safe)	1	ST		01
140		45-0630-119/21	<b>HERA (without complementary material, for installation in jamb, without cylinder)</b> Remote man.unlock.for roundcyl.	1	ST		01
141		45-0630-119/22	Remote manual unlock. for profile cyl.	1	ST		01
150		45-0621-437/01	<b>Complementary for HERA in standard jamb</b> Mounting strap HERA le	1	ST		01
151		45-0621-437/02	Mounting strap HERA ri	1	ST		01
160		45-0621-438	<b>Complementary for HERA in wall connection/counter-sealing profile (for installations opening to 1 side)</b> Covering HERA	1	ST		01
161		45-0635-218	<b>Monitoring manual unlocking</b> HERI monitoring Voltage-free contact during actuation of the manual unlocking Adapted for LAVERI-Standard and LAVERI-F+R (impossible with LAVERI FS and FLUVERI) Can be combined with TUWE-VdS	1	ST		01
165		45-0635-119	<b>Lock monitoring for LAVERI</b> Wing locking TUWE-VdS for LAVERI F+R and LAVERI Standard	1	ST		01
166		45-0639-143	Wing locking TUWE-VdS LAVERI-FS for LAVERI FS (fail safe)	1	ST		01
170		45-0635-074	<b>Dummy cover installation</b> False ceiling installation SLX-t	1	ST		01
171		45-0635-075	False ceiling installation SLX	1	ST		01
172		45-0635-480	Side cover set dummy cover install.	1	ST		01
173		45-0635-479	Side cover set-t dummy cover install.	1	ST		01
175		45-0621-111/90	<b>Wing reinforcement horizontal profile single-winged LB &gt;1300</b> Fix.set reinforcem. horiz.profile Reinforcement profile: jamb covering profile 45-0621-326 processed according to drawing 0621-470/..	1	ST		19
176		45-0635-235	PU Plug socket CH internal in drive case	1	ST		01
<b>Accessories for France</b>							
180		45-0635-131	Emergency operating mode by battery (BAT-NOT) to be used in France according to CO48 BAT-NOT-X 1-/2-winged	1	ST		01
181		45-0635-517/02	BAT-NOT-X Set 2-w-t ri+4w-t	1	ST		01
182		45-0635-517/01	BAT-NOT-X Set 2-w-t le	1	ST		01
183		45-4495-014	Rubber cable D=8.3 mm orange (compulsory: battery unit "BATPA" 0635-111)	1	M	100m	99

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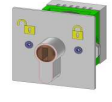
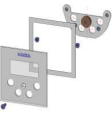
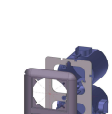




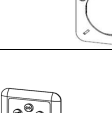
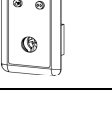
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<b>Installation sets</b>							
<b>Lintel</b>							
200		45-0621-196	Fixing set LP to TP100	1	ST		01
201		45-0621-159	Fixing set LP to TP 140	1	ST		01
202		45-0621-160	Fixing set TP to lintel	1	ST		01
203		45-0621-161	<b>Fixing set TP/LP to lintel wood</b>	1	ST		01
204		45-0621-162	Fixing set angle to lintel	1	ST		01
205		45-0621-169	Fixing set LP to lintel	1	ST		01
206		45-0621-184	Fixing set LP to TP SLX-t	1	ST		01
207		45-0621-185	Fixing set LP to lintel SLX-t	1	ST		01
208		45-0621-186	Fixing set LP to lintel wood SLX-t	1	ST		01
<b>Ceiling</b>							
220		45-0621-163	Set fixing angles for ceiling	1	ST		01
221		45-0621-152	Ceiling suspension set	1	ST		01
222		45-0621-187	Fixing set fanlight to TP/ceiling	1	ST		01
223		45-0621-188	<b>Fixing set plate on ceiling</b>	1	ST		01
<b>For jamb</b>							
230		45-0621-164	Fixing set jamb standard	1	ST		01
231		45-0621-165	Fixing set jamb reinforced	1	ST		01
<b>For side panel</b>							
240		45-0621-183/01	Fixing set side panel left	1	ST		19
241		45-0621-183/02	Fixing set side panel right	1	ST		19
242		45-0621-151	Side panel support	1	ST		19
<b>For fan-light</b>							
250		45-0621-174	Fixing set fan-light	1	ST		19
<b>For protection wing</b>							
260		45-0621-193	Supporting set protection wing	1	ST		19
261		45-0621-216	Fixing set protection wing FLUVERI	1	ST		19
<b>For bottom guide rail</b>							
270		45-0621-403	Cap for bottom guide rail	1	ST		19
271		45-0621-190	Fixing set floor connect. profile	1	ST		19
272		45-0621-191	Fixing set bottom guide track	1	ST		19
273		45-0621-189	Fixing set blade	1	ST		19
274		45-0621-404	Glider bottom guide rail            2 x per sliding wing	1	ST		99
275		45-0621-430	connection bracket	1	ST		19
276		45-0621-431	Connection bracket -t	1	ST		19
<b>Various fixing material</b>							
280		45-0621-166	Riveting nut set M8	1	ST		01
281		45-0621-167	Concrete dowel set M8	1	ST		01
282		45-0621-168	Brick dowel set M8	1	ST		01
283		45-0621-170	Set of wood screws ø8	1	ST		01
284		45-0621-171	Riveting nut set M6	1	ST		01
285		45-0621-172	Dowel set concrete M6	1	ST		01
286		45-0621-173	Wood screw set ø6	1	ST		01
<b>Foreign wing</b>							
<b>Foreign wing adaptation (single-winged)</b>							
300		45-0621-120	Adapter angle set <i>see page SORT adaptation angle</i>	1	ST		01
301		45-0621-197	Screw set HALFEN	1	ST		01
302		45-3055-101	Halfen iron 40/22 S235JR	1	M		31
310		45-0621-121	<b>Fastening of Halfen iron on wooden wing (for 1 wing)</b> Fixing set wooden wing	1	ST		01
311		45-0621-123	<b>Fastening material (per installation)</b> Assembly LP on TP foreign wing	1	ST		01
<b>Lateral cover set</b>							
<b>Covering height 100 mm</b>							
320		45-0621-125	Side cover set 17mm/H=100 foreign	1	ST		01
321		45-0621-126	Side cover set 27mm/H=100 foreign	1	ST		01
<b>Lateral cover set</b>							
<b>Covering height 140 mm</b> <b>(incl. covering strap, engineering drawing for horizontal covering 0638-333)</b>							
330		45-0621-127	Side cover set 17mm/H=140 foreign	1	ST		01
331		45-0621-128	Side cover set 27mm/H=140 foreign	1	ST		01
332		45-0621-129	Side cover set 17/27mm/H=140 foreign	1	ST		01
<b>Necessary in addition with COMBI-SCAN / SIDE-SCAN:</b>							
<i>Adapter plates for sensory system (COMBI-SCAN t-Zusatz 0635-122 and SIDE-SCAN t-Zusatz 0635-123)</i>							
332		45-0635-201	Extension side cover	1	ST		01

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

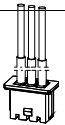
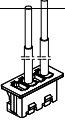

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			<b style="color: red;">Accessories</b> Control elements (chose at least 1 per object) <b>D-BEDIX (max. 1 D-BEDIX per door)</b> <b>Note: all KOMBI-D-BEDIX without cylinder</b>				
400		45-0635-142	D-BEDIX complete	1	ST		01
401		45-0630-431	Surface-type assembly frame	1	ST		01
402		45-0635-564	Holding strap for D-Bedix	1	ST		
403		45-0635-143	Feller Kit for D-BEDIX without Feller frame = by customer	1	ST		01
			<b>For EU countries</b> <b>KOMBI-D-BEDIX</b> <b>"Escape way / No escape way" for SLX redundant as well as SLX Break-Out and Break-In</b>				
404		45-0635-220	Kombi D-Bedix EU Red. Prof. adapted for EU flush-type box <small>for profile cylinder</small>	1	ST		01
405		45-0635-221	Kombi D-Bedix EU Red. raised complete in double surface-type frame EDIZIOdue, white <small>for profile cylinder</small>	1	ST		01
			<b>For CH - Feller EDIZIOdue</b> <b>KOMBI-D-BEDIX</b> <b>"Escape way / No escape way" for SLX redundant as well as SLX Break-Out and Break-In</b>				
406		45-0635-148/03	Kombi D-Bedix Night KABA <small>for Kaba cylinder</small>	1	ST		01
407		45-0635-148/01	Kombi D-Bedix Night profile <small>for Kaba cylinder</small>	1	ST		01
408		45-6442-970	Double AP-frame EDIZIOdue white	1	ST		01
			<b>KOMBI-D-BEDIX</b> <b>As BEDIX lock for SLX and SLA</b>				
410		45-0635-148/04	Kombi D-Bedix Lock KABA <small>for Kaba cylinder</small>	1	ST		01
411		45-0635-148/02	Kombi D-Bedix Lock profile <small>for profile cylinder</small>	1	ST		01
412		45-6442-970	Double AP-frame EDIZIOdue white	1	ST		01



## Sliding door drive unit SLX

No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup	
420		45-0635-144/01	<b>Single components for KOMBI-D-BEDIX</b> Switch Kit NIGHT PROFILE CYL.	1	ST		01	
421		45-0635-144/02	Switch Kit LOCK PROFILE CYL.	1	ST		01	
422		45-0635-144/03	Switch Kit NIGHT KABA CYL.	1	ST		01	
423		45-0635-144/04	Switch Kit LOCK KABA	1	ST		01	
425		45-0635-143	Feller Kit for D-BEDIX  without Feller frame = by customer <b>For EU countries</b>	1	ST		01	
426		45-0635-219	Assembly set for EU flush-type box  without flush-type box = by customer <b>For CH - Feller EDIZIOdue</b>	1	ST		01	
427		45-6442-971	Double fixing plate EDIZIOdue	1	ST		01	
428		45-6442-972	Double covering frame EDIZIOdue white	1	ST		01	
430		45-0635-116	<b>Max. 2 Stk. C-BEDIX pro Tür möglich</b> Control keyboard C-BEDIX	1	ST		01	
431		45-0630-431	Surface-type assembly frame	1	ST		01	
435		45-0635-117/01	<b>Service BEDIX</b> <b>(All KOMBI-C-BEDIX without cylinder)</b> Contr.keyboard Aut/Night C-BEDIX, KABA	1	ST		01	
436		45-0635-117/02	Contr.keyboard Aut/Night C-BEDIX, profil	1	ST		01	
437		45-0635-118/01	Contr.keyboard lock C-BEDIX, KABA-cyl	1	ST		01	
438		45-0635-118/02	Contr.keyboard lock C-BEDIX, Profil-cyl.	1	ST		01	
440		45-0635-112	<b>1 BEDIX for max. 6 doors / several BEDIX for 1 door</b> Control panel BEDIX	1	ST		01	
441		45-0635-141	<b>Attention, requires:</b> BTPRI Set 1 BT PCB	1	ST		01	
442		45-0635-141/02	BTPRI Set redundant 2 BT PCB	1	ST		01	
443		45-0635-206	Set Service BEDIX consisting of BEDIX, 1 Bluetooth PCB, 1 docu	1	ST		01	
444		45-0635-214	Bluetooth key-tag set (for fitter)	1	ST		99	
452		45-0635-122	<b>Sensory system</b> <b>(COMBI-SCAN INT is included in the Basic Kit) -</b> <b>COMBI-SCAN INT AP, TP can also be used fo redundant installations!!!</b> Adapter Radar COMBI-SCAN-t <b>with locking</b>	1	ST		01	
453		45-0635-234	Adapter set COMBI SCAN <b>without locking</b>	1	ST		01	
454		45-6466-304	COMBI-SCAN TP BEA	1	ST		10	
456		45-0635-123	Adapter Radar SIDE-SCAN-t	1	ST		01	
457		45-6466-305	COMBI-SCAN AP BEA	1	ST		10	
458		45-6466-306	COMBI-SCAN INT BEA	1	ST		10	
459		45-6466-307	SIDE-SCAN BEA	1	ST		10	
460		45-6466-352	Prism 50 cm left BEA	1	ST		10	
461		45-6466-353	Prism 50 cm right BEA	1	ST		10	
462		45-6466-303	Radar Domino 1000 CAN	1	ST		10	
463		45-6466-938	Canopy ceiling inst. Domino 1000	1	ST		10	
470			45-0635-175	<b>Cable extension MOGET</b> <b>for bi-parting installations LW &gt; 1000mm with SIDE-SCAN</b> Cable extension MOGET 800mm	1	ST		01

## Sliding door drive unit SLX

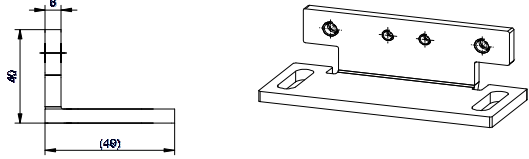
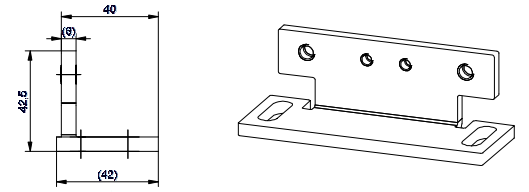
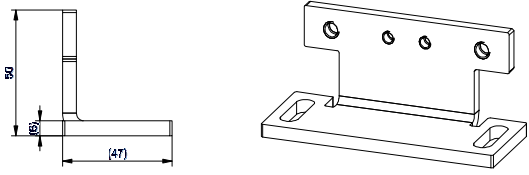
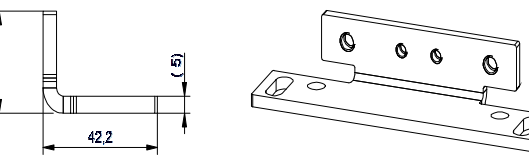
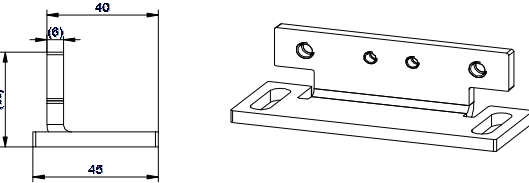
No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
480		45-0635-205	<b>Control accessories</b> Set interlock PCB 1x necessary per interlock installation <b>(contains 2 interlock PCB's for NESTE 3)</b> Conneciton cable type: U72M screened, Size 1 x 4 x 0,6 mm by customer	1	ST		01
481		45-6443-211	<b>Necessary in addition for interlock PCB</b> Flip switch UP Door open 80x80mm	1	ST		10
482		45-6443-212	Surface-t.box f. flip switch 80x80x35 <b>Attention:</b> interlock function for F+R (SLX-redundant) not possible	1	ST		10
483		45-6442-406	<b>Note: interlock function</b> <b>1. Manuel invalidation of interlock function:</b> by means of additional selector switch, the interlock function can be invalidated (connection selector switch on Neste)				
484		45-6442-401	Selector switch K+N AP red. open. Selector switch K+N flush red.open.				
485		45-0635-113	<b>2) Automatic activation of interlock function:</b> with program position Night/Exit (analogous to bank interlock) the following is needed in addition:				
486		45-0635-114	Additional PCB UAPI Relais PCB set REPRI Connection according to diagram 0141-110 <b>The combination of manual/automatic switching over to interlock function is possible</b>				
490		45-0635-113	Additional PCB UAPI	1	ST		01
491		45-0635-114	<b>Plug-type on UAPI</b> Relais PCB set REPRI	1	ST		01
492		45-0635-127	<b>Connectable on UAPI / API and NESTE 3</b> Timer kit	1	ST		01
493		45-0635-137	Relay Kit SLX	1	ST		01
		45-0635-228	Relay Kit Air curtain	1	ST		01
495		45-0635-115	<b>Remote control F-Key</b>  Attention: requires BlueTooth PCB on NESTE 3 (see above)	1	ST		01
			<b>Accessories</b> <b>Spec. connecting cable short for KOMBI C-BEDIX</b>				
500		45-0635-174	Cable Automatic/Night	1	ST		01
501		45-0635-173	Cable keyboard lock	1	ST		01
503		45-0635-124	<b>Can be connected on both sides to a 4-wire cable, for very distant CAN elements or if a wrong cable has been inserted</b> CAN adapter Set  contains 2 end pieces	1	ST		01
510		45-0645-865	<b>Accessories - Fire protection</b> <b>For fire-rated doors, it is compulsory to insert the standard components</b> Basic Kit SLX(V)-B	1	ST		01
511		45-0639-123	Battery unit (BATPA) SLA	1	ST		06
512		45-0631-071	Cable extension BATPA	1	ST		01
513		45-0635-113	Additional PCB UAPI	1	ST		01
514		45-0635-114	Relais PCB set REPRI	1	ST		01
515		45-0635-146	LAVERI STANDARD SLX	1	ST		01
516		45-0635-110	Manual unlocking inside (HERI)	1	ST		01
517		45-0631-053	Manual unlocking inside HERI-V-X	1	ST		01

## Sliding door drive unit SLX

No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
<b>Equipment for fitters/service technicians/KIT processor</b>							
			<b>Special pliers for manufacturing of CAN cables (net price)</b>				
600		45-4495-198	Crimping tool for CAN knot	1	ST		net
601		45-6799-805	Multi-modular cable tester	1	ST		net
602		45-4495-951	Torx screwdriver PB400/T8	1	ST		net
603		45-4495-952	Torx screwdriver BP400/T10	1	ST		net
604		45-4495-953	Torx screwdriver BP400/T15	1	ST		net
605		45-4495-954	Torx screwdriver BP400/T20	1	ST		net
606		45-4495-924	Torx Bit insert T20 L=70	1	ST		net
607		45-4495-925	Torx insert for angular gripper T25	1	ST		net
608		45-4495-930	Torx insert for angular gripper T30	1	ST		net
609		45-4495-940	Torx insert for angular gripper T40	1	ST		net
610		45-4495-945	Torx insert for angular gripper T45	1	ST		net
611		45-4495-900	Angular plastic handle BP 225 A	1	ST		net
612		45-0621-700	Hand wheel centr.seal.strip/PSX	1	ST		net
613		45-0621-701	Hand wheel sealing wedge/PSX	1	ST		net
614		45-0621-703	Clamp f. stop rubber sealing wedge	1	ST		net
615		45-0552-620	<b>also to be used as CAN cable tester is:</b> CPX	1	ST		net
			<b>(after plugging in the Dongle, the service fitter can use any Bedix setting, except authorizing other Bedix or F-Key's)</b>				
520		45-0635-178	Service Dongle	1	ST		01
521		45-0635-206	Set Service BEDIX consisting of: BEDIX, Bluetooth PCB, 1 docu)	1	ST		01

## Summary of adaptation angles

Prices for the sets, see price lists SLX, SLX-M, SLX-M-1

Pos	Illustration	Art. No.	Designation	per	Qty unit	Prov	SLX				SLX-M				SLX-M-1		
							PSX	PSA	PSW	Foreign	PSXP	PSA	PSF	Foreign	PSXP		
1		45-0621-120	<b>Adapter angle set</b> <i>suited for SLX: foreign door wing</i> (1 Set per wing)	1	ST	01											
		45-0621-362	consisting of: Adapter angle without fastening material to door leaf (set of screws see SLX price list, foreign wing)  The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set.	2	ST												
2		45-0635-210	<b>Wing suspension set SLX-PSW</b> <i>suited for SLX: PSW</i> (1 Set per wing)	1	ST	01											
		45-0635-561	consisting of:	2	ST												
		45-0635-563	Adapter angle LAUWA SLX-PSW	2	ST												
		45-4000-361	Sliding nut 2xM8 (16/6x120)	4	ST												
45-4140-400	Hexagon bolt M8x16 galv. 933-8.8	4	ST														
45-4140-400	Flat washer 8,4/16x1,6 galv. 125A																
3		45-0635-261	<b>Wing adaptation PSA, foreign SLX-M</b> <i>suited for SLX-M: PSA, foreign wing</i> (1 Set per wing)	1	ST	01											
		45-0635-713	consisting of: Adapter angle PSA, foreign without fastening material to wing PSA: screws are included in the VE accessories of sliding wing PSA (0623-100/90), -> see prices list accessories PSA for SLX-M wing sets Foreign: set of screws see price list SLX-M, wing adaptation  The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set.	2	ST												
4		45-0623-115	<b>Adapter set PSF SLX-M</b> <i>suited for SLX-M: PSF</i> (1 Set per wing)	1	ST	06											
		45-0623-212	consisting of:	2	ST												
		45-0623-202/01	Adapter PSF SLX-M	2	ST												
			Sliding nut 2xM8 (12/4x155) without screws Screws for fastening to wing are included in the PSF basic set (0623-110 + 0623-110/01)														
5		45-0635-262	<b>Wing adaptation PSXP</b> <i>suited for SLX-M: PSXP, telescopic</i> (PSXP: 1 Set per wing, telescopic: 1 Set per slow wing)	1	ST	01											
		45-0635-714	consisting of:	2	ST												
45-0630-638	Adapter angle PSX	2	ST														
45-4000-361	Sliding nut 2xM8 (25/5x120)	4	ST														
45-4140-400	Hexagon bolt M8x16 galv. 933-8.8	4	ST														
	Flat washer 8,4/16x1,6 galv. 125A	4	ST														
	The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set.																

## Summary of adaptation angles


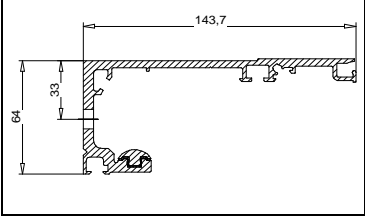
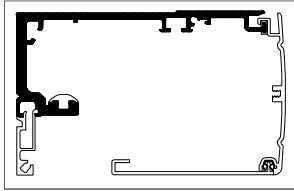
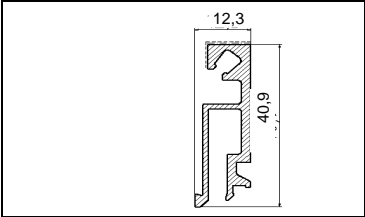
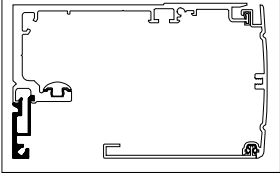
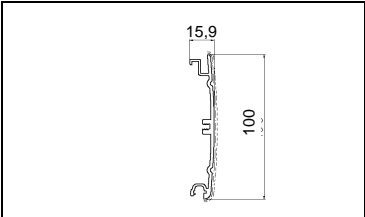
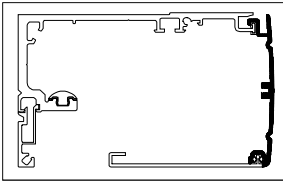
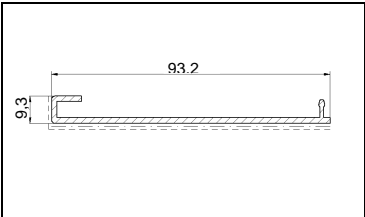
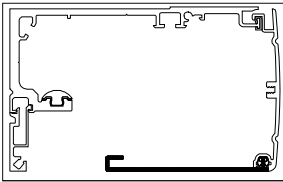
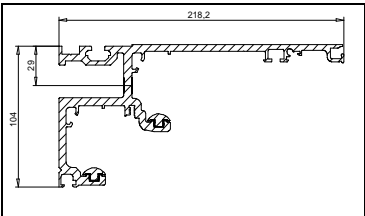
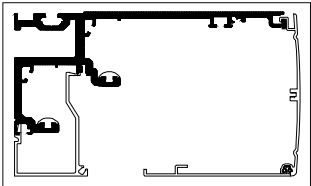
Prices for the sets, see price lists SLX, SLX-M, SLX-M-t

Pos	Illustration	Art. No.	Designation	per	Qty unit	Prov	SLX				SLX-M				SLX-M-t
							PSX	PSA	PSW	Foreign	PSXP	PSA	PSF	Foreign	PSXP
8		<b>45-0621-545</b> 45-0621-690 45-0630-638 45-4000-361 45-4140-400 45-0621-692 45-0621-693 45-0621-699 45-0621-694 45-4015-309 45-4015-311 45-4015-313 45-0621-691 45-4015-363 45-4072-209 45-0621-750 45-0635-323 45-4099-277 45-4072-205 45-3592-045	<b>Set wing adaptation PSXP RC 2 / RC 3 suited for SLX-M: PSXP</b> (1 Set per wing) consisting of: Adaptation angle RC Sliding nut 2xM8 (25/5x120) Hexagon screw M8x16 galv. 933-8.8 Washer 8,4/16x1,6 galv. 125A Basic plate 6mm Spacing plate 2mm Sliding nut 3xM6 (10/4x120) U-rail Fuhr processed Cyl. bolt M6x12 Torx ISO14580-8.8 Cyl. bolt M6x16 Torx ISO14580-8.8 Cyl. bolt M6x20 Torx ISO14580-8.8 Reinforcement plate RC Cyl. bolt M8x20 Torx ISO14580-8.8 Oval head tapp. Screw 4,2x32 Torx galv. Supporting piece RC Adjusting screw Flat head self-tapping screw 4,2x16 Torx galv. Oval head tapping screw 4,2x16 Torx galv. Cardboard box 205x140x60mm The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set.	1	ST	01									
9		<b>45-0645-851</b> <b>"ONLY TO BE USED AS A SPARE PART !"</b> 45-0645-852 45-4000-365 45-4123-008 45-4141-400	<b>Travelling adapter SLX SB/SBF suited for SLX: foreign wing</b> consistin gof: (1 Set per wing) Adapter for running carriage Hexagon head cap screws M8x25 galv. 933-8.8 Hammer head nut HALFEN 40/22 M8 Washer 8,4/24x2 galv. 9021B The screws for the fastening of the angle to the running carriage are included in the corresponding running carriage set.	1	ST	01									

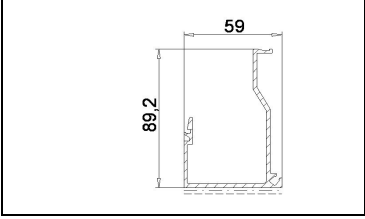
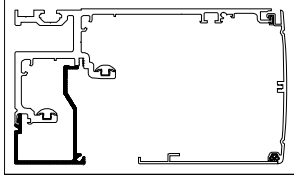
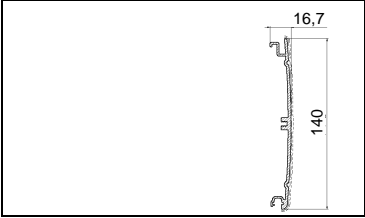
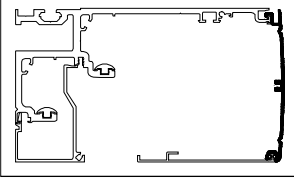
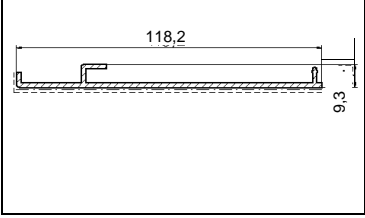
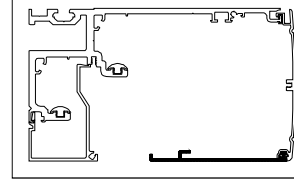
- only to be used as a spare part  
 - Forster: used with SLX till changing to SLX-M  
 - Schweizer: SLX SB/SBF is nor more sold (till 2012)

Note: The corresponding adaptation angles for foreign wing can be used for all versions of foreing wings, e.g: Forster, Fatoris ....

## Aluminium profiles for drive case SLX

Cross-section	Application / Designation	Art. No.	Weight	Stock length (bar material)	Surfaces [m <sup>2</sup> /m]						
Visible surface (grinding surface) 											
	<b>Carrier profile complete</b> Carrier profile processed 0635-403	<b>0635-202</b>	3.443 kg/m	4.3 / 6.1 m	<table border="1"> <tr><td>Anodized surface</td><td>0.208</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>	Anodized surface	0.208	Powder-coated surf.	0	Visible surface	0
Anodized surface	0.208										
Powder-coated surf.	0										
Visible surface	0										
					<table border="1"> <tr><td>Anodized surface</td><td>0.054</td></tr> <tr><td>Powder-coated surf.</td><td>0.188</td></tr> <tr><td>Visible surface</td><td>0.01</td></tr> </table> <p>1 Bundle = 16 Bars (STB) 1 Bundle = 16 Bars (STA)</p>	Anodized surface	0.054	Powder-coated surf.	0.188	Visible surface	0.01
Anodized surface	0.054										
Powder-coated surf.	0.188										
Visible surface	0.01										
	<b>Covering brush profile</b> <b>Covering brush profile E0 / EV1</b>	<b>0635-302</b> <b>0635-302/01</b>	0.483 kg/m	5 m	<table border="1"> <tr><td>Anodized surface</td><td>0.116</td></tr> <tr><td>Powder-coated surf.</td><td>0.315</td></tr> <tr><td>Visible surface</td><td>0.1</td></tr> </table>	Anodized surface	0.116	Powder-coated surf.	0.315	Visible surface	0.1
Anodized surface	0.116										
Powder-coated surf.	0.315										
Visible surface	0.1										
					<table border="1"> <tr><td>Anodized surface</td><td>0.103</td></tr> <tr><td>Powder-coated surf.</td><td>0.245</td></tr> <tr><td>Visible surface</td><td>0.103</td></tr> </table> <p>1 Bundle = 320 Bars (STA)</p>	Anodized surface	0.103	Powder-coated surf.	0.245	Visible surface	0.103
Anodized surface	0.103										
Powder-coated surf.	0.245										
Visible surface	0.103										
	<b>Vertical covering</b> <b>Vertical covering E0 / EV1</b>	<b>0635-303</b> <b>0635-303/01</b>	0.875 kg/m	4.3 / 6.1 m	<table border="1"> <tr><td>Anodized surface</td><td>0.322</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>	Anodized surface	0.322	Powder-coated surf.	0	Visible surface	0
Anodized surface	0.322										
Powder-coated surf.	0										
Visible surface	0										
					<table border="1"> <tr><td>Anodized surface</td><td>0.103</td></tr> <tr><td>Powder-coated surf.</td><td>0.245</td></tr> <tr><td>Visible surface</td><td>0.103</td></tr> </table> <p>1 Bundle = 80 Bars (STB) 1 Bundle = 80 Bars (STA)</p>	Anodized surface	0.103	Powder-coated surf.	0.245	Visible surface	0.103
Anodized surface	0.103										
Powder-coated surf.	0.245										
Visible surface	0.103										
	<b>Horizontal covering</b> <b>Horizontal covering E0 / EV1</b>	<b>0635-304</b> <b>0635-304/01</b>	0.599 kg/m	4.3 m	<table border="1"> <tr><td>Anodized surface</td><td>0.322</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>	Anodized surface	0.322	Powder-coated surf.	0	Visible surface	0
Anodized surface	0.322										
Powder-coated surf.	0										
Visible surface	0										
	Subsequent work horizontal covering				<table border="1"> <tr><td>Anodized surface</td><td>0.322</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table> <p>1 Bundle = 240 Bars (STA)</p>	Anodized surface	0.322	Powder-coated surf.	0	Visible surface	0
Anodized surface	0.322										
Powder-coated surf.	0										
Visible surface	0										
	<b>Carrier profile-t complete</b> Carrier profile processed 0635-404	<b>0635-203</b>	7.534 kg/m	4.3 / 6.1 m	<table border="1"> <tr><td>Anodized surface</td><td>0.322</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table>	Anodized surface	0.322	Powder-coated surf.	0	Visible surface	0
Anodized surface	0.322										
Powder-coated surf.	0										
Visible surface	0										
					<table border="1"> <tr><td>Anodized surface</td><td>0.322</td></tr> <tr><td>Powder-coated surf.</td><td>0</td></tr> <tr><td>Visible surface</td><td>0</td></tr> </table> <p>1 Bundle = 6 Bars (STB) 1 Bundle = 6 Bars (STA)</p>	Anodized surface	0.322	Powder-coated surf.	0	Visible surface	0
Anodized surface	0.322										
Powder-coated surf.	0										
Visible surface	0										

## Aluminium profiles for drive case SLX

Cross-section	Application / Designation	Art. No.	Weight	Stock length (bar material)	Surfaces [m <sup>2</sup> /m]						
	<b>Covering brush profile -t</b> <b>Covering brush profile -t E0 / EV1</b>	<b>0635-312</b> <b>0635-312/01</b>	1.364 kg/m	5 m	<table border="1"> <tr><td>Anodized surface</td><td>0.148</td></tr> <tr><td>Powder-coated surf.</td><td>0.428</td></tr> <tr><td>Visible surface</td><td>0.06</td></tr> </table>	Anodized surface	0.148	Powder-coated surf.	0.428	Visible surface	0.06
	Anodized surface	0.148									
Powder-coated surf.	0.428										
Visible surface	0.06										
Subsequent work fastening	0635-430		1 Bundle = 48 Bars (STA)								
	<b>Vertical covering -t</b> <b>Vertical covering -t E0 / EV1</b>	<b>0635-313</b> <b>0635-313/01</b>	1.128 kg/m	4.3 / 6.1 m	<table border="1"> <tr><td>Anodized surface</td><td>0.156</td></tr> <tr><td>Powder-coated surf.</td><td>0.396</td></tr> <tr><td>Visible surface</td><td>0.1</td></tr> </table>	Anodized surface	0.156	Powder-coated surf.	0.396	Visible surface	0.1
	Anodized surface	0.156									
Powder-coated surf.	0.396										
Visible surface	0.1										
	1 Bundle = 96 Bars (STB) 1 Bundle = 96 Bars (STA)										
	<b>Horizontal covering-t</b> <b>Horizontal covering -t E0 / EV1</b>	<b>0635-314</b> <b>0635-314/01</b>	0.754 kg/m	4.3 m	<table border="1"> <tr><td>Anodized surface</td><td>0.127</td></tr> <tr><td>Powder-coated surf.</td><td>0.29</td></tr> <tr><td>Visible surface</td><td>0.118</td></tr> </table>	Anodized surface	0.127	Powder-coated surf.	0.29	Visible surface	0.118
	Anodized surface	0.127									
Powder-coated surf.	0.29										
Visible surface	0.118										
	1 Bundle = 186 Bars (STA)										

# PROFILE SYSTEM PSA FOR SLX

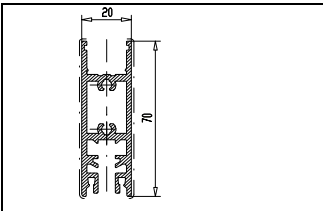
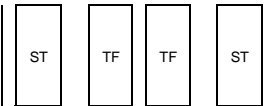
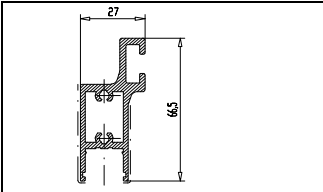
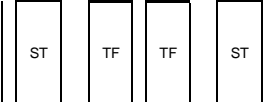
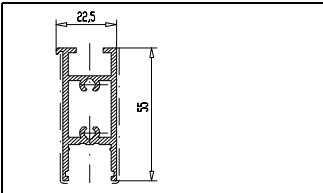
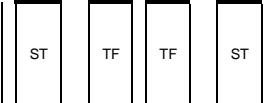
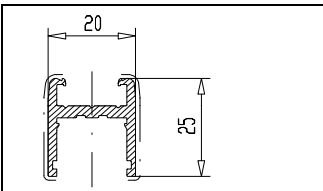
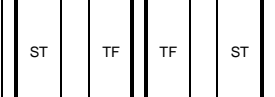
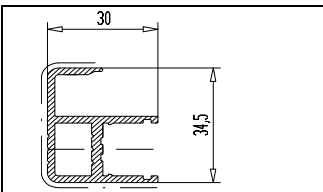
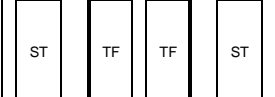
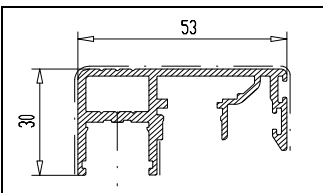
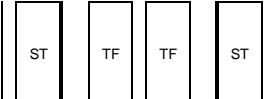
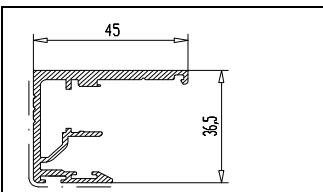
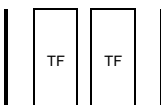




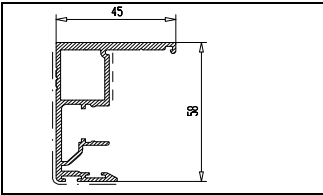
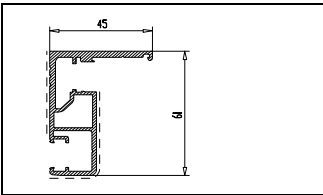
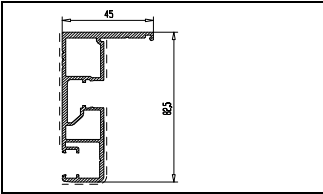
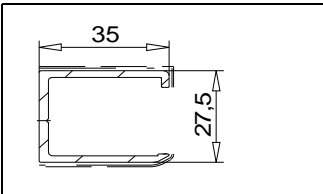
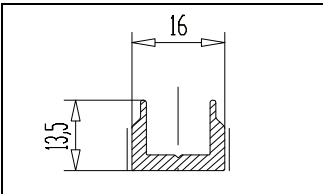
## Accessories PSA for SLX

No.	Art. No.	Designation	Note	per	Quantity unit	Stock length	Group
		<b>Wing set</b>					
	45-0623-101/90	Accessories sliding wing PSA-SLX		1	ST		19
	45-0623-102/90	Accessories side panel PSA		1	ST		19
	45-0623-103/01	Side panel Set le		1	ST		19
	45-0623-103/02	Side panel Set ri		1	ST		19
		<b>Sensory system and light barrier</b>					
	45-0623-122	Cove.brush profile COMBI-SCAN TP PSA		1	ST		19
	45-6466-304	Leaf centering assembly group		1	ST		10
	45-0720-281	GLS-05 LW+LE with cable compl. <b>consisting of:</b>		1	ST		11
	45-6452-141	Light transmitter GLS-05 LW (RS)					
	45-6452-142	Leaf centering assembly group					
	45-6452-143	Leaf centering assembly group					
	45-6452-144	Leaf centering assembly group					
		<b>Rubber profiles</b>					
	45-0623-500	Central sealing rubber PSA		1	M	25m	19
	45-0623-501	Vertical sealing outside PSA		1	M	50m	19
	45-0621-511/01	Stopping rubber without rip-off lip		1	M	50m	19
	45-0621-513	Sealing wedge 2.7-4.6	for VSG 10 mm	1	M	50m	19
	45-0621-514	Sealing wedge 10	for 8 mm glass	1	M	50m	19
	45-0621-515	Sealing wedge 24	for 10 mm glass	1	M	50m	19
	45-0621-518	Sealing wedge 8	for 6 mm glass	1	M	50m	19
		<b>Plastic profiles</b>					
	45-0623-510	LB covering profile PSA		1	M	2.5m	19
	45-0623-511	Screw covering profile PSA		1	M	2.5m	19
		<b>Brushes</b>					
	45-4435-010	Ribbon brush 6,7 x7 grey		1	M		19
	45-0645-114	Brush H=17 mm, Width=2,6 mm		1	M		19
		<b>Tools</b>					
	45-0623-700	Hand wheel wedg. rubber		1	ST		
	45-0621-701	Hand wheel sealing wedge/PSX		1	ST		
	45-0621-703	Clamp f. stop rubber sealing wedge		1	ST		
	45-0623-703	Drilling tool blade ( PSA / PSX )		1	ST		
	45-0623-706	Drilling tool PSA incl. drill		1	ST		
		<b>Continuous bottom guideway</b>					
	45-0623-121/90	Accessories blade		1	ST		19
	45-0621-190	Fixing set floor connect. profile		1	ST		19
	45-0621-191	Fixing set bottom guide track		1	ST		19
	45-0621-403	Cap for bottom guide rail		1	ST		19
	45-0621-430	connection bracket		1	ST		19
		<b>Fixpoint guideway</b>					
	45-0623-123/01	Fixpoint guide 32mm compl. le		1	ST		19
	45-0623-123/02	Fixpoint guide 32mm compl. ri		1	ST		19
	45-0623-124/01	Fixpoint guide 49mm compl. le		1	ST		19
	45-0623-124/02	Fixpoint guide 49mm compl. ri		1	ST		19
	45-0623-125/01	Fixpoint guide 72mm compl. le		1	ST		19
	45-0623-125/02	Fixpoint guide 72mm compl. ri		1	ST		19
		<b>Door leaf centering</b> <i>Ideal with high wind pressure/against vandalism</i>					
	45-0623-142	Fixing set LP-SLX on TP-PSA		1	ST		19
	45-0621-306	PCB complete wing locking		1	ST		19
		<b>Assembly set</b>					
		<b>Carrier profile LP on supporting profile TP (incl additional side cover)</b>					
	45-0623-135	Fixing set LP-SLX on TP-PSA		1	ST		19
		<b>Lintel</b>					
	45-0621-195	Fixing set for wall connection prof.		1	ST		19
	45-0621-169	Fixing set LP to lintel		1	ST		01
	45-0621-160	Fixing set TP to lintel		1	ST		01
	45-0621-161	Fixing set TP/LP to lintel wood		1	ST		01
	45-0621-162	Fixing set angle to lintel		1	ST		01
		<b>Ceiling</b>					
	45-0621-163	Set fixing angles for ceiling		1	ST		01
	45-0621-152	Ceiling suspension set		1	ST		01
	45-0621-188	Fixing set plate on ceiling		1	ST		01
		<b>Various fixing material</b>					
	45-0621-166	Riveting nut set M8		1	ST		01
	45-0621-167	Concrete dowel set M8		1	ST		01
	45-0621-168	Brick dowel set M8		1	ST		01
	45-0621-170	Set of wood screws ø8		1	ST		01
	45-0621-171	Riveting nut set M6		1	ST		01
	45-0621-172	Dowel set concrete M6		1	ST		01
	45-0621-173	Wood screw set ø6		1	ST		01

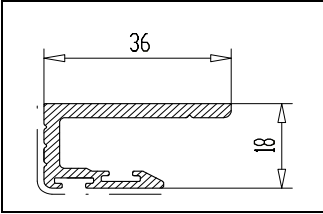
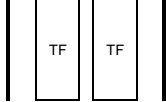
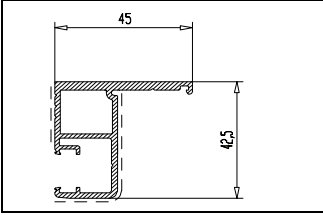
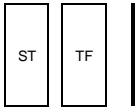
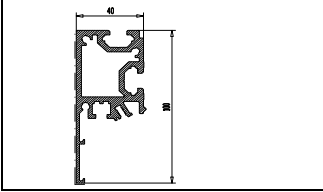
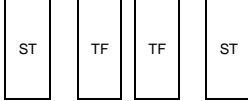
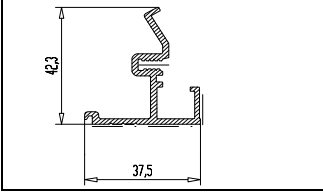
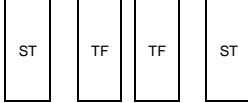
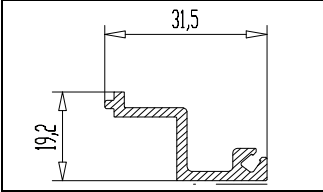
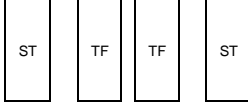
## Aluminium profiles for profile systems PSA / SLX

Cross-section	Application / Designation	Art. No.	Weight	Stock lengths	Surfaces	[m <sup>2</sup> /m]						
Visible surface (grinding surface) =  LS = light barrier TF = door wing HSK = main closing edge ST = side panel NSK = secondary closing edge												
	<b>Shoe profile PSA</b> <b>Shoe profile PSA E6/EV1</b> Shoe profile ST proc. fixpoint guide 2-w. left Shoe profile ST proc. fixpoint guide 2-w. right	<b>0623-300</b> <b>0623-300/01</b> 0623-413/01 0623-413/02	1.287 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.090</td></tr> <tr><td>Powder-coated surf.:</td><td>0.340</td></tr> <tr><td>Visible surface:</td><td>0.140</td></tr> </table>	Anodized surface:	0.090	Powder-coated surf.:	0.340	Visible surface:	0.140	
Anodized surface:	0.090											
Powder-coated surf.:	0.340											
Visible surface:	0.140											
	<b>Horizontal profile PSA-SLX</b> <b>Horizontal profile PSA-SLX E6/EV1</b>	<b>0623-301</b> <b>0623-301/01</b>	1.199 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.093</td></tr> <tr><td>Powder-coated surf.:</td><td>0.248</td></tr> <tr><td>Visible surface:</td><td>0.114</td></tr> </table>	Anodized surface:	0.093	Powder-coated surf.:	0.248	Visible surface:	0.114	
Anodized surface:	0.093											
Powder-coated surf.:	0.248											
Visible surface:	0.114											
	<b>Horizontal profile PSA - SLX</b> <b>Horizontal profile PSA E6/EV1</b>	<b>0623-302</b> <b>0623-302/01</b>	0.915 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.077</td></tr> <tr><td>Powder-coated surf.:</td><td>0.226</td></tr> <tr><td>Visible surface:</td><td>0.110</td></tr> </table>	Anodized surface:	0.077	Powder-coated surf.:	0.226	Visible surface:	0.110	
Anodized surface:	0.077											
Powder-coated surf.:	0.226											
Visible surface:	0.110											
	<b>Vertical profile 1 PSA</b> <b>Vertical profile 1 PSA E6/EV1</b> Vertical profile HSK proc. Vertical profile ST proc.	<b>0623-303</b> <b>0623-303/01</b> 0623-405 0623-411	0.388 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.045</td></tr> <tr><td>Powder-coated surf.:</td><td>0.145</td></tr> <tr><td>Visible surface:</td><td>0.060</td></tr> </table>	Anodized surface:	0.045	Powder-coated surf.:	0.145	Visible surface:	0.060	
Anodized surface:	0.045											
Powder-coated surf.:	0.145											
Visible surface:	0.060											
	<b>Vertical profile 2 PSA</b> <b>Vertical profile 2 PSA E6/EV1</b> Vertical profile NSK dgBF left Vertical profile NSK dgBF right Vertical profile NSK fixpoint guide left Vertical profile NSK fixpoint guide right	<b>0623-304</b> <b>0623-304/01</b> 0623-406/01 0623-406/02 0623-407/01 0623-407/02	0.650 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.070</td></tr> <tr><td>Powder-coated surf.:</td><td>0.190</td></tr> <tr><td>Visible surface:</td><td>0.080</td></tr> </table>	Anodized surface:	0.070	Powder-coated surf.:	0.190	Visible surface:	0.080	
Anodized surface:	0.070											
Powder-coated surf.:	0.190											
Visible surface:	0.080											
	<b>Vertical profile ST PSA</b> <b>Vertical profile ST PSA E6/EV1</b> Vertical profile ST proc. no LS left Vertical profile ST proc. 1 LS left Vertical profile ST proc. 2 LS left Vertical profile ST proc. no LS right Vertical profile ST proc. 1 LS right Vertical profile ST proc. 2 LS right	<b>0623-305</b> <b>0623-305/01</b> 0623-412/01 0623-412/02 0623-412/03 0623-412/11 0623-412/12 0623-412/13	0.968 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.080</td></tr> <tr><td>Powder-coated surf.:</td><td>0.320</td></tr> <tr><td>Visible surface:</td><td>0.100</td></tr> </table>	Anodized surface:	0.080	Powder-coated surf.:	0.320	Visible surface:	0.100	
Anodized surface:	0.080											
Powder-coated surf.:	0.320											
Visible surface:	0.100											
	<b>Wall connection profile 51 PSA</b> <b>Wall connection profile 51 PSA E6/EV1</b> Wall connection profile 51 left LS Wall connection profile 51 left 1 LS Wall connection profile 51 left 2 LS Wall connection profile 51 right LS Wall connection profile 51 right 1 LS Wall connection profile 51 right 2 LS	<b>0623-306</b> <b>0623-306/01</b> 0623-424/01 0623-424/02 0623-424/03 0623-424/11 0623-424/12 0623-424/03	0.809 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.080</td></tr> <tr><td>Powder-coated surf.:</td><td>0.290</td></tr> <tr><td>Visible surface:</td><td>0.060</td></tr> </table>	Anodized surface:	0.080	Powder-coated surf.:	0.290	Visible surface:	0.060	
Anodized surface:	0.080											
Powder-coated surf.:	0.290											
Visible surface:	0.060											

## Aluminium profiles for profile systems PSA / SLX

Cross-section	Application / Designation	Art. No.	Weight		Stock lengths (bar material)	Surfaces	[m <sup>2</sup> /m]						
	<b>Wall connection profile 72.5 PSA</b>	<b>0623-307</b>	1.071	kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.100</td></tr> <tr><td>Powder-coated surf.:</td><td>0.330</td></tr> <tr><td>Visible surface:</td><td>0.100</td></tr> </table>	Anodized surface:	0.100	Powder-coated surf.:	0.330	Visible surface:	0.100	
	Anodized surface:	0.100											
	Powder-coated surf.:	0.330											
	Visible surface:	0.100											
	<b>Wall connection profile 72.5 PSA E6/EV1</b>	<b>0623-307/01</b>											
	Wall connection profile 72.5 left -LS	0623-425/01											
	Wall connection profile 72.5 left 1 LS	0623-425/02											
	Wall connection profile 72.5 left 2 LS	0623-425/03											
	Wall connection profile 72.5 right -LS	0623-425/11											
	Wall connection profile 72.5 right 1 LS	0623-425/12											
Wall connection profile 72.5 right 2 LS	0623-425/13												
Wall connection profile proc. ST lintel	0623-416												
	<b>Counter-sealing profile 51 PSA</b>	<b>0623-308</b>	1.147	kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.110</td></tr> <tr><td>Powder-coated surf.:</td><td>0.330</td></tr> <tr><td>Visible surface:</td><td>0.100</td></tr> </table>	Anodized surface:	0.110	Powder-coated surf.:	0.330	Visible surface:	0.100	
	Anodized surface:	0.110											
	Powder-coated surf.:	0.330											
	Visible surface:	0.100											
	<b>Counter-sealing 51 PSA E6/EV1</b>	<b>0623-308/01</b>											
	Cpunter-sealing profile 51 left -LS lintel	0623-419/01											
	Counter-sealing profile 51 left 1 LS lintel	0623-419/02											
	Counter-sealing profile 51 left 2 LS lintel	0623-419/03											
	Counter-sealing profile 51 right -LS lintel	0623-419/11											
	Counter-sealing profile 51 right 1 LS lintel	0623-419/12											
Counter-sealing profile 51 right 2 LS lintel	0623-419/13												
Counter-sealing profile 51 left -LS wall	0623-420/01												
Counter-sealing profile 51 left 1 LS wall	0623-420/02												
Counter-sealing profile 51 left 2 LS wall	0623-420/03												
Counter-sealing profile 51 right -LS wall	0623-420/11												
Counter-sealing profile 51 right 1 LS wall	0623-420/12												
Counter-sealing profile 51 right 2 LS wall	0623-420/13												
	<b>Counter-sealing profile 72.5 PSA</b>	<b>0623-309</b>	1.395	kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.130</td></tr> <tr><td>Powder-coated surf.:</td><td>0.370</td></tr> <tr><td>Visible surface:</td><td>0.150</td></tr> </table>	Anodized surface:	0.130	Powder-coated surf.:	0.370	Visible surface:	0.150	
	Anodized surface:	0.130											
	Powder-coated surf.:	0.370											
	Visible surface:	0.150											
	<b>Counter-sealing profile 72.5 PSA E6/EV1</b>	<b>0623-309/01</b>											
	Counter-sealing profile 72.5 left -LS lintel	0623-421/01											
	Counter-sealing profile 72.5 left 1 LS lintel	0623-421/02											
	Counter-sealing profile 72.5 left 2 LS lintel	0623-421/03											
	Counter-sealing profile 72.5 right -LS lintel	0623-421/11											
	Counter-sealing profile 72.5 right 1 LS lintel	0623-421/12											
Counter-sealing profile 72.5 right 2 LS lintel	0623-421/13												
Counter-sealing profile 72.5 left -LS wall	0623-422/01												
Counter-sealing profile 72.5 left 1 LS wall	0623-421/02												
Counter-sealing profile 72.5 left 2 LS wall	0623-421/03												
Counter-sealing profile 72.5 right -LS wall	0623-422/11												
Counter-sealing profile 72.5 right 1 LS wall	0623-422/12												
Counter-sealing profile 72.5 right 2 LS wall	0623-422/13												
	<b>Connection profile ST PSA</b>	<b>0623-310</b>	0.508	kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.060</td></tr> <tr><td>Powder-coated surf.:</td><td>0.180</td></tr> <tr><td>Visible surface:</td><td>0.070</td></tr> </table>	Anodized surface:	0.060	Powder-coated surf.:	0.180	Visible surface:	0.070	
	Anodized surface:	0.060											
	Powder-coated surf.:	0.180											
Visible surface:	0.070												
<b>Connection profile ST PSA E6/EV1</b>	<b>0623-310/01</b>												
Connection profile ST processed	0623-414												
	<b>Floor connection profile PSA E0/EV6, black</b>	<b>0623-311</b>	0.235	kg/m	5.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.030</td></tr> <tr><td>Powder-coated surf.:</td><td>0.080</td></tr> <tr><td>Visible surface:</td><td>0.020</td></tr> </table>	Anodized surface:	0.030	Powder-coated surf.:	0.080	Visible surface:	0.020	
	Anodized surface:	0.030											
	Powder-coated surf.:	0.080											
Visible surface:	0.020												
<b>Floor connection profile PSA untreated</b>	<b>0623-311/00</b>												
Floor connection profile PSA ST cut to size	0623-427												

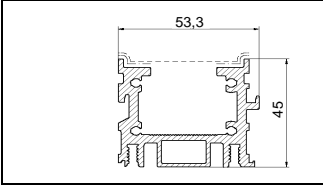
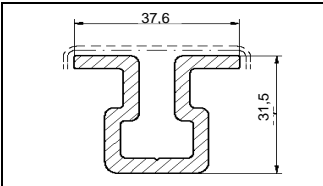
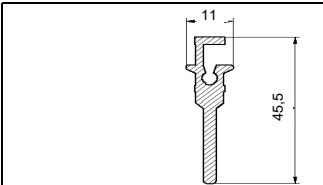
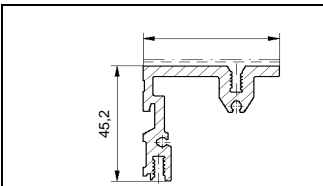
## Aluminium profiles for profile systems PSA / SLX

Cross-section	Application / Designation	Art. No.	Weight		Stock lengths (bar material)	Surfaces	[m <sup>2</sup> /m]
	<b>Wall connection profile 32.5 PSA</b>	<b>0623-313</b>	0.518	kg/m	5.0 m	Anodized surface:	0.050
	<b>Wall connection profile 32.5 PSA E6/EV1</b>	<b>0623-313/01</b>				Powder-coated surf.:	0.160
	Wall connection profile 32.5 left processed	0623-423/01				Visible surface:	0.040
	Wall connection profile 32.5 right processed	0623-423/02					
							
	<b>Counter-sealing profile 32.5 PSA</b>	<b>0623-314</b>	0.867	kg/m	5.0 m	Anodized surface:	0.090
	<b>Counter-sealing profile 32.5 PSA E6/EV1</b>	<b>0623-314/01</b>				Powder-coated surf.:	0.240
	Counter-sealing profile 32.5 left lintel	0623-417/01				Visible surface:	0.080
	Counter-sealing profile 32.5 right lintel	0623-417/02					
							
	<b>Supporting profile PSA-SLX</b>	<b>0623-321</b>	2.485	kg/m	6.1 / 4.3 m	Anodized surface:	0.140
	<b>Supporting profile PSA-SLX E6/EV1</b>	<b>0623-321/01</b>				Powder-coated surf.:	0.468
	Supporting profile PSA SLX processed	0623-409				Visible surface:	0.105
							
	<b>Supporting cover profile PSA</b>	<b>0623-322</b>	0.604	kg/m	5.0 m	Anodized surface:	0.080
	<b>Supporting cover profile PSA E6/EV1</b>	<b>0623-322/01</b>				Powder-coated surf.:	0.220
						Visible surface:	0.049
							
	<b>Covering brush profile PSA</b>	<b>0623-323</b>	0.314	kg/m	5.0 m	Anodized surface:	0.050
	<b>Covering brush profile PSA E6/EV1</b>	<b>0623-323/01</b>				Powder-coated surf.:	0.118
						Visible surface:	0.022
							

**Aluminium profiles for profile systems PSA / SLX**

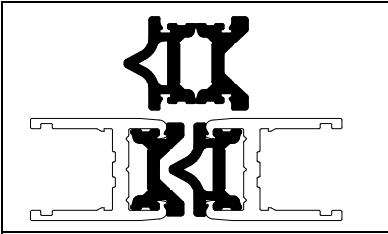
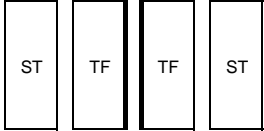
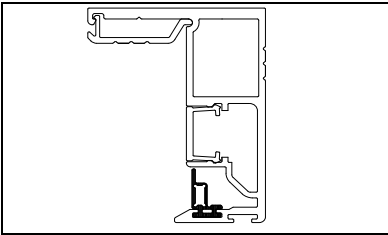
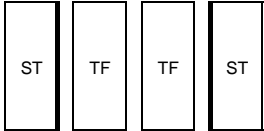
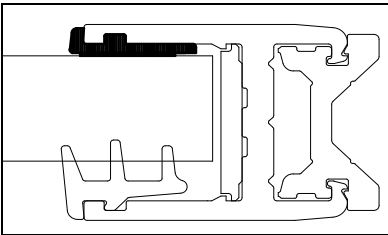
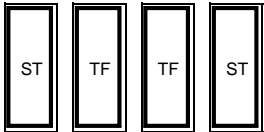
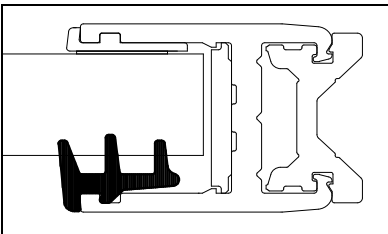
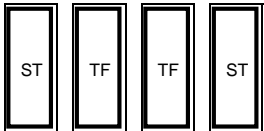
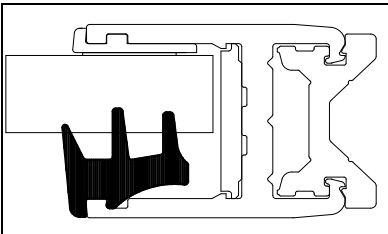
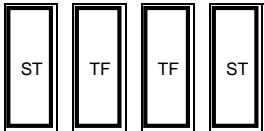
Cross-section	Application / Designation	Art. No.	Weight	Stock lengths	Surfaces	[m <sup>2</sup> /m]
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**Aluminium profiles to be used for both the profile systems PSA and PSX**

	<p><b>Reception bottom guideway E0 / EV1</b> for continuous bottom guideway</p>	<p>0621-317</p>	<p>1.855 kg/m</p>	<p>6.1 m</p>	<table border="1"> <tr><td>Anodized surface:</td><td>0.098</td></tr> <tr><td>Powder-coated surf.:</td><td>0.438</td></tr> <tr><td>Visible surface:</td><td>0.03</td></tr> </table>	Anodized surface:	0.098	Powder-coated surf.:	0.438	Visible surface:	0.03	<table border="1"> <tr><td>ST</td><td>TF</td><td>TF</td><td>ST</td></tr> </table>	ST	TF	TF	ST
Anodized surface:	0.098															
Powder-coated surf.:	0.438															
Visible surface:	0.03															
ST	TF	TF	ST													
	<p><b>Bottom guideway E0 / EV1</b> for continuous bottom guideway bottom guideway processed</p>	<p>0621-318 0621-439</p>	<p>1.046 kg/m</p>	<p>6.1 m</p>	<table border="1"> <tr><td>Anodized surface:</td><td>0.069</td></tr> <tr><td>Powder-coated surf.:</td><td>0.214</td></tr> <tr><td>Visible surface:</td><td>0.042</td></tr> </table>	Anodized surface:	0.069	Powder-coated surf.:	0.214	Visible surface:	0.042	<table border="1"> <tr><td>ST</td><td>TF</td><td>TF</td><td>ST</td></tr> </table>	ST	TF	TF	ST
Anodized surface:	0.069															
Powder-coated surf.:	0.214															
Visible surface:	0.042															
ST	TF	TF	ST													
	<p><b>Blade E0 / EV6</b> for continuous bottom guideway blade processed</p>	<p>0621-320 0621-440</p>	<p>0.470 kg/m</p>	<p>5.0 m</p>	<table border="1"> <tr><td>Anodized surface:</td><td>0.56</td></tr> <tr><td>Powder-coated surf.:</td><td>0.13</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table>	Anodized surface:	0.56	Powder-coated surf.:	0.13	Visible surface:	0	<table border="1"> <tr><td>ST</td><td>TF</td><td>TF</td><td>ST</td></tr> </table>	ST	TF	TF	ST
Anodized surface:	0.56															
Powder-coated surf.:	0.13															
Visible surface:	0															
ST	TF	TF	ST													
	<p><b>Angle steel protection wing E0 / EV1</b></p>	<p>0621-331</p>	<p>1.375 kg/m</p>	<p>6.1 m</p>	<table border="1"> <tr><td>Anodized surface:</td><td>0.194</td></tr> <tr><td>Powder-coated surf.:</td><td>0.461</td></tr> <tr><td>Visible surface:</td><td>0.352</td></tr> </table>	Anodized surface:	0.194	Powder-coated surf.:	0.461	Visible surface:	0.352	<table border="1"> <tr><td>SF</td><td>TF</td><td>TF</td><td>SF</td></tr> </table>	SF	TF	TF	SF
Anodized surface:	0.194															
Powder-coated surf.:	0.461															
Visible surface:	0.352															
SF	TF	TF	SF													

**Rubber profiles for profile system PSA / SLX**

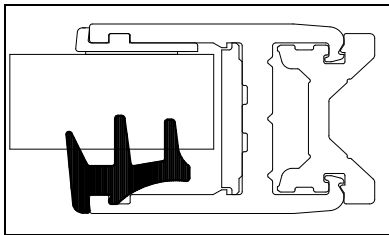
valid as per 01.05.2011

Cross-section	Application / Designation	Art. No.	Stock length
<b>Rubber profiles</b>			
	Center sealing rubber PSA	0623-500	25 m
			
	Vertical sealing outside PSA	0623-501	50 m
			
	Rubber stop with adhesive tape	0621-511/01	50 m
			
	Sealing wedge for glass VSG 10 mm	0621-513	50 m
			
	Sealing wedge 10 for glass VSG/ESG 8 mm	0621-514	50 m
			

**Rubber profiles for profile system PSA / SLX**

valid as per 01.05.2011

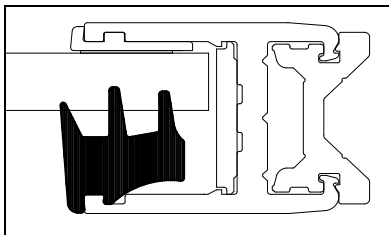
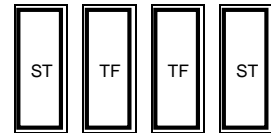
Cross-section	Application / Designation	Art. No.	Stock length
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Sealing wedge 24  
for glass ESG 10 mm

0621-515

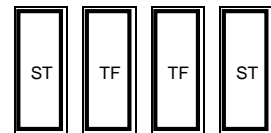
50 m



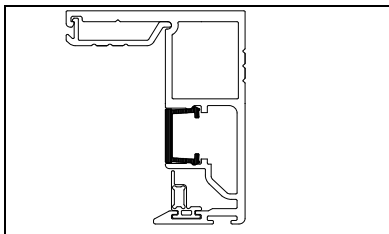
Sealing wedge 8  
for glass VSG/ESG 6 mm

0621-518

50 m



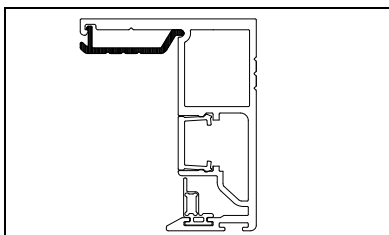
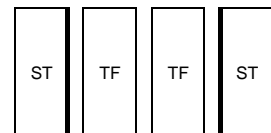
**Plastic profiles**



Light barrier covering profile PSA

0623-510

2.5 m



Screw covering profile PSA

0623-511

2,5 m

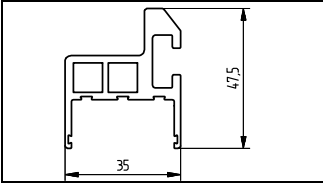
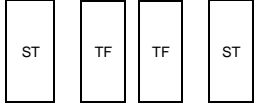
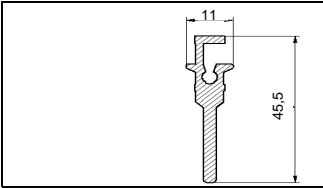
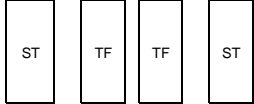
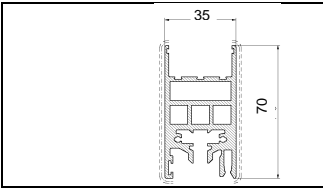
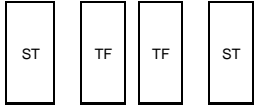
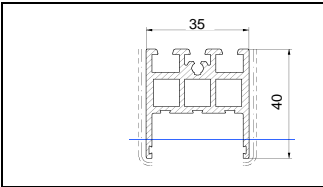
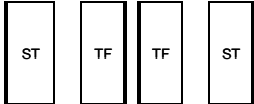
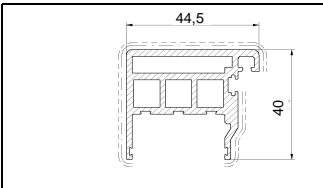
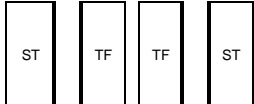
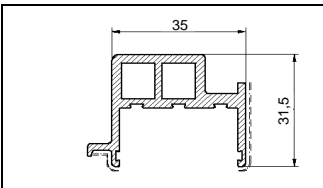
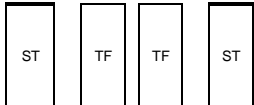
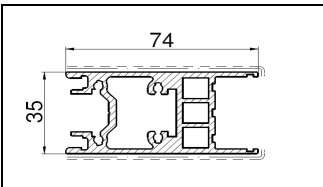
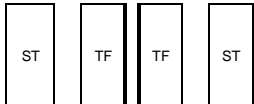


# PROFILE SYSTEM PSX FOR SLX

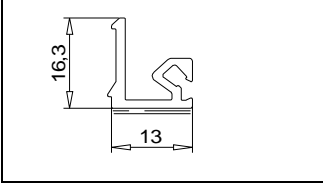
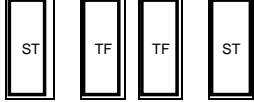
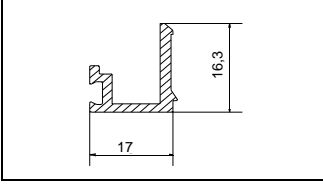
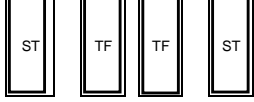
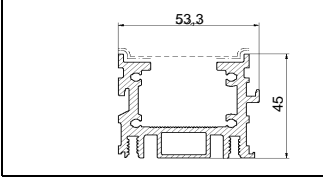
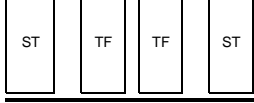
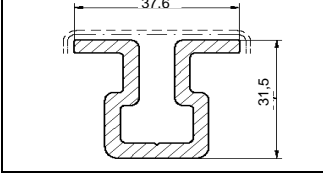
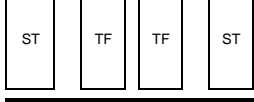
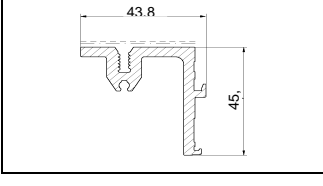
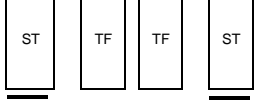
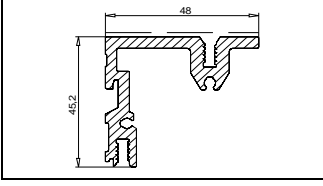
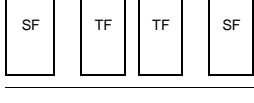
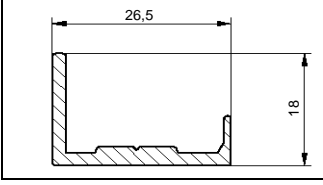
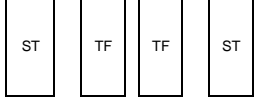




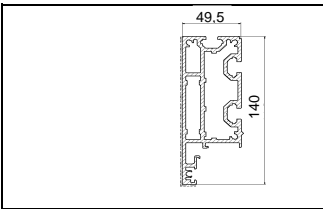
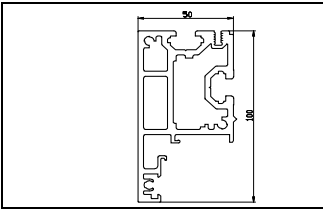
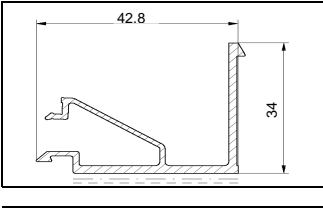
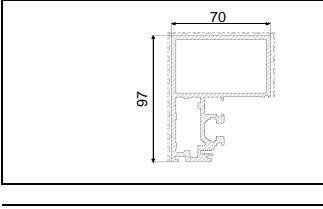
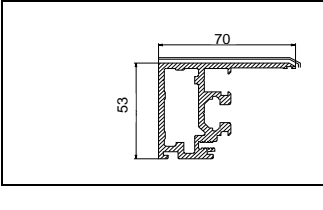
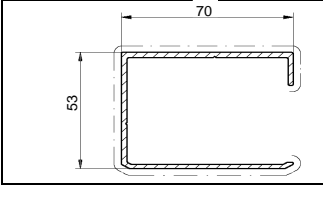
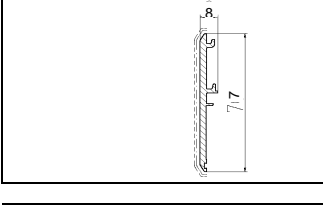
## Aluminium profiles for profile system PSX / SLX

Cross-section	Application / Designation	Art.-No.	Weight	Stock lengths (bar material)	Surfaces [m <sup>2</sup> /m]								
Visible surface (grinding surface) =  ST = Side Panel TF = Door wing (sliding wing) SF = Protection Panel													
	<b>Horizontal profile sliding wing</b> <b>Horizontal profile sliding wing E6 / EV1</b> Horizontal profile sliding wing subsequent work with valve glass	<b>0621-311</b> <b>0621-311/01</b> 0621-472	1.146 kg/m	5.0 m	<table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.083</td></tr> <tr><td>Powder-coated surf.e</td><td>0.235</td></tr> <tr><td>Visible surface:</td><td>0.064</td></tr> </table>	Anodized surface:	0.083	Powder-coated surf.e	0.235	Visible surface:	0.064		
Anodized surface:	0.083												
Powder-coated surf.e	0.235												
Visible surface:	0.064												
				1 Bundle = 90 Bars (STA)									
	<b>Blade E0 / EV6</b> for continuous bottom guide rail Blade processed	<b>0621-320</b> 0621-440	0.470 kg/m	5.0 m	<table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.56</td></tr> <tr><td>Powder-coated surf.e</td><td>0.13</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table>	Anodized surface:	0.56	Powder-coated surf.e	0.13	Visible surface:	0		
Anodized surface:	0.56												
Powder-coated surf.e	0.13												
Visible surface:	0												
				1 Bundle = 216 Bars (STA)									
	<b>Shoe profile</b> <b>Shoe profile E6 / EV1</b> Treatment ST for fix point guide shoe left Treatment ST for fix point guide shoe right Treatment TF slow (telescopic) left Treatment TF slow (telescopic) right	<b>0621-312</b> <b>0621-312/01</b> 0621-435/01 0621-435/02 0621-435/03 0621-435/04	2.100 kg/m	5.0 m	<table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.105</td></tr> <tr><td>Powder-coated surf.e</td><td>0.426</td></tr> <tr><td>Visible surface:</td><td>0.15</td></tr> </table>	Anodized surface:	0.105	Powder-coated surf.e	0.426	Visible surface:	0.15		
Anodized surface:	0.105												
Powder-coated surf.e	0.426												
Visible surface:	0.15												
				1 Bundle = 60 Bars (STA)									
	<b>Vertical profile 1</b> <b>Vertical profile 1 E6 / EV1</b>	<b>0621-313</b> <b>0621-313/01</b>	1.118 kg/m	5.0 m	<table border="1" style="font-size: small;"> <tr><td>Grinding surface:</td><td>0.083</td></tr> <tr><td>Anodized surface:</td><td>0.075</td></tr> <tr><td>Powder-coated surf.e</td><td>0.275</td></tr> <tr><td>Visible surface:</td><td>0.083</td></tr> </table>	Grinding surface:	0.083	Anodized surface:	0.075	Powder-coated surf.e	0.275	Visible surface:	0.083
Grinding surface:	0.083												
Anodized surface:	0.075												
Powder-coated surf.e	0.275												
Visible surface:	0.083												
				1 Bundle = 100 Bars (STA)									
	<b>Vertical profile 2</b> <b>Vertical profile 2 E6 / EV1</b>	<b>0621-314</b> <b>0621-314/01</b>	1.324 kg/m	5.0 m	<table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.085</td></tr> <tr><td>Powder-coated surf.e</td><td>0.241</td></tr> <tr><td>Visible surface:</td><td>0.12</td></tr> </table>	Anodized surface:	0.085	Powder-coated surf.e	0.241	Visible surface:	0.12		
Anodized surface:	0.085												
Powder-coated surf.e	0.241												
Visible surface:	0.12												
				1 Bundle = 80 Bars (STA)									
	<b>Horizontal profile side panel</b> <b>Horizontal profile side panel E6 / EV1</b> Horizontal profile side panel subs. work valve glass	<b>0621-315</b> <b>0621-315/01</b> 0621-473	0.814 kg/m	5.0 m	<table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.066</td></tr> <tr><td>Powder-coated surf.e</td><td>0.188</td></tr> <tr><td>Visible surface:</td><td>0.03</td></tr> </table>	Anodized surface:	0.066	Powder-coated surf.e	0.188	Visible surface:	0.03		
Anodized surface:	0.066												
Powder-coated surf.e	0.188												
Visible surface:	0.03												
				1 Bundle = 70 Bars (STA)									
	<b>Vertical profile FLUVERI</b> Vertical profile FLUVERI RZ processed left Vertical profile FLUVERI RZ processed right Vertical profile FLUVERI PZ processed left Vertical profile FLUVERI PZ processed right Vertical profile FLUVERI RZ/PZ processed left Vertical profile FLUVERI RZ/PZ processed right	<b>0621-343</b> 0621-600/01 0621-600/02 0621-601/01 0621-601/02 0621-602/01 0621-602/02	2.015 kg/m	6.1 m	<table border="1" style="font-size: small;"> <tr><td>Anodized surface:</td><td>0.109</td></tr> <tr><td>Powder-coated surf.e</td><td>0.343</td></tr> <tr><td>Visible surface:</td><td>0.152</td></tr> </table>	Anodized surface:	0.109	Powder-coated surf.e	0.343	Visible surface:	0.152		
Anodized surface:	0.109												
Powder-coated surf.e	0.343												
Visible surface:	0.152												
				1 Bundle = 45 Bars (STA)									

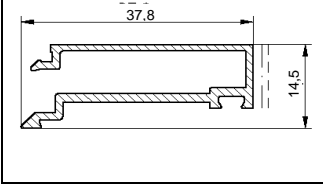
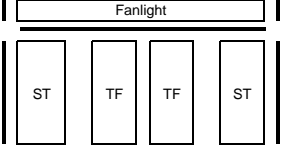
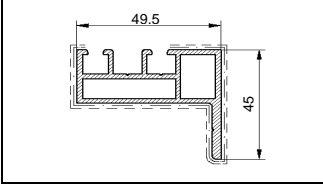
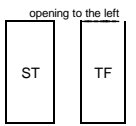
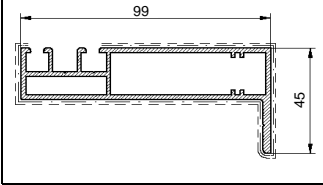
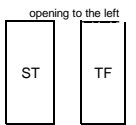
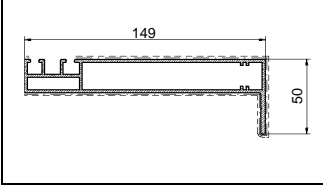
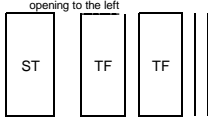
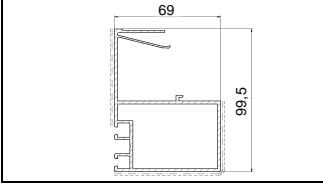
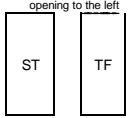
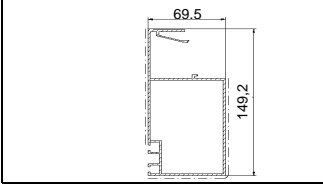
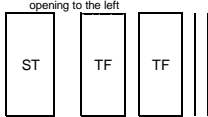
## Aluminium profiles for profile system PSX / SLX

Cross-section	Application / Designation	Art.-No.	Weight	Stock lengths (bar material)	Surfaces [m <sup>2</sup> /m]						
	<b>Glass compensation profile</b> <b>Glass compensation profile E6 / EV1</b> for ESG 8, 10, 12 and VSG 8, 10, 12, 14	<b>0621-316</b> <b>0621-316/01</b>	0.178 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.029</td></tr> <tr><td>Powder-coated surf.e</td><td>0.077</td></tr> <tr><td>Visible surface:</td><td>0.013</td></tr> </table>	Anodized surface:	0.029	Powder-coated surf.e	0.077	Visible surface:	0.013
Anodized surface:	0.029										
Powder-coated surf.e	0.077										
Visible surface:	0.013										
					1 Bundle = 768 Bars (STA)						
	<b>Glass compensation profile 1/4"</b> <b>Glass compensation profile 1/4" E6 / EV1</b> 1/4" glass (6.35 mm): use sealing wedge 10 0621-514	<b>0621-332</b> <b>0621-332/01</b>	0.176 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.033</td></tr> <tr><td>Powder-coated surf.e</td><td>0.084</td></tr> <tr><td>Visible surface:</td><td>0.017</td></tr> </table>	Anodized surface:	0.033	Powder-coated surf.e	0.084	Visible surface:	0.017
Anodized surface:	0.033										
Powder-coated surf.e	0.084										
Visible surface:	0.017										
					1 Bundle = 64 Bars (STA)						
	<b>Reception unit for bottom guide E0 / EV1</b> for continuous bottom guide rail	<b>0621-317</b>	1.855 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.098</td></tr> <tr><td>Powder-coated surf.e</td><td>0.438</td></tr> <tr><td>Visible surface:</td><td>0.03</td></tr> </table>	Anodized surface:	0.098	Powder-coated surf.e	0.438	Visible surface:	0.03
Anodized surface:	0.098										
Powder-coated surf.e	0.438										
Visible surface:	0.03										
					1 Bundle = 56 Bars (STA)						
	<b>Bottom guide rail E0 / EV1</b> for continuous bottom guide rail Bottom guide rail processed	<b>0621-318</b> <b>0621-439</b>	1.046 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.069</td></tr> <tr><td>Powder-coated surf.e</td><td>0.214</td></tr> <tr><td>Visible surface:</td><td>0.042</td></tr> </table>	Anodized surface:	0.069	Powder-coated surf.e	0.214	Visible surface:	0.042
Anodized surface:	0.069										
Powder-coated surf.e	0.214										
Visible surface:	0.042										
					1 Bundle = 130 Bars (STA)						
	<b>Bottom profile side panel E0 / EV1</b>	<b>0621-319</b>	1.184 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.089</td></tr> <tr><td>Powder-coated surf.e</td><td>0.245</td></tr> <tr><td>Visible surface:</td><td>0.044</td></tr> </table>	Anodized surface:	0.089	Powder-coated surf.e	0.245	Visible surface:	0.044
Anodized surface:	0.089										
Powder-coated surf.e	0.245										
Visible surface:	0.044										
					1 Bundle = 100 Bars (STA)						
	<b>Angle profile protection wing E0 / EV1</b>	<b>0621-331</b>	1.375 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.194</td></tr> <tr><td>Powder-coated surf.e</td><td>0.461</td></tr> <tr><td>Visible surface:</td><td>0.352</td></tr> </table>	Anodized surface:	0.194	Powder-coated surf.e	0.461	Visible surface:	0.352
Anodized surface:	0.194										
Powder-coated surf.e	0.461										
Visible surface:	0.352										
					1 Bundle = 60 Bars (STA)						
	<b>Bottom guide rail E0 / EV6</b> Treatment left Treatment right	<b>0621-321</b> <b>0621-441/01</b> <b>0621-441/02</b>	0.279 kg/m	5.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.045</td></tr> <tr><td>Powder-coated surf.e</td><td>0.1</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table>	Anodized surface:	0.045	Powder-coated surf.e	0.1	Visible surface:	0
Anodized surface:	0.045										
Powder-coated surf.e	0.1										
Visible surface:	0										
					1 Bundle = 384 Bars (STA)						

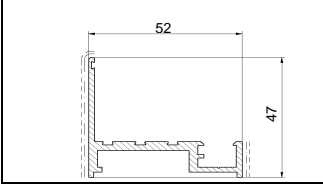
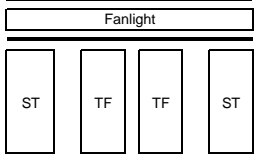
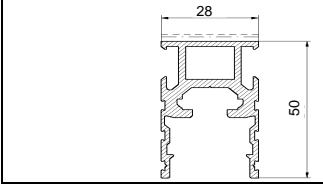
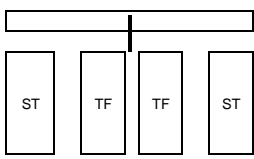
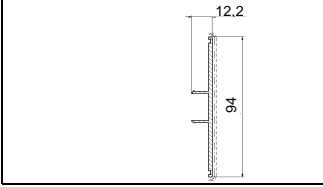
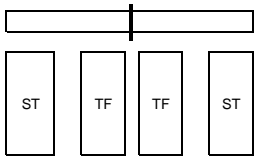
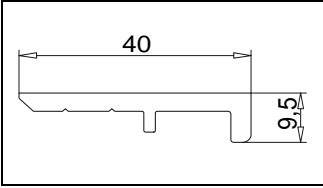
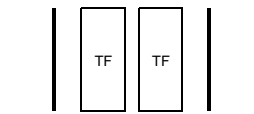
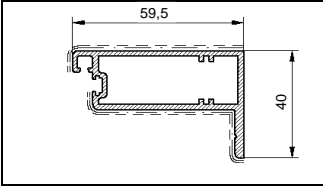
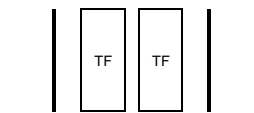
## Aluminium profiles for profile system PSX / SLX

Cross-section	Application / Designation	Art.-No.	Weight	Stock lengths (bar material)	Surfaces [m <sup>2</sup> /m]						
	<b>Supporting profile 140 (TP140)</b> <b>Supporting profile anodized E6/EV1</b> Supporting profile processed	<b>0621-322</b> <b>0621-322/01</b> 0621-442	4.790 kg/m	4.3 / 6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.19</td></tr> <tr><td>Powder-coated surf.e</td><td>0.591</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table>	Anodized surface:	0.19	Powder-coated surf.e	0.591	Visible surface:	0
	Anodized surface:	0.19									
Powder-coated surf.e	0.591										
Visible surface:	0										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 16 Bars (STB) 1 Bundle = 16 Bars (STA)										
	<b>Supporting profile 100 (TP100)</b> <b>Supporting profile 100 anodized E6/EV1</b> Supporting profile 100 processed TP 100 processed for supporting plate TP 100 processed for lintel mounting TP 100 processed for lintel mounting	<b>0621-333</b> <b>0621-333/01</b> 0621-495 0622-264 0622-265/01 0622-265/02	3.523 kg/m	4.3 / 6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.19</td></tr> <tr><td>Powder-coated surf.e</td><td>0.1</td></tr> <tr><td>Visible surface:</td><td>0</td></tr> </table>	Anodized surface:	0.19	Powder-coated surf.e	0.1	Visible surface:	0
	Anodized surface:	0.19									
Powder-coated surf.e	0.1										
Visible surface:	0										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 24Bars (STB) 1 Bundle = 24Bars (STA)										
	<b>Covering profile</b> <b>Covering profile E6/EV1</b>	<b>0621-323</b> <b>0621-323/01</b>	0.509 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.082</td></tr> <tr><td>Powder-coated surf.e</td><td>0.238</td></tr> <tr><td>Visible surface:</td><td>0.035</td></tr> </table>	Anodized surface:	0.082	Powder-coated surf.e	0.238	Visible surface:	0.035
	Anodized surface:	0.082									
Powder-coated surf.e	0.238										
Visible surface:	0.035										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 168 Bars (STA)										
	<b>Jamb reinforced</b> <b>Jamb reinforced E6/EV1</b> Jamb reinforced HERA processed left Jamb reinforced HERA processed right Jamb reinforced Exit processed left Jamb reinforced Exit processed right	<b>0621-324</b> <b>0621-324/01</b> 0621-453/01 0621-453/02 0621-487/01 0621-487/02	3.284 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.167</td></tr> <tr><td>Powder-coated surf.e</td><td>0.454</td></tr> <tr><td>Visible surface:</td><td>0.214</td></tr> </table>	Anodized surface:	0.167	Powder-coated surf.e	0.454	Visible surface:	0.214
	Anodized surface:	0.167									
Powder-coated surf.e	0.454										
Visible surface:	0.214										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 18 Bars (STA)										
	<b>Jamb standard</b> <b>Jamb standard E6/EV1</b> Treatment left wall-side Treatment right wall-side Treatment left lintel-side Treatment right lintel-side Jamb standard HERA processed left Jamb standard HERA processed right Jamb standard Exit processed left Jamb standard Exit processed right	<b>0621-325</b> <b>0621-325/01</b> 0621-448/01 0621-448/02 0621-471/01 0621-471/02 0621-455/01 0621-455/02 0621-486/01 0621-486/02	2.073 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.123</td></tr> <tr><td>Powder-coated surf.e</td><td>0.367</td></tr> <tr><td>Visible surface:</td><td>0.074</td></tr> </table>	Anodized surface:	0.123	Powder-coated surf.e	0.367	Visible surface:	0.074
	Anodized surface:	0.123									
Powder-coated surf.e	0.367										
Visible surface:	0.074										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 50 Bars (STA)										
	<b>Connection profile side panel</b> <b>Connection profile side panel E0 / EV1</b> Treatment ST lintel side left Treatment ST lintel side right Treatment ST wall side left Treatment ST wall side right Connection profile ST wall HERA processed left Connection profile ST wall HERA processed right Connection profile ST wall Exit processed left Connection profile ST wall Exit processed right	<b>0621-342</b> <b>0621-342/01</b> 0621-468/01 0621-468/02 0621-469/01 0621-469/02 0621-459/01 0621-459/02 0621-490/01 0621-490/02	1.174 kg/m	5.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.123</td></tr> <tr><td>Powder-coated surf.e</td><td>0.404</td></tr> <tr><td>Visible surface:</td><td>0.208</td></tr> </table>	Anodized surface:	0.123	Powder-coated surf.e	0.404	Visible surface:	0.208
	Anodized surface:	0.123									
Powder-coated surf.e	0.404										
Visible surface:	0.208										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 35 Bars (STA)										
	<b>Jamb covering profile</b> <b>Jamb covering profile E6/EV1</b> Reinforced wing 1-winged (from LW 1500) Adapter covering Jamb covering profile remedial work	<b>0621-326</b> <b>0621-326/01</b> 0621-470 0621-482 0621-492/..	0.584 kg/m	3.2 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.078</td></tr> <tr><td>Powder-coated surf.e</td><td>0.175</td></tr> <tr><td>Visible surface:</td><td>0.076</td></tr> </table>	Anodized surface:	0.078	Powder-coated surf.e	0.175	Visible surface:	0.076
	Anodized surface:	0.078									
Powder-coated surf.e	0.175										
Visible surface:	0.076										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 276 Bars (STA)										

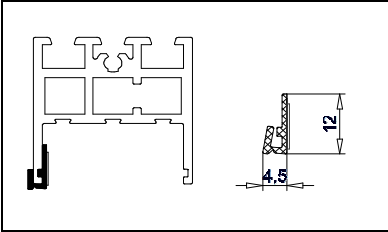
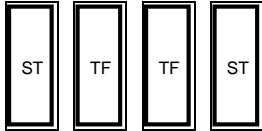
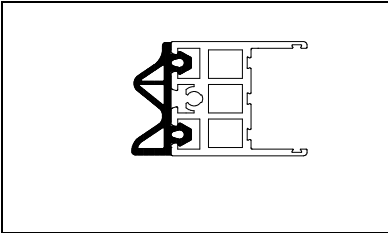
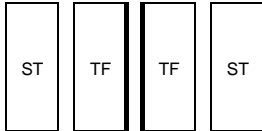
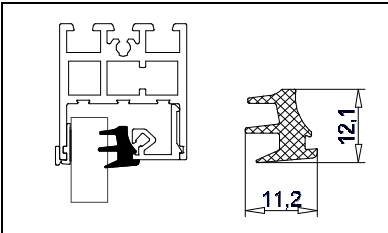
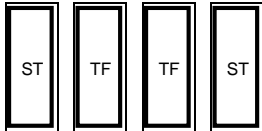
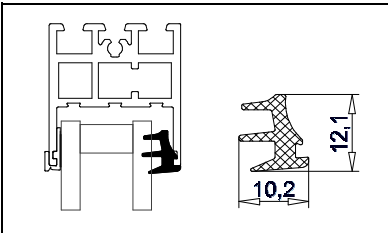
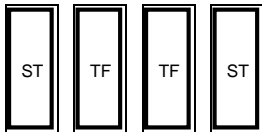
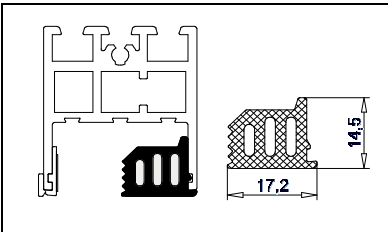
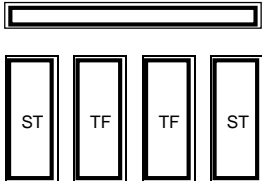
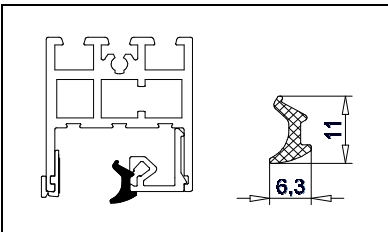
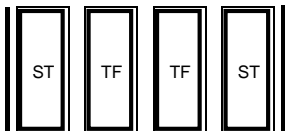
## Aluminium profiles for profile system PSX / SLX

Cross-section	Application / Designation	Art.-No.	Weight	Stock lengths (bar material)	Surfaces [m <sup>2</sup> /m]						
	<b>Clamping profile</b> <b>Clamping profile E6/EV1</b> Clamping profile subsequent work HERA li Clamping profile subsequent work HERA re	<b>0621-327</b> <b>0621-327/01</b> 0621-474/01 0621-474/02	0.458 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.052</td></tr> <tr><td>Powder-coated surf.e</td><td>0.186</td></tr> <tr><td>Visible surface:</td><td>0.011</td></tr> </table>	Anodized surface:	0.052	Powder-coated surf.e	0.186	Visible surface:	0.011
	Anodized surface:	0.052									
Powder-coated surf.e	0.186										
Visible surface:	0.011										
	1 Bundle = 374 Bars (STA)										
	<b>Counter-ceiling profile 32 mm</b> <b>Counter-ceiling profile 32 mm E6/EV1</b> for SLX without TP Treatment front side opening to the left Treatment front side opening to the right Treatment wall side opening to the left Treatment wall side opening to the right	<b>0621-328</b> <b>0621-328/01</b> 0621-445/01 0621-445/02 0621-449/01 0621-449/02	1.109 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.094</td></tr> <tr><td>Powder-coated surf.e</td><td>0.262</td></tr> <tr><td>Visible surface:</td><td>0.137</td></tr> </table>	Anodized surface:	0.094	Powder-coated surf.e	0.262	Visible surface:	0.137
	Anodized surface:	0.094									
Powder-coated surf.e	0.262										
Visible surface:	0.137										
	1 Bundle = 84 Bars (STA)										
	<b>Counter-ceiling profile 81.5 mm</b> <b>Counter-ceiling profile 81.5 mm E6/EV1</b> for SLX with TP and SLX-t without TP Treatment front side opening to the left Treatment front side opening to the right Treatment wall side opening to the left Treatment wall side opening to the right Counter-ceiling profile 81.5mm Hera processed left Counter-ceiling profile 81.5mm Hera processed right Counter-ceiling profile 81.5mm Exit processed left Counter-ceiling profile 81.5mm Exit processed right Counter-ceiling profile 81.5mm wall proces.Exit left Counter-ceiling profile 81.5mm wall proces.Exit right	<b>0621-329</b> <b>0621-329/01</b> 0621-443/01 0621-443/02 0621-450/01 0621-450/02 0621-456/01 0621-456/02 0621-484/01 0621-484/02 0621-488/01 0621-488/02	1.676 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.144</td></tr> <tr><td>Powder-coated surf.e</td><td>0.361</td></tr> <tr><td>Visible surface:</td><td>0.255</td></tr> </table>	Anodized surface:	0.144	Powder-coated surf.e	0.361	Visible surface:	0.255
	Anodized surface:	0.144									
Powder-coated surf.e	0.361										
Visible surface:	0.255										
	1 Bundle = 54 Bars (STA)										
	<b>Counter-ceiling profile 131.5 mm</b> <b>Counter-ceiling profile 131.5 mm E6/EV1</b> for SLX-t with TP Treatment front side opening to the left Treatment front side opening to the right Treatment wall side opening to the left Treatment wall side opening to the right Counter-ceiling profile 131.5mm Hera processed left Counter-ceiling profile 131.5mm Hera processed right Counter-ceiling profile 131.5mm Exit processed left Counter-ceiling profile 131.5mm Exit processed right Counter-ceiling profile 131.5mm wall proces.Exit left Counter-ceiling profile 131.5mm wall proces.Exit right	<b>0621-330</b> <b>0621-330/01</b> 0621-444/01 0621-444/02 0621-451/01 0621-451/02 0621-457/01 0621-457/02 0621-485/01 0621-485/02 0621-489/01 0621-489/02	2.257 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.194</td></tr> <tr><td>Powder-coated surf.e</td><td>0.461</td></tr> <tr><td>Visible surface:</td><td>0.352</td></tr> </table>	Anodized surface:	0.194	Powder-coated surf.e	0.461	Visible surface:	0.352
	Anodized surface:	0.194									
Powder-coated surf.e	0.461										
Visible surface:	0.352										
	1 Bundle = 32 Bars (STA)										
	<b>Connection profile jamb 81.5 mm</b> <b>Connection profile jamb 81.5 mm E0 / EV1</b> only for 1-winged SLX Connection profile jamb 81.5 HERA subs. work left Connection profile jamb 81.5 HERA subs. work right	<b>0621-337</b> <b>0621-337/01</b> 0621-475/01 0621-475/02	1.934 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.169</td></tr> <tr><td>Powder-coated surf.e</td><td>0.553</td></tr> <tr><td>Visible surface:</td><td>0.185</td></tr> </table>	Anodized surface:	0.169	Powder-coated surf.e	0.553	Visible surface:	0.185
	Anodized surface:	0.169									
Powder-coated surf.e	0.553										
Visible surface:	0.185										
	1 Bundle = 100 Bars (STA)										
	<b>Connection profile jamb 131.5 mm</b> <b>Connection profile jamb 131.5 mm E0 / EV1</b> only for 2-winged SLX-t Connection profile jamb 131.5 HERA subs. work left Connection profile jamb 131.5 HERA subs. work right	<b>0621-338</b> <b>0621-338/01</b> 0621-476/01 0621-476/02	2.505 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.219</td></tr> <tr><td>Powder-coated surf.e</td><td>0.621</td></tr> <tr><td>Visible surface:</td><td>0.288</td></tr> </table>	Anodized surface:	0.219	Powder-coated surf.e	0.621	Visible surface:	0.288
	Anodized surface:	0.219									
Powder-coated surf.e	0.621										
Visible surface:	0.288										
	1 Bundle = 10 Bars (STA)										

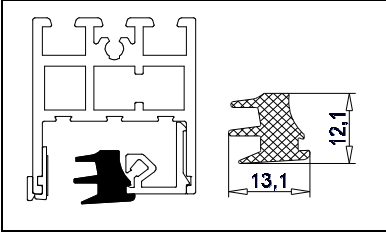
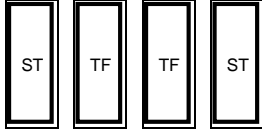
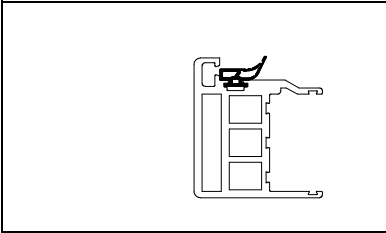
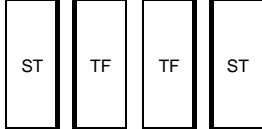
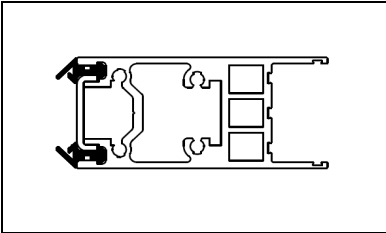
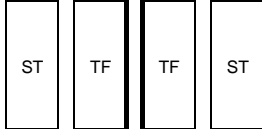
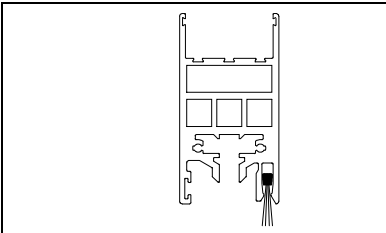
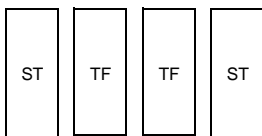
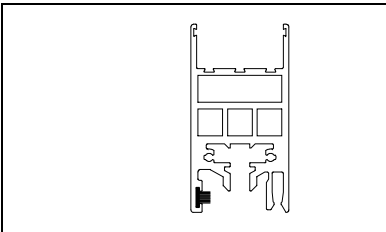
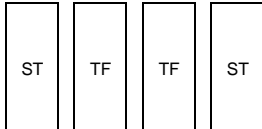
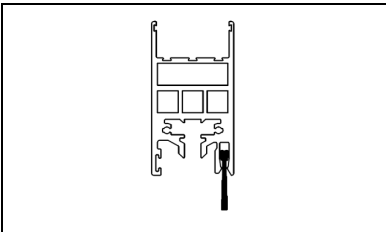
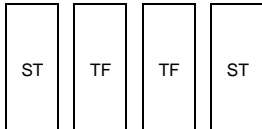
## Aluminium profiles for profile system PSX / SLX

Cross-section	Application / Designation	Art.-No.	Weight	Stock lengths (bar material)	Surfaces [m <sup>2</sup> /m]						
	<b>Fanlight horizontal profile</b>	<b>0621-339</b>	0.801 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.099</td></tr> <tr><td>Powder-coated surf.e</td><td>0.258</td></tr> <tr><td>Visible surface:</td><td>0.061</td></tr> </table>	Anodized surface:	0.099	Powder-coated surf.e	0.258	Visible surface:	0.061
	Anodized surface:	0.099									
Powder-coated surf.e	0.258										
Visible surface:	0.061										
<b>Fanlight horizontal profile E0 / EV1</b> Fanlight horizontal profile processed (2-part fan-light) Fanlight horizontal profile processed-t (2-part fan-light)	<b>0621-339/01</b> 0621-452/01 0621-452/02		<table border="1"> <tr><td>Anodized surface:</td><td>0.078</td></tr> <tr><td>Powder-coated surf.e</td><td>0.297</td></tr> <tr><td>Visible surface:</td><td>0.028</td></tr> </table>	Anodized surface:	0.078	Powder-coated surf.e	0.297	Visible surface:	0.028		
Anodized surface:	0.078										
Powder-coated surf.e	0.297										
Visible surface:	0.028										
	<b>Jamb fanlight</b>	<b>0621-340</b>	1.036 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.106</td></tr> <tr><td>Powder-coated surf.e</td><td>0.234</td></tr> <tr><td>Visible surface:</td><td>0.098</td></tr> </table>	Anodized surface:	0.106	Powder-coated surf.e	0.234	Visible surface:	0.098
	Anodized surface:	0.106									
Powder-coated surf.e	0.234										
Visible surface:	0.098										
<b>Jamb fanlight E0 / EV1</b>	<b>0621-340/01</b>		<table border="1"> <tr><td>Anodized surface:</td><td>0.050</td></tr> <tr><td>Powder-coated surf.e</td><td>0.105</td></tr> <tr><td>Visible surface:</td><td>0.065</td></tr> </table>	Anodized surface:	0.050	Powder-coated surf.e	0.105	Visible surface:	0.065		
Anodized surface:	0.050										
Powder-coated surf.e	0.105										
Visible surface:	0.065										
	<b>Jamb covering fanlight</b>	<b>0621-341</b>	0.571 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.099</td></tr> <tr><td>Powder-coated surf.e</td><td>0.223</td></tr> <tr><td>Visible surface:</td><td>0.14</td></tr> </table>	Anodized surface:	0.099	Powder-coated surf.e	0.223	Visible surface:	0.14
	Anodized surface:	0.099									
Powder-coated surf.e	0.223										
Visible surface:	0.14										
<b>Jamb covering fanlight E0 / EV1</b>	<b>0621-341/01</b>		<table border="1"> <tr><td>Anodized surface:</td><td>0.050</td></tr> <tr><td>Powder-coated surf.e</td><td>0.105</td></tr> <tr><td>Visible surface:</td><td>0.065</td></tr> </table>	Anodized surface:	0.050	Powder-coated surf.e	0.105	Visible surface:	0.065		
Anodized surface:	0.050										
Powder-coated surf.e	0.105										
Visible surface:	0.065										
	<b>Wall connection profile 32 mm</b>	<b>0621-334</b>	0.444 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.099</td></tr> <tr><td>Powder-coated surf.e</td><td>0.223</td></tr> <tr><td>Visible surface:</td><td>0.14</td></tr> </table>	Anodized surface:	0.099	Powder-coated surf.e	0.223	Visible surface:	0.14
	Anodized surface:	0.099									
Powder-coated surf.e	0.223										
Visible surface:	0.14										
<b>Wall connection profile 32 mm E0 / EV1</b> for SLX and SLX-t without TP, without ST Treatment opening to the left Treatment opening to the right	<b>0621-334/01</b> 0621-446/01 0621-446/02		<table border="1"> <tr><td>Anodized surface:</td><td>0.099</td></tr> <tr><td>Powder-coated surf.e</td><td>0.223</td></tr> <tr><td>Visible surface:</td><td>0.14</td></tr> </table>	Anodized surface:	0.099	Powder-coated surf.e	0.223	Visible surface:	0.14		
Anodized surface:	0.099										
Powder-coated surf.e	0.223										
Visible surface:	0.14										
	<b>Wall connection profile 82 mm</b>	<b>0621-335</b>	1.025 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.099</td></tr> <tr><td>Powder-coated surf.e</td><td>0.223</td></tr> <tr><td>Visible surface:</td><td>0.14</td></tr> </table>	Anodized surface:	0.099	Powder-coated surf.e	0.223	Visible surface:	0.14
	Anodized surface:	0.099									
Powder-coated surf.e	0.223										
Visible surface:	0.14										
<b>Wall connection profile 82 mm E0 / EV1</b> for SLX and SLX-t with TP, without ST Treatment opening to the left Treatment opening to the right Wall connection profile 82mm HERA processed left Wall connection profile 82mm HERA processed right Wall connection profile 82mm Exit processed left Wall connection profile 82mm Exit processed right	<b>0621-335/01</b> 0621-447/01 0621-447/02 0621-454/01 0621-454/02 0621-483/01 0621-483/02		<table border="1"> <tr><td>Anodized surface:</td><td>0.099</td></tr> <tr><td>Powder-coated surf.e</td><td>0.223</td></tr> <tr><td>Visible surface:</td><td>0.14</td></tr> </table>	Anodized surface:	0.099	Powder-coated surf.e	0.223	Visible surface:	0.14		
Anodized surface:	0.099										
Powder-coated surf.e	0.223										
Visible surface:	0.14										

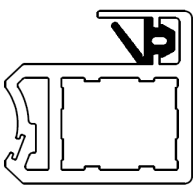
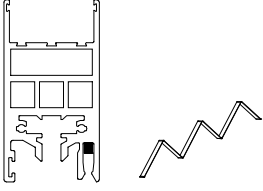
## Rubber profiles for profile system PSX / SLX

Cross-section	Application / Specification	Art. No.	Stock length
	<b>Rubber stop</b>	<b>0621-511/01</b>	50 m
			
	<b>Center sealing rubber</b>	<b>0621-512</b>	30 m
			
	<b>Sealing wedge 10</b> for ESG 10 (use glass compensation profile 0621-316) for 1/4" glass / 6,35 mm (use glass compensation profile 0621-332)	<b>0621-514</b>	50 m
			
	<b>Sealing wedge 24</b> for ESG 12 / VSG 10 / VSG 12 / IV 24	<b>0621-515</b>	50 m
			
	<b>Sealing wedge 16</b> for VSG 16 / IV 24 fanlight glazing	<b>0621-516</b>	25 m
			
	<b>Sealing wedge 14</b> for VSG 14 Jamb fixed panel	<b>0621-517</b>	50 m
			

## Rubber profiles for profile system PSX / SLX

Cross-section	Application / Specification	Art. No.	Stock length
	<b>Sealing wedge 8</b> for ESG 8 / VSG 8	0621-518	50 m
			
	<b>Vertical sealing outside</b>	0621-520	25 m
			
	<b>Center sealing rubber FLUVERI</b> also for Breakout	0621-521	25 m
			
	<b>Brush H = 15, BR = 3.5mm</b>	0640-923	3 m
			
	<b>Brush 6,9 x 4</b>	4435-003	475 m
			
	<b>Brush H2=25mm, BR=3,5 mm</b>  <b>Only for Breakout</b>	4435-017	m
			

## Rubber profiles for profile system PSX / SLX

Cross-section	Application / Specification	Art. No.	Stock length
	<p>Sealing profile</p> <p>Only for Breakout</p>	<p>0622-334</p>	<p>m</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 5px; text-align: center;">ST</div> <div style="border: 1px solid black; padding: 5px; text-align: center;">TF</div> <div style="border: 1px solid black; padding: 5px; text-align: center;">TF</div> <div style="border: 1px solid black; padding: 5px; text-align: center;">ST</div> </div>
	<p>Ondular band</p>	<p>0621-413</p>	<p>75 m</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 5px; text-align: center;">ST</div> <div style="border: 1px solid black; padding: 5px; text-align: center;">TF</div> <div style="border: 1px solid black; padding: 5px; text-align: center;">TF</div> <div style="border: 1px solid black; padding: 5px; text-align: center;">ST</div> </div>



## Aluminium profiles for profile system PSX (foreign wing profiles)

Cross-section	Application / Designation	Art. No.	Weight	Stück length (bars)	Surfaces [m <sup>2</sup> /m]
Visible surface (grinding surface) =					
	<b>Supporting profile 17mm</b>	<b>0621-350</b>	2.107 kg/m	4.3 / 6.1 m	1 Bundle = 16 Bars (STB) 1 Bundle = 16 Bars (STA)
	Supporting profile 17mm processed	<b>0621-358</b>			
	<b>Supporting profile 27mm</b>	<b>0621-351</b>	2.605 kg/m	4.3 / 6.1 m	1 Bundle = 16 Bars (STB) 1 Bundle = 16 Bars (STA)
	Supporting profile 27mm processed	<b>0621-359</b>			

Availability on request

## Material for profile system PSX / SLX

No.	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Group
<b>Material for PSX</b>							
001		45-0621-150	Corner joint complete	1	ST		19
002		45-0621-156	Grid wedge mounted	1	ST		19
<b>Application fixpoint guideways</b> -> see SORT Fixpoint guideways							
003		45-0621-157/01	Fixpoint guide shoe 32mm comp. le	1	ST		19
004		45-0621-157/02	Fixpoint guide shoe 32 mm compl. ri	1	ST		19
005		45-0621-158/01	Fixpoint guide shoe 81.5mm comp. le	1	ST		19
006		45-0621-158/02	Fixpoint guide shoe 81.5mm comp. ri	1	ST		19
<b>Door leaf centering</b> <i>Ideal with high wind pressure/against vandalism</i>							
007		45-0623-142	Fixpoint guide 72mm compl. ri	1	ST		19
008		45-0621-306	Basic set for hook lock 1-/2-w.	1	ST		19
010		45-0621-405	Machined part A	1	ST		19
011		45-0621-406/01	Machined part B	1	ST		19
012		45-0621-406/02	Machined part C	1	ST		19
013		45-0621-407	Machined part D	1	ST		19
014		45-0621-409/02	Grate block 2 mm	1	ST		19
015		45-0621-409/03	Grate block 3 mm	1	ST		19
016		45-0621-409/04	Grate block 4 mm	1	ST		19
017		45-0621-409/05	Grate block 5 mm	1	ST		19
018		45-0621-413	Ondular washer	1	M	75m	19
019		45-0621-511/01	Stopping rubber without rip-off lip	1	M	50m	19
020		45-0621-512	Central sealing strip rubber	1	M	30m	19
021		45-0621-514	Sealing wedge 10	1	M	50m	19
022		45-0621-515	Sealing wedge 24	1	M	50m	19
023		45-0621-516	Sealing wedge 16	1	M	25m	19
024		45-0621-517	Sealing wedge 14	1	M	25m	19
025		45-0621-518	Sealing wedge 8	1	M	50m	19
026		45-0621-520	Vertical sealing strip outside	1	M	25m	19
027		45-0640-923	Brush H=15 mm, W=3,5 mm	1	M	3m	19
028		45-4072-104	Oval head tapping scr 3,5x13 Torx galv.	1	ST		19
029		45-4435-003	Brush 6,9x4	1	ST	475m	19
030		45-0635-325	Sliding nut 3xM8 (16/4x120)	1	ST		01
031		45-0635-396	Screw for travel. carriage	1	ST		01
032		45-4199-042	Washer strong 8.4/20x2 zing.	100	ST		19



## Alu profiles PSX / SLX, FLUVERI + hook lock

No.	Art. No.	Designation	Quantity				per	Quantity unit	Stock length	Group
			2-winged	4-wing. telesc.	1-/2-winged Telescopic left	1-/2-winged Telescopic right				
		<b>Manual wing locking FLUVERI</b> Complete set, up to clearance height = 2400 mm, without aluminum profiles, without rubber sealing								
		<b>for KABA round cylinder 22 mm</b> FLUVERI-M Kit, KABA	1	1			1	ST	01	
	45-0621-060/01	FLUVERI-M Kit, KABA le			1		1	ST	01	
	45-0621-060/02	FLUVERI-M Kit, KABA ri				1	1	ST	01	
		<b>for profile cylinder 17 mm</b> FLUVERI-M Kit, PROFILE	1	1			1	ST	01	
	45-0621-060/10	FLUVERI-M Kit, PROFILE le			1		1	ST	01	
	45-0621-060/12	FLUVERI-M Kit, PROFILE ri				1	1	ST	01	
		<b>Automatic wing locking FLUVERI</b> Complete set, up to clearance height = 2400 mm, without aluminum profiles, without rubber sealing								
		<b>for KABA round cylinder 22 mm</b> FLUVERI-A Kit, KABA	1	1			1	ST	01	
	45-0621-061/01	FLUVERI-A Kit, KABA le			1		1	ST	01	
	45-0621-061/02	FLUVERI-A Kit, KABA ri				1	1	ST	01	
		<b>for profile cylinder 17 mm</b> FLUVERI-A Kit, PROFILE	1	1			1	ST	01	
	45-0621-061/10	FLUVERI-A Kit, PROFILE le			1		1	ST	01	
	45-0621-061/11	FLUVERI-A Kit, PROFILE le				1	1	ST	01	
	45-0621-061/12	FLUVERI-A Kit, PROFILE ri				1	1	ST	01	
	45-0621-410	<b>Additional parts for 4-winged telescopic, LB = 1400 .. 1550mm</b> Connection dist.-t FLUVERI		1			1	ST	01	
	45-0621-343	<b>Aluminium profiles for installation of the FLUVERI in PSX</b> Profile for opposite wing, untreated, stay-bar length = 6.1 m Vertical profile FLUVERI PSX	1	1			1	STA	14	
		<b>The following profiles are finished, length 3037 mm (sufficient for clearance height up to 3000 mm)</b>								
	45-0621-600/01	<b>processed for double cylinder, round cylinder 22 mm KABA, untreated</b> Vertical prof.mach.FLUVERI RZ le			(1)		1	ST	19	
	45-0621-600/02	Vertic.profile mach.FLUVERI RZ ri	(1)	(1)		(1)	1	ST	19	
		<b>processed for double cylinder, round cylinder 22 mm KABA, anodized</b>								
	45-0621-600/11	Vertical prof.mach.FLUVERI RZ le			(1)		1	ST	19	
	45-0621-600/12	Vertic.profile mach.FLUVERI RZ ri	(1)	(1)		(1)	1	ST	19	
		<b>processed for double cylinder, profile cylinder 17 mm, untreated</b>								
	45-0621-601/01	Vertic.prof.mach. FLUVERI PZ le			(1)		1	ST	19	
	45-0621-601/02	Vertic.prof. mach. FLUVERI PZ ri	(1)	(1)		(1)	1	ST	19	
		<b>processed for double cylinder, profile cylinder 17 mm, anodized</b>								
	45-0621-601/11	Vertic.prof.mach. FLUVERI PZ le			(1)		1	ST	19	
	45-0621-601/12	Vertic.prof. mach. FLUVERI PZ ri	(1)	(1)		(1)	1	ST	19	
		<b>processed for half-cylinder, independent of cylinder type, untreated</b>								
	45-0621-602/01	Vert.prof.mach. FLUVERI RZ/PZ le			(1)		1	ST	19	
	45-0621-602/02	Vertic.prof. mach.FLUVERI RZ/PZ ri	(1)	(1)		(1)	1	ST	19	
		<b>processed for half-cylinder, independent of cylinder type, anodized</b>								
	45-0621-602/11	Vert.prof.mach. FLUVERI RZ/PZ le			(1)		1	ST	19	
	45-0621-602/12	Vertic.prof. mach.FLUVERI RZ/PZ ri	(1)	(1)		(1)	1	ST	19	
	45-0621-374	<b>Accessories</b> Additional profile corner part PSX	(2)	(4)	(1)	(1)	1	ST	19	
		<b>Rubber profile</b> length per installation = 4x clearance height Center sealing rubber FLUVERI	8..12	8..12	8..12	8..12	1	M	19	
	45-0621-521	<b>Options</b> <b>Floor bolt (only for FLUVERI manual)</b> Floor bolt wing locking	(1)	(1)	(1)	(1)	1	ST	01	
	45-0621-132	Floor locking part fixpoint guide	(1)	(1)	(1)	(1)	1	ST	01	
	45-0621-137	<b>Extension for wing height &gt; 2400 mm (up to max. clearance height = 3000 mm)</b> Extension sleeve wing locking set	(1)	(1)	(1)	(1)	1	ST	01	
	45-0621-206	Unlocking lever set wing locking	(1)	(1)	(1)	(1)	1	ST	01	
	45-0621-212/01	Set emergency release handle RZ le	(1)	(1)	(1)	(1)	1	ST	19	
	45-0621-212/02	Set emergency release handle RZ ri	(1)	(1)	(1)	(1)	1	ST	19	
	45-0621-212/11	Set emergency release handle PZ le	(1)	(1)	(1)	(1)	1	ST	19	
	45-0621-212/12	Set emergency release handle PZ ri	(1)	(1)	(1)	(1)	1	ST	19	
	45-0621-207	Wing locking TUWE FLUVERI-A	(1)	(1)	(1)	(1)	1	ST	01	
	45-0621-062	TUWE-VdS FLUVERI-M	(1)	(1)	(1)	(1)	1	ST	01	

## Alu profiles PSX / SLX, FLUVERI + hook lock

No.	Art. No.	Designation	Quantity				per	Quantity unit	Stock length	Group
		<b>Combination manual FLUVERI / LAVERI for SLX / SLX-t</b>								
	45-0621-293	<b>with:</b> <b>LAVERI STANDARD SLX</b> (45-0635-146) and	(1)	(1)			1	ST		01
	45-0635-171	<b>Running carriage locking F+R LAVERI</b> (45-0635-108) VERI hook set LAVERI-FLUVERI Hook lock SLX 1-winged			(1)	(1)	1	ST		01
	45-0621-293	<b>with:</b> <b>LAVERI Fail Safe</b> (45-0639-140) <b>LAVERI Fail Secure</b> (45-0639-140 + 45-0639-142) <b>*Attention: LAVERI fail safe / fail secure impossible with SLX-telescopic</b> VERI hook set LAVERI-FLUVERI <i>Note: for installations opening to one side, the hook is already included in LAVERI Fail safe</i> <i>Attention: Combination FLUVERI / LAVERI with DUAL not possible</i>	(1)	(1)			1	ST		01
		<b>Hook lock</b> <b>Hook lock complete set</b> , up to clearance height = 2400 mm, without aluminum profiles, without rubber sealing for profile cylinder 17 mm								
	45-0621-291/01	Hook lock Kit 2-/4-winged profile	(1)	(1)			1	ST		19
	45-0621-291/02	Hook lock Kit 1-/2-winged profile			(1)	(1)	1	ST		19
		<b>Additional PSX elements for the installation of the hook lock</b>								
		<b>Aluminum profiles</b> processed profile for double profile cylinder 17 mm, untreated, length 3037 mm (sufficient for clearance height up to 3000 mm)								
	45-0621-631	Vertical profile proc. hook lock	(1)	(1)	(1)	(1)	1	ST		19
	45-0621-343	unprocessed, raw profile for counter-wing, stay-bar length = 6.1 m Vertical profile FLUVERI PSX	(1)	(1)			1	STA		14
		<b>Rubber profile</b> length per installation = 4 x clearance height								
	45-0621-521	Center sealing rubber FLUVERI	8..12	8..12	8..12	8..12	1	M		19
		<b>Options</b> Extension for wing height > 2400 mm								
	45-0621-137	Extension sleeve wing locking set	(1)	(1)	(1)	(1)	1	ST		01

## Heated bottom guideway for profile system PSX

No.	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Group
			<b style="color: red;">Additional costs</b> <b style="color: red;">Heated bottom guideway</b> consisting of: Heater cable with connection cable Tube for heater cable with connection box Glider and covering caps Fixing material <u>without bottom guideway</u> (separate calculation)				
							<b>Custom made            manufacturing = KDOS</b>
001		<b>Clearance width: 1500 mm</b> 45-0621-112/01 45-0621-112/02	<b>Heater cable and accessories for 1-/2-winged installations</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		
002		<b>Clearance width: 2000 mm</b> 45-0621-112/01 45-0621-112/02	<b>Heater cable and accessories for 1-/2-winged installations</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		
003		<b>Clearance width: 2500 mm</b> 45-0621-112/01 45-0621-112/02	<b>Heater cable and accessories for 1-/2-winged installations</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		
004		<b>Clearance width: 1500 mm</b> 45-0621-114/01 45-0621-114/02	<b>Heater cable and accessories for 1-/2-winged installations with protection wing</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		
005		<b>Clearance width: 2000 mm</b> 45-0621-114/01 45-0621-114/02	<b>Heater cable and accessories for 1-/2-winged installations with protection wing</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		
006		<b>Clearance width: 2500 mm</b> 45-0621-114/01 45-0621-114/02	<b>Heater cable and accessories for 1-/2-winged installations with protection wing</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		
007		<b>Clearance width: 1500 mm</b> 45-0621-113/01 45-0621-113/02	<b>Heater cable and accessories for 1-/2-winged telescopic installations</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		
008		<b>Clearance width: 2000 mm</b> 45-0621-113/01 45-0621-113/02	<b>Heater cable and accessories for 1-/2-winged telescopic installations</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		
009		<b>Clearance width: 2500 mm</b> 45-0621-113/01 45-0621-113/02	<b>Heater cable and accessories for 1-/2-winged telescopic installations</b> Heated bottom guide prof. left Heated bottom guide prof. right	1	ST		

# PROFILE SYSTEM PSW FOR SLX



## Material for profile system PSW / SLX

No.	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Group
<b>PSW special elements for SLX</b>							
<b>Installation with fixed panel(s)</b>							
001		45-0635-209	Side cover set SLX-PSW 1 x per drive, when with side panels	1	ST		01
002		45-0638-205	Fixing set LP to TP (SLX-M / SLX-D) 1 x per drive up to length 3200mm, if exceeding = 2 x per drive	1	ST		01
003		45-0799-104	Anchor set PSW transom profile per 400mm of drive length 1 x	1	ST		01
004		45-0635-211	Protection sleeve set PSW per Combiscan TP (outside) 1 x	1	ST		01
<b>Installation without side panel(s)</b>							
010		45-0635-215	Side cover set SLX-PSW no ST 1 x per drive, when without side panels	1	ST		01
011		45-0621-345	Wall connection profile PSW for installation without side panel, for upper closing edge and for secondary closing edge				14
		45-3590-081	Voko ribbon BG2 10/3-6 grey	1	M		19
012		45-0621-333	Supporting profile 100 for installation without side panel, PSX standard profile				14
013		45-0621-269	Fastening set TP on lintel PSW Assembly of supporting profile 100 PSX to lintel, for installations without side panels	1	ST		01
014		45-3510-067	Flat profile 24/5x3100 PE 300 black for single-winged installations without side panel, cover of counter-profile	1	ST		19
015		45-0621-195	Fixing set for wall connection prof. for assembly on concrete	1	ST		19
016		45-0621-173	Wood screw set ø6 for assembly on wood	1	ST		01
<b>For all installation types</b>							
020		45-0635-210	Wing suspension set SLX-PSW 1 x per sliding wing PSW	1	ST		01
021		45-0640-923	Brush H=15 mm, W=3,5 mm on the lower edge of the PSW wing - doubled length of sliding wing	1	M		19
022		45-4436-389	Sticker <green wings>	1	ST		19
<b>With blind cover installation</b>							
025		45-0635-615	Side cover set-t SLX/PSW	1	ST		01
026		45-0635-074	False ceiling installation SLX-t	1	ST		01
<b>With protection wing</b>							
030		45-0621-193/01	Supporting set protection wing 1 x per protection wing	1	ST		19
<b>With fixpoint guide shoe</b>							
040		45-0621-241/01	Fixpoint guide PSW left	1	ST		19
041		45-0621-241/02	Fixpoint guide PSW right	1	ST		19
<b>Continuous bottom guideway</b>							
045		45-0621-318	Bottom guide rail E0/EV1				17
046		45-0621-317	Reception bottom guide rail E0/EV1				17
047		45-0621-403	Cap for bottom guide rail	1	ST		19
048		45-0621-404	Glider bottom guide rail	1	ST		99
049		45-0621-430	connection bracket	1	ST		19
050		45-0621-415/02	Special screw PSX 4,2x12,5	1	ST		01
<b>With FLUVERI manual</b>							
060		45-0730-463	Lock manual FLUVERI PSW complete installation set for wing with FLUVERI manual	1	ST		01
061		45-0621-138	Covering plate FLUVERI (2pce) Bottom cover on sleeve with single-winged installations (automatic or manual)	1	ST		01
062		45-0621-135	Stop piece set FLUVERI-M in drive case with FLUVERI manual	1	ST		01
063		45-0730-461	Floor bolt FLUVERI PSW 1 x per installation when with bottom bolt	1	ST		01
064		45-0621-133	Floor locking part fixpoint guide	1	ST		01
		45-0730-462	Closing leaf FLUVERI PSW	1	ST		19



## Material for profile system PSW / SLX

No.	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Group
070		45-0730-464	<b>With FLUVERI automatic</b> Lock automatic FLUVERI PSW complete installation set for wings with FLUVERI automatic	1	ST		01
071		45-0730-465	Emergency release handle PSW for FLUVERI automatic (Option) for retrofit and with FLUVERI manual when free-wheel cylindre is mounted <i>(not to be recommended with bottom bolt)</i>	1	ST		01
072		45-0730-466	Set extens. sleeve FLUVERI PSW for wings with clearance height from 2355mm	1	ST		01
073		45-0621-139	Spring contact compl. in wing with FLUVERI automatic	1	ST		01
074		45-0621-138	Covering plate FLUVERI (2pce)  in wing cover below on sleeve for single-winged installations (automatic or manual)	1	ST		01
075		45-0621-142	Fix. set stop piece 2-/4w-t wing locking in drive case with FLUVERI automatic bi-parting	1	ST		01
076		45-0621-143/01	Fix.set stop piece li 1-/2w-t wing lock. in drive case with FLUVERI autom. single-winged opening to the left	1	ST		01
077		45-0621-143/02	Fix.set stop piece re 1-/2w-t wing lock. in drive case with FLUVERI autom. single-winged opening to the right	1	ST		01
078		45-0621-140	Counter-contact compl. in drive case with FLUVERI autom.	1	ST		01
079		45-0621-199	PCB complete wing locking in drive case with FLUVERI autom.	1	ST		01
080		45-0621-274	TUWE SLX FLUVERI PSW in drive case with FLUVERI autom. with monitoring	1	ST		01
081		45-0621-063	KIT TUWE FLUVERI PSW wing in wing with FLUVERI autom. with monitoring and FLUVERI manual	1	ST		19
095		45-0720-276	<b>Installations with light barriers (not for Germany, Austria, Switzerland)</b> GLS-05 wall-frame version compl.	1	ST		11
096		45-4436-389	Sticker <green wings>	1	ST		19
090		45-0621-726	<b>Tools for door manufacturer with FLUVERI automatic</b> Control box FLUVERI	1	ST		net
091		45-0621-727	Tool set FLUVERI	1	ST		net


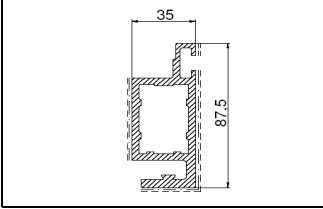
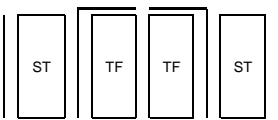
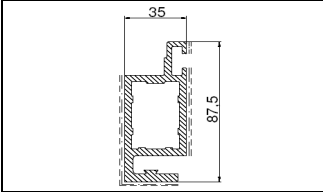
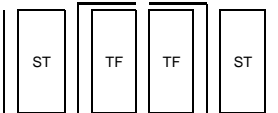
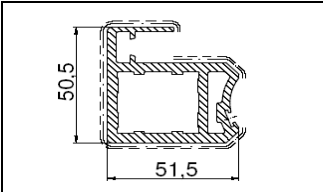

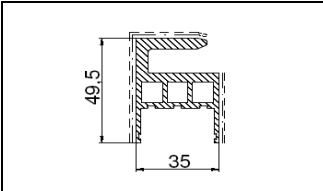
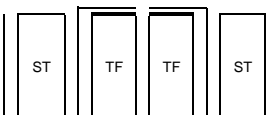
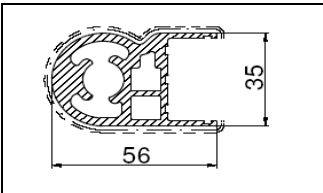
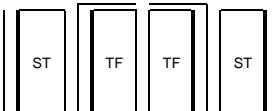
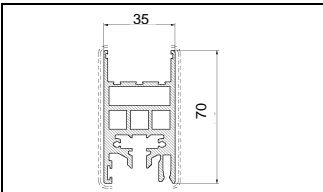
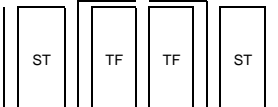
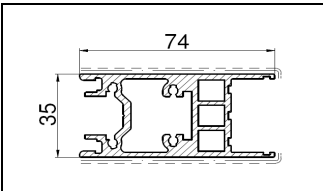
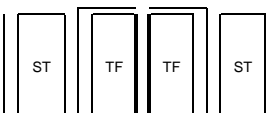
# SLIDING DOOR DRIVE UNIT SLX BREAK-OUT ACCESSORIES AND PROFILE SYSTEM



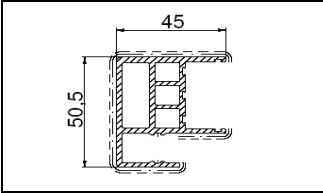
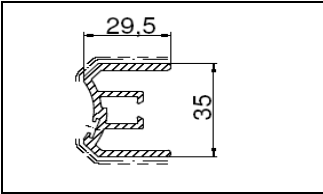
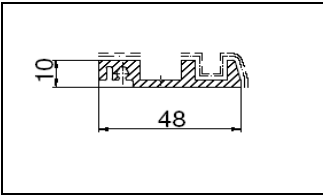
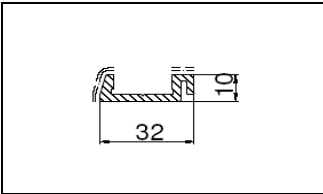
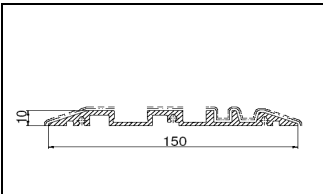
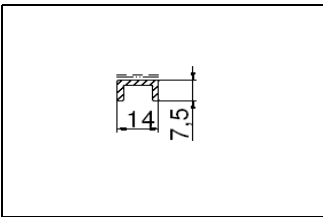
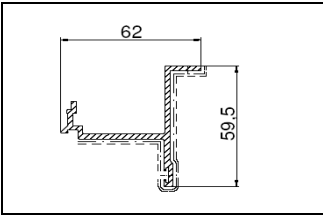
## Sliding door drive unit SLX Break-Out - Fittings

No.	Art. No.	Designation\$	SLX BO-TO	SLX BO-SF	SLX BO	SLX BI-SF	SLX BI	per	Quantity unit	Stock length	Group
		<b>Fittings set</b> <i>Grate blocks, sealing wedges and glass compensation profiles are the same as with profile system PSX</i>									
	45-0622-181	Adapter Set axe above	1					1	ST		19
	45-0622-183	Fix. set LP Break-Out	1	1	1	1	1	1	ST		19
	45-0622-184	Light barrier set Break-In				1	1	1	ST		19
	45-0622-100/91	Set for sliding wing BO left	1	1	1			1	ST		19
	45-0622-100/92	Set for sliding wing BO ri	1	1	1			1	ST		19
	45-0622-101/91	Set for fixed panel BO TO le	1					1	ST		19
	45-0622-101/92	Set for side panel BO TO ri	1					1	ST		19
	45-0622-102/91	Set for fixed panel BO SF le		1				1	ST		19
	45-0622-102/92	Set for side panel BO SF ri		1				1	ST		19
	45-0622-103/91	Set for sliding wing BI le				1	1	1	ST		19
	45-0622-103/92	Set for sliding wing BI ri				1	1	1	ST		19
	45-0622-104/91	Set for fixe panel BI SF le				1		1	ST		19
	45-0622-104/92	Set for side panel BI SF ri				1		1	ST		19
	45-0622-105/91	Set for wall connection BO le			1			1	ST		19
	45-0622-105/92	Set for wall connection BO ri			1			1	ST		19
	45-0621-525	Blind sleeve	2*	2*	2*	2	2	1	ST		19
	45-3631-041	Polyethylene adesive tape 12mm n.5425	-1.5m	-1.5m	-1.5m	-1.5m	-1.5m	1	Rolle	33m	19
	45-0622-187	Setting plate ST BO connection profile						1	ST		
	45-0622-188	Setting screw ST BO jamb <i>Extension for wing height &gt; 2571mm</i>						1	ST		
	45-0621-523	Sleeve for contacting	(2)*	(2)*	(2)*	(2)*	(2)*	1	ST		01
	45-0622-182	Necessary additional element for SLX BO-TO, if connection profile side panel (0621-342) is used instead of jamb profiles. Adapter Set lintel assembly TO	(1)					1	ST		01
		<b>Attention:</b> marked numbers with * are cancelled when using FLUVERI									
		<b>Aluminium profiles</b> <i>Aluminium and rubber profiles for jamb solutions, fanlight, for general glazing and drive case are not mentioned</i>									
	45-0621-312	Shoe profile PSX	x	x	x	x	x	1	M		14
	45-0621-343	Vertical profile FLUVERI PSX	x	x	x	x	x	1	M		14
	45-0622-251	Intermediate profile processed	x	x	x	x	x	1	M		14
	45-0622-262	Bottom profile ST processed E6/EV1		x		x		1	M		18
	45-0622-263	Bottom guideway SF processed E6/EV1		x	x	x	x	1	M		18
	45-0622-276	Bottom guideway TO punched E6/EV1	x					1	M		14
	45-0622-277	Screw covering profile punched E6/EV1	x					1	M		19
	45-0622-302	Covering profile range SF	x	x	x	x	x	1	M		14
	45-0622-303	Covering profile range ST	x					1	M		14
	45-0622-305	Cross-beam profile horizontal	x	x	x			1	M		14
	45-0622-306	Cross-beam profile horizontal BIX				x	x	1	M		14
	45-0622-307	Cross-beam profile vertical	x	x	x	x	x	1	M		14
	45-0622-311	Horizontal profile SF	x	x	x	x	x	1	M		14
	45-0622-312	Turning profile	x	x	x	x	x	1	M		14
	45-0622-313	Vertical profile ST	x	x		x		1	M		14
	45-0622-314	Hand guard profile ST	x					1	M		14
	45-0622-316	Wall connection profile			x		x	1	M		14
		<b>Hermetically sealed profiles</b>									
	45-0621-521	Center sealing rubber FLUVERI	x	x	x	x	x	1	M		19
	45-0622-334	Sealing profile	x	x	x	x	x	1	M		19
	45-4435-017	Brush H2-25 mm, BR=3,5 mm	x	x	x	x	x	1	M		19
		<b>Options</b>									
		<b>FLUVERI manual</b> <i>Complete set, up to clearance height=2400mm, without alu profiles, without rubber sealing for round cylinder 22mm KABA</i>									
	45-0621-070	FLUVERI-M, Break-Out Kit, KABA <i>for profile cylinder 17mm</i>	(1)	(1)	(1)			1	ST		01
	45-0621-070/10	FLUVERI-M, Break-Out Kit PROFILE	(1)	(1)	(1)			1	ST		01
		<b>FLUVERI automatic</b> <i>Complete set, up to clearance height=2400mm, without alu profiles, without rubber sealing for round cylinder 22mm KABA</i>									
	45-0621-071	FLUVERI-A, Break-Out Kit, KABA <i>for profile cylinder 17mm</i>	(1)	(1)	(1)			1	ST		01
	45-0621-071/10	FLUVERI-A, Break-Out Kit PROFILE	(1)	(1)	(1)			1	ST		01
		<b>Optional for FLUVERI manual/automatic</b> <i>for round cylinder 22mm KABA</i>									
	45-0621-212/02	Set emergency release handle RZ ri <i>for profile cylinder 17mm</i>	(1)	(1)	(1)			1	ST		19
	45-0621-212/12	Set emergency release handle PZ ri	(1)	(1)	(1)			1	ST		19
	45-0621-206	Unlocking lever set wing locking <i>for FLUVERI automatic</i>	(1)	(1)	(1)			1	ST		01
	45-0622-163	Wing locking TUWE Break-Out	(1)	(1)	(1)			1	ST		01

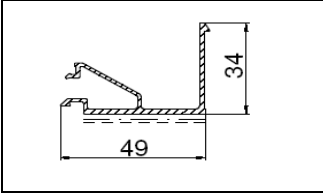
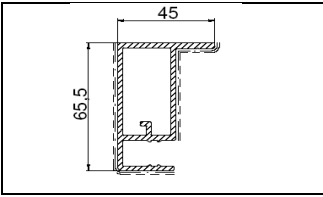
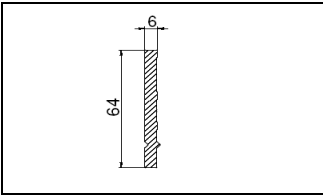
## Aluminium profiles for profile system SLX BO

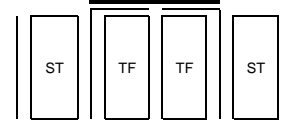
Cross-section	Application / Designation	Art.-No.	Weight	Stock lengths (bar material)	Surfaces [m <sup>2</sup> /m]						
Visible surface (grinding surface) =  TF = door wing (sliding wing) ST = side panel											
	<b>Cross-beam profile horizontal (BO)</b> Cross-beam profile horizontal proc. BO left Cross-beam profile horizontal proc. BO right Cross-beam profile horizontal FLUVERI left Cross-beam profile horizontal FLUVERI right	<b>0622-305</b> 0622-255/01 0622-255/02 0622-275/01 0622-275/02	2.682 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.123</td></tr> <tr><td>Powder-coat.surf.</td><td>0.331</td></tr> <tr><td>Visible surface:</td><td>0.168</td></tr> </table>	Anodized surface:	0.123	Powder-coat.surf.	0.331	Visible surface:	0.168
Anodized surface:	0.123										
Powder-coat.surf.	0.331										
Visible surface:	0.168										
											
1 Bundle = 36 Bars (STA)											
	<b>Cross-beam profile horizontal (BI)</b> Cross-beam profile horizontal proc. BI left Cross-beam profile horizontal proc. BI right	<b>0622-306</b> 0622-268/01 0622-268/02	2.684 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.123</td></tr> <tr><td>Powder-coat.surf.</td><td>0.331</td></tr> <tr><td>Visible surface:</td><td>0.168</td></tr> </table>	Anodized surface:	0.123	Powder-coat.surf.	0.331	Visible surface:	0.168
Anodized surface:	0.123										
Powder-coat.surf.	0.331										
Visible surface:	0.168										
											
1 Bundle = 40 Bars (STA)											
	<b>Cross-beam profile vertical</b> Cross-beam profile vertical processed	<b>0622-307</b> 0622-257	2.263 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.154</td></tr> <tr><td>Powder-coat.surf.</td><td>0.262</td></tr> <tr><td>Visible surface:</td><td>0.126</td></tr> </table>	Anodized surface:	0.154	Powder-coat.surf.	0.262	Visible surface:	0.126
Anodized surface:	0.154										
Powder-coat.surf.	0.262										
Visible surface:	0.126										
											
1 Bundle = 50 Bars (STA)											
	<b>Horizontal profile SF</b> Horiz.profile SF processed left Horiz.profile SF processed right	<b>0622-311</b> 0622-256/01 0622-256/02	1.529 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.085</td></tr> <tr><td>Powder-coat.surf.</td><td>0.259</td></tr> <tr><td>Visible surface:</td><td>0.113</td></tr> </table>	Anodized surface:	0.085	Powder-coat.surf.	0.259	Visible surface:	0.113
Anodized surface:	0.085										
Powder-coat.surf.	0.259										
Visible surface:	0.113										
											
1 Bundle = 72 Bars (STA)											
	<b>Turning profile</b> Turning profile processed for ST TO Turning profile processed for SF	<b>0622-312</b> 0622-253 0622-258	1.840 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.091</td></tr> <tr><td>Powder-coat.surf.</td><td>0.213</td></tr> <tr><td>Visible surface:</td><td>0.126</td></tr> </table>	Anodized surface:	0.091	Powder-coat.surf.	0.213	Visible surface:	0.126
Anodized surface:	0.091										
Powder-coat.surf.	0.213										
Visible surface:	0.126										
											
1 Bundle = 80 Bars (STA)											
	<b>Shoe profile</b> Shoe profile proc. ST ST left Shoe profile proc. ST ST right	<b>0621-312</b> 0622-252/01 0622-252/02	2.100 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.105</td></tr> <tr><td>Powder-coat.surf.</td><td>0.426</td></tr> <tr><td>Visible surface:</td><td>0.15</td></tr> </table>	Anodized surface:	0.105	Powder-coat.surf.	0.426	Visible surface:	0.15
Anodized surface:	0.105										
Powder-coat.surf.	0.426										
Visible surface:	0.15										
											
1 Bundle = 60 Bars (STA)											
	<b>Vertical profile FLUVERI</b> Vertical profile FLUVERI proc. Left Vertical profile FLUVERI proc. Right Vertical profile RZ & PZ half Vertical profile RZ double Vertical profile PZ double	<b>0621-343</b> 0622-259/01 0622-259/02 0622-272 0622-273 0622-274	2.015 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.109</td></tr> <tr><td>Powder-coat.surf.</td><td>0.343</td></tr> <tr><td>Visible surface:</td><td>0.152</td></tr> </table>	Anodized surface:	0.109	Powder-coat.surf.	0.343	Visible surface:	0.152
Anodized surface:	0.109										
Powder-coat.surf.	0.343										
Visible surface:	0.152										
											
1 Bundle = 45 Bars (STA)											

## Aluminium profiles for profile system SLX BO

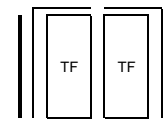
Cross-section	Application / Designation	Art.-No.	Weight	Stock lengths (bar material)	Surfaces [m <sup>2</sup> /m]						
	<b>Vertical profile ST</b> Vertical profile proc. ST TO left Vertical profile proc. ST TO right Vertical profile proc. BO SF left Vertical profile proc. BO SF right Vertical profile proc. BI SF left Vertical profile proc. BI SF right	<b>0622-313</b> 0622-254/01 0622-254/02 0622-266/01 0622-266/02 0622-267/01 0622-267/02	1.436 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.096</td></tr> <tr><td>Powder-coat.surf.</td><td>0.282</td></tr> <tr><td>Visible surface:</td><td>0.145</td></tr> </table>	Anodized surface:	0.096	Powder-coat.surf.	0.282	Visible surface:	0.145
	Anodized surface:	0.096									
Powder-coat.surf.	0.282										
Visible surface:	0.145										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 75 Bars (STA)										
	<b>Hand guard profile ST</b>	<b>0622-314</b>	0.791 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.065</td></tr> <tr><td>Powder-coat.surf.</td><td>0.247</td></tr> <tr><td>Visible surface:</td><td>0.065</td></tr> </table>	Anodized surface:	0.065	Powder-coat.surf.	0.247	Visible surface:	0.065
	Anodized surface:	0.065									
Powder-coat.surf.	0.247										
Visible surface:	0.065										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 134 Bars (STA)										
	<b>Bottom guideway SF processed</b> Bottom guideway SF cut to size left Bottom guideway SF cut to size right	<b>0622-263</b> 0622-202/01 0622-202/02	0.620 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.058</td></tr> <tr><td>Powder-coat.surf.</td><td>0.164</td></tr> <tr><td>Visible surface:</td><td>0.057</td></tr> </table>	Anodized surface:	0.058	Powder-coat.surf.	0.164	Visible surface:	0.057
	Anodized surface:	0.058									
Powder-coat.surf.	0.164										
Visible surface:	0.057										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>											
	<b>Bottom profile SF processed</b> Bottom profile SF cut to size left Bottom profile SF cut to size right	<b>0622-262</b> 0622-201/01 0622-201/02	0.373 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.042</td></tr> <tr><td>Powder-coat.surf.</td><td>0.108</td></tr> <tr><td>Visible surface:</td><td>0.02</td></tr> </table>	Anodized surface:	0.042	Powder-coat.surf.	0.108	Visible surface:	0.02
	Anodized surface:	0.042									
Powder-coat.surf.	0.108										
Visible surface:	0.02										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>											
	<b>Bottom guideway TO punched</b> Bottom guideway TO cut to size left Bottom guideway TO cut to size right	<b>0622-276</b> 0622-205/01 0622-205/02	1.690 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.16</td></tr> <tr><td>Powder-coat.surf.</td><td>0.429</td></tr> <tr><td>Visible surface:</td><td>0.14</td></tr> </table>	Anodized surface:	0.16	Powder-coat.surf.	0.429	Visible surface:	0.14
	Anodized surface:	0.16									
Powder-coat.surf.	0.429										
Visible surface:	0.14										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>											
	<b>Screw covering profile punched</b> Screw covering profile cut to size	<b>0622-277</b> 0622-206	0.125 kg/m	3.2 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.022</td></tr> <tr><td>Powder-coat.surf.</td><td>0.053</td></tr> <tr><td>Visible surface:</td><td>0.014</td></tr> </table>	Anodized surface:	0.022	Powder-coat.surf.	0.053	Visible surface:	0.014
	Anodized surface:	0.022									
Powder-coat.surf.	0.053										
Visible surface:	0.014										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>											
	<b>Covering profile range ST</b> Covering profile ST proc. Left Covering profile ST proc. Right	<b>0622-303</b> 0622-260/01 0622-260/02	0.919 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.122</td></tr> <tr><td>Powder-coat.surf.</td><td>0.289</td></tr> <tr><td>Visible surface:</td><td>0.193</td></tr> </table>	Anodized surface:	0.122	Powder-coat.surf.	0.289	Visible surface:	0.193
	Anodized surface:	0.122									
Powder-coat.surf.	0.289										
Visible surface:	0.193										
<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid black; padding: 2px;">ST</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">TF</div> <div style="border: 1px solid black; padding: 2px;">ST</div> </div>	1 Bundle = 60 Bars (STA)										

## Aluminium profiles for profile system SLX BO

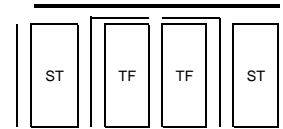
Cross-section	Application / Designation	Art.-No.	Weight	Stock lengths (bar material)	Surfaces [m <sup>2</sup> /m]						
	<b>Supporting cover profile</b> Covering profile proc. BO left Covering profile proc. BO right	<b>0622-302</b> 0622-271/01 0622-271/02	0.540 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.083</td></tr> <tr><td>Powder-coat.surf.</td><td>0.25</td></tr> <tr><td>Visible surface:</td><td>0.041</td></tr> </table>	Anodized surface:	0.083	Powder-coat.surf.	0.25	Visible surface:	0.041
Anodized surface:	0.083										
Powder-coat.surf.	0.25										
Visible surface:	0.041										
	<b>Wall connection profile</b> Wall connection profile BO left Wall connection profile BO right Wall connection profile BI left Wall connection profile BI right	<b>0622-316</b> 0622-269/01 0622-269/02 0622-270/01 0622-270/02	1.411 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.111</td></tr> <tr><td>Powder-coat.surf.</td><td>0.268</td></tr> <tr><td>Visible surface:</td><td>0.159</td></tr> </table>	Anodized surface:	0.111	Powder-coat.surf.	0.268	Visible surface:	0.159
Anodized surface:	0.111										
Powder-coat.surf.	0.268										
Visible surface:	0.159										
	<b>Intermediate profile processed</b> Intermediate profile cut to size	<b>0622-251</b> 0622-203	1.008 kg/m	6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.000</td></tr> <tr><td>Powder-coat.surf.</td><td>0.000</td></tr> <tr><td>Visible surface:</td><td>0.000</td></tr> </table>	Anodized surface:	0.000	Powder-coat.surf.	0.000	Visible surface:	0.000
Anodized surface:	0.000										
Powder-coat.surf.	0.000										
Visible surface:	0.000										



1 Bundle = 144 Bars (STA)



1 Bundle = 72 Bars (STA)



1 Bundle = 85 Bars (STA)

# SLIDING DOOR DRIVE UNIT SLX-V



## Sliding door drive unit SLX-V

No.	Art. No.	Designation	Quantity				per	Quantity unit	Stock length	Disc. Goup
			1-winged	1-winged BOOSTER	2-winged	2-winged DUAL				
	<b>Version 1</b>	<b>Drive case</b> Drive steel case complete with header plates, insert and track profile according to drawing No. 0631-055 Assembled ex works Schwarzenburg (not e-shop) Lead time: 2 - 3 working weeks Drive case length Drive case length Drive case length Drive case length Drive case length, only available on request								Attention: Individual manufacturing for customer Discounts / deadlines as with the installations !
	<b>Version 2</b>	<b>Steel drive case welded by customer according to drawing No. 45-0631-010</b> Upper carrier profile hard anodized Insert profile punched								
001	45-0641-852	Upper carrier profile hard anodized	1	1	1	1	1	M	6 m	18
002	45-0631-141	Insert profile punched	1	1	1	1	1	M	6.1 m	13
		<b>Covering</b> 1 Set per cover Assembly set covering VERSET-V Crash protection V-X Addit. set covering 132mm <i>if slim wings (supplied by others) are used</i> Hinge profile Cladding profile A untreated Cladding profile B untreated LAVERI - replacement set <i>is used if no LAVERI exists</i> <b>VERSET-V-M</b> <i>installed onto LAVERI</i> PU Fixing mat. side plates Side plate 240 mm untreated Side plate 255 mm untreated Side plate 265 mm untreated Side plate 240 mm E6/EV1 Side plate 255 mm E6/EV1 Side plate 260 mm untreated Side plate 270 mm untreated Side plate 290 mm untreated Side plate 260 mm E6/EV1 Side plate 270 mm E6/EV1 Side plate 290 mm E6/EV1								
003	45-0631-006	Assembly set covering VERSET-V	..	..	..	..	1	ST		01
004	45-0631-056	Crash protection V-X	..	..	..	..	1	ST		01
005	45-0631-009	Addit. set covering 132mm <i>if slim wings (supplied by others) are used</i>	(1)	(1)	(1)	(1)	1	ST		01
005	45-0630-359	Hinge profile	..	..	..	..	1	M		01
006	45-0630-611	Cladding profile A untreated	..	..	..	..	1	M		14
007	45-0630-612	Cladding profile B untreated	..	..	..	..	1	M		14
008	45-0631-057	LAVERI - replacement set <i>is used if no LAVERI exists</i>	..	..	..	..	1	ST		01
009	45-0631-060	<b>VERSET-V-M</b> <i>installed onto LAVERI</i>	..	..	..	..	1	ST		01
010	45-0631-014	PU Fixing mat. side plates	1	1	1	1	1	ST		01
011	45-0631-116/01	Side plate 240 mm untreated	(2)	(2)	(2)	(2)	1	ST		01
012	45-0631-116/02	Side plate 255 mm untreated	(2)	(2)	(2)	(2)	1	ST		01
013	45-0631-116/03	Side plate 265 mm untreated	(2)	(2)	(2)	(2)	1	ST		01
014	45-0631-116/11	Side plate 240 mm E6/EV1	(2)	(2)	(2)	(2)	1	ST		01
015	45-0631-116/12	Side plate 255 mm E6/EV1	(2)	(2)	(2)	(2)	1	ST		01
016	45-0631-116/21	Side plate 260 mm untreated	(2)	(2)	(2)	(2)	1	ST		01
017	45-0631-116/22	Side plate 270 mm untreated	(2)	(2)	(2)	(2)	1	ST		01
018	45-0631-116/23	Side plate 290 mm untreated	(2)	(2)	(2)	(2)	1	ST		01
019	45-0631-116/31	Side plate 260 mm E6/EV1	(2)	(2)	(2)	(2)	1	ST		01
020	45-0631-116/32	Side plate 270 mm E6/EV1	(2)	(2)	(2)	(2)	1	ST		01
021	45-0631-116/33	Side plate 290 mm E6/EV1	(2)	(2)	(2)	(2)	1	ST		01
		<b>Drive technique</b> Running carriage le compl.LAUWAX-VL Running carriage ri compl.LAUWAX-VR Set external stop pieces Central stop piece set <i>(with SLX-V-2 DUAL)</i> Basic set SLX-V Documentation set for SLX-V germ. Docu set for SLX-V E,F,I,ES Cable holder Motor gear unit MOGET 2 Return unit 10mm (ULE 10mm) Control unit NESTE 3, 230V Mains cable CH compl. 4 m Mains cable D compl. 4m Mains cable without plug compl. 4m Cable connect. fr.NESTE 2,0 m 3x1,0mm2 Toothed belt HTD-8M-10 steel cord								
020	45-0631-048	Running carriage le compl.LAUWAX-VL	(1)	(1)	1	1	1	ST		01
021	45-0631-049	Running carriage ri compl.LAUWAX-VR	(1)	(1)	1	1	1	ST		01
022	45-0631-052	Set external stop pieces	1	1	1	1	1	ST		01
023	45-0631-051	Central stop piece set <i>(with SLX-V-2 DUAL)</i>	-	-	-	1	1	ST		01
024	45-0631-066	Basic set SLX-V	1	1	1	1	1	ST		01
025	45-0631-996/01	Documentation set for SLX-V germ.	(1)	(1)	(1)	(1)	1	ST		
026	45-0631-996/02	Docu set for SLX-V E,F,I,ES	(1)	(1)	(1)	(1)	1	ST		
027	45-0635-317	Cable holder	10	10	10	10	1	ST		01
029	45-0635-099	Motor gear unit MOGET 2	1	2	1	2	1	ST		01
030	45-0635-257	Return unit 10mm (ULE 10mm)	1	-	1	2	1	ST		01
031	45-0635-125	Control unit NESTE 3, 230V	2	-	1	2	1	ST		01
032	45-0630-942/01	Mains cable CH compl. 4 m	1	2	1	2	1	ST		
033	45-0630-943/01	Mains cable D compl. 4m	1	1	1	1	1	ST		01
034	45-0630-944/01	Mains cable without plug compl. 4m	1	1	1	1	1	ST		01
035	45-6949-008	Cable connect. fr.NESTE 2,0 m 3x1,0mm2	-	1	-	1	1	ST		01
036	45-4527-210	Toothed belt HTD-8M-10 steel cord	..	..	..	..	1	M	40 m	01



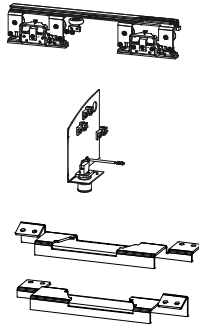
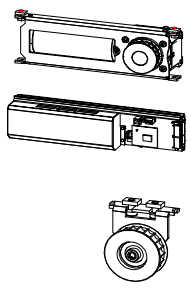
## Sliding door drive unit SLX-V

No.	Art. No.	Designation	Quantity				per	Quantity unit	Stock length	Disc. Goup
			1-winged	1-winged BOOSTER	2-winged	2-winged DUAL				
<b>Options</b>										
040	45-0635-146	LAVERI STANDARD SLX	(1)	(1)	(1)	(1)	1	ST		01
041	45-0631-150	Anti-burglar protection V	(1)	(1)	(1)	(1)	1	ST		01
042	45-0631-064	Hook set VERI	(1)	(1)	-	-	1	ST		01
043	45-0639-140	LAVERI fail safe	(1)	(1)	(1)	(1)	1	ST		01
044	45-0639-141	Unlocking set LAVERI fail safe	(1)	(1)	(1)	(1)	1	ST		01
045	45-0639-142	Adapter kit LAVERI fail secure	(1)	(1)	(1)	(1)	1	ST		01
046	45-0631-053	Manual unlocking inside HERI-V-X	(1)	(1)	(1)	(1)	1	ST		01
047	45-0635-218	HERI monitoring	(1)	(1)	(1)	(1)	1	ST		01
		Voltage-free contact during actuation of the manual unlocking Adapted for LAVERI-Standard (impossible with LAVERI FS and FLUVERI) Can be combined with TUWE-VdS								
048	45-0631-069	TUWE-VdS for SLX-V <i>For DUAL required in addition: Article 0631-072</i>	(1)	(1)	(1)	(1)	1	ST		01
049	45-0631-072	TUWE-VdS SLX-V DUAL	..	..	..	(1)	1	ST		01
050	45-0639-123	Battery unit (BATPA) SLA	(1)	(2)	(1)	(2)	1	ST		06
		for lockable covering, for KABA cylinder 1061								
051	45-0631-058	Locking Set	(..)	(..)	(..)	(..)	1	ST		01
		Flexible cable power supply system								
055	45-0631-024	Installation spiral cable SLM-V-2..	-	-	(1)	(1)	1	ST		01
056	45-0631-024/01	Installation spiral cable SLM-V-1..L	(1)	(1)	-	-	1	ST		01
057	45-0631-024/02	Installation spiral cable SLM-V-1..R	(1)	(1)	-	-	1	ST		01
<b>Fire-safety</b>										
<b>These standard components must compulsory be used with fire-safety doors</b>										
060	45-0645-865	Basic Kit SLX(V)-B	1	1	1	1	1	ST		01
061	45-0639-123	Battery unit (BATPA) SLA	1	2	1	2	1	ST		06
062	45-0631-071	Cable extension BATPA	-	(1)	(1)	-	1	ST		01
<b>063</b>	<b>45-0635-113</b>	<b>Additional PCB UAPI</b>	<b>1</b>	<b>1</b>	<b>1</b>	<b>1</b>	<b>1</b>	<b>ST</b>		<b>01</b>
064	45-0635-114	Relais PCB set REPRI	1	1	1	1	1	ST		01
065	45-0635-146	LAVERI STANDARD SLX	1	1	1	1	1	ST		01
066	45-0631-064	Hook set VERI	1	1	1	1	1	ST		01
067	45-0631-053	Manual unlocking inside HERI-V-X	1	1	1	1	1	ST		01

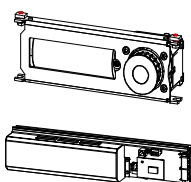
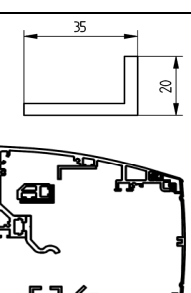
# SLIDING DOOR DRIVE UNIT SLX-D AND PROFILE SYSTEM



## Sliding door drive unit SLX-D

No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
		45-0638-022/01	<b>Basic Kit SLX-D single-winged manual Documentation D</b> <b>Basic Kit SLX-D manual D</b> <b>For wings up to 120 kg</b> <b>With wing weights between 120 - 200 kg, it is necessary to use a reinforcement set</b>	1	ST		01
		45-0638-100	Travel. carriage set (LAUWA-D-SET)				
		45-0638-104	Basic set SLX-D				
		45-0638-105	Side cover				
		45-0638-200/01	Excursion, opening to the left				
		45-0638-200/02	Excursion, opening to the right				
		45-0638-205 45-0638-113 45-0638-997/01	Fixing set LP to TP (SLX-M / SLX-D) Screw set for wing fixing Set of documents SLX-D (D)				
		45-0638-022/02	<b>Basic Kit SLX-D single-winged manual Documentation E/F/I</b> <b>Basic Kit SLX-D manual EFI</b> do. but with Set of documents SLX-D (EFI)	1	ST		01
		45-0638-023/01	<b>Basic Kit SLX-D single-winged automatic Documentation D</b> <b>Complementary Kit SLX-D automatic D</b> <b>For wings up to 120 kg</b> <b>With wing weights between 120 - 200 kg, it is necessary to use a reinforcement set</b>	1	ST		01
		45-0635-098	Motor gear unit MOGET 2-15				
		45-0635-125	Control unit NESTE 3, 230V				
		45-0635-259 45-0630-943/01	Guide roller complete 15mm Mains cable D compl. 4m				
		45-0638-023/02	<b>Basis Kit SLX-D 1-flüglig automatisch Dokumentation E/F/I</b> <b>Complementary Kit SLX-D automatic EFI</b> do. but with Mains cable without plug compl. 4m	1	ST		01
		45-0630-944/01	Mains cable without plug compl. 4m				
		45-4527-200	HDSY_Toothed-belt-HTD-8x15	1	M		01
		45-0635-111	Battery unit (BATPA)	1	ST		01
		45-0635-106	Emergency stop set	1	ST		01
		45-0635-179	Belt guide set simple	1	ST		01

## Sliding door drive unit SLX-D

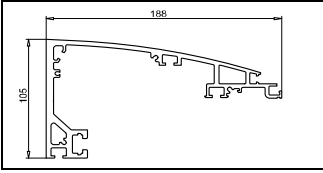
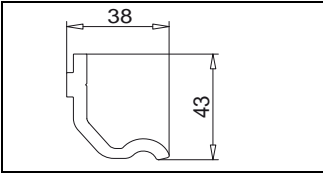
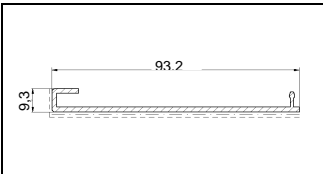
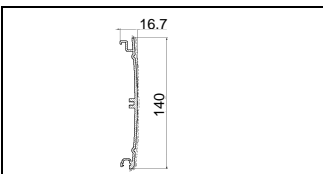
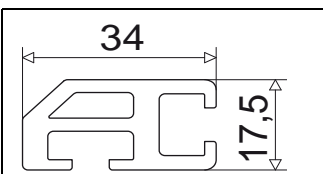
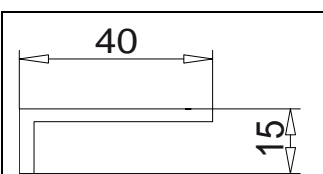
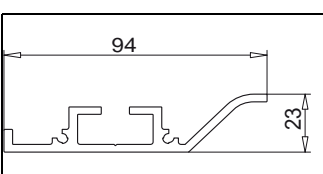
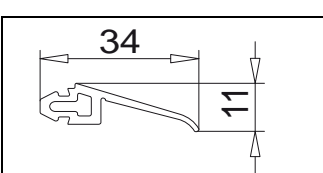
No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
		45-0635-090	<b>Reinforcement for higher wing weights</b> For SLX-D wings with weight between 120 kg up to max. 200 kg, the following components are required in addition:  <b>Additional KIT SLX-D Booster (with SLX-M Booster)</b>  <b>COMPLEM.KIT SLX-M BOOSTER</b>	1	ST		01
		45-0635-098	Motor gear unit MOGET 2-15				
		45-0635-125	Control unit NESTE 3, 230V				
		45-6949-008	Cable connect. fr.NESTE 2,0 m 3x1,0mm2				
		45-0638-114/01	<b>Reinforcement set for doors opening to the left (from 120 kg)</b> Reinforcement set left	1	ST		01
		45-0638-114/02	<b>Reinforcement set for doors opening to the right (from 120 kg)</b> Reinforcement set right	1	ST		01
		45-3033-211	Sharp angle 35/20/4 S235JR  S235JR (St 37) hot-rolled, black	1	M		19
		45-0638-386	Reinforcement angle (processed) <b>Note:</b> Required length per wing approx. clear width				

			<b>Assembly</b>				
			<b>Assembly sets</b>				
		45-0621-161	Fixing set TP/LP to lintel wood	1	ST		01
		45-0621-169	Fixing set LP to lintel	1	ST		01
		45-0621-166	Rivering nut set M8	1	ST		01
		45-0621-168	Brick dowel set M8	1	ST		01
		45-0621-170	Set of wood screws ø8	1	ST		01
			<b>Assembly resources</b>				
			<b>Recyclable assembly resources set for double wall frame mounting (SKM)</b>				
		45-0638-108	Assembly set SLX-D wall frame	1	ST		

## Sliding door drive unit SLX-D

No	Illustration	Art. No.	Designation	per	Quantity unit	Stock length	Disc. Goup
			<b>Accessories</b>				
			<b>Control elements min. 1x per object (1 BEDIX can be used for several doors (max. 10) : with C-BEDIX: 1 C-BEDIX per door)</b>				
		45-0635-142	D-BEDIX complete	1	ST		01
		45-0635-112	Control panel BEDiX	1	ST		01
		45-0635-116	Control keyboard C-BEDIX	1	ST		01
			<b>Sensory system within the range of clearance width, we recommend SIDE-SCAN as safety element</b>				
		45-6466-307	SIDE-SCAN BEA	1	ST		10
		45-0635-123	Adapter Radar SIDE-SCAN-t	1	ST		01
		45-0635-205	<b>Set interlock PCB</b> 1x necessary per interlock installation (contains 2 interlock PCB's for NESTE 3) Connection cable type: U72M screened, Size 1 x 4 x 0,6 mm by customer <b>Necessary in addition for interlock PCB</b>	1	ST		01
		45-6443-211	Flip switch UP Door open 80x80mm	1	ST		10
		45-6443-212	Surface-t.box f. flip switch 80x80x35	1	ST		10
			<b>Attention:</b> interlock function for F+R (SLX-redundant) not possible				
			<b>Note: interlock function</b>				
			<b>1. Manual invalidation of interlock function:</b> by means of addition selector switch, the interlock function can be invalidated (connection selector switch on Neste)				
		45-6442-406	Selector switch K+N AP red. open.				
		45-6442-401	Selector switch K+N flush red.open.				
			<b>2) Automatic activation of interlock function:</b> with program position Night/Exit (analogous to bank interlock) the following is needed in addition:				
		45-0635-113	Additional PCB UAPI				
		45-0635-114	Relais PCB set REPRI				
			Connection according to diagram 0141-110				
			<b>The combination of manual/automatic switch over to interlock function is possible</b>				
			<b>Running carriage locking for SLX-D</b>				
		45-0638-112/01	LAVERI-KIT SLX-D left for doors opening to the left, consisting of: - Running carriage locking left SLX-D (45-0638-216/01) - PCB support SLX-D compl. with VOPRI (45-0638-217) <b>requires manual unlocking inside (for door opening to the left):</b>	1	ST		01
		45-0638-218/02	HERI SLX-D right complete for doors opening to the left (incorporated in the drive case)	1	ST		01
		45-0638-112/02	LAVERI-KIT SLX-D right for doors opening to the right, consisting of: - Running carriage locking right SLX-D (45-0638-216/02) - PCB support SLX-D compl. with VOPRI (45-0638-217) <b>requires manual unlocking inside (for door opening to the right):</b>	1	ST		01
		45-0638-218/01	HERI SLX-D left complete for doors opening to the right (incorporated in the drive case)	1	ST		01
			<b>Spare parts</b>				
			<b>Drive technique</b>				
		45-0630-635	Stop piece (ANSLA-/S/L)	1	ST		99
		45-0638-100	Travel. carriage set (LAUWA-D-SET)	1	ST		01
		45-0635-259	Guide roller complete 15mm	1	ST		01
		45-0638-105	Side cover	1	ST		01
		45-0638-200/01	Excursion, opening to the left	1	ST		01
		45-0638-200/02	Excursion, opening to the right	1	ST		01
		45-0638-202	Counter-pressure roller w. strap compl.	1	ST		99
		45-0638-204	Guide roller complete	1	ST		99
		45-0638-206	Drive pulley-D	1	ST		99
		45-0638-309	Case sealing rubber	1	M	25m	01
		45-0638-997/01	Set of documents SLX-D (D)	1	ST		01
		45-0638-997/02	Set of documents SLX-D (EFI)	1	ST		01
		45-4527-200	HDSY_Toothed-belt-HTD-8x15	1	M	30m	01
			<b>Sealed wing</b>				
		45-4499-100	Bottom sealing for door leaf	1	M	4.5m	99
		45-4499-101	Sealing above/vertical for wing	1	M	2.5m	99
		45-4499-102	Plastic cam (fixpoint guide shoe)	1	ST		99
		45-4499-103	Balance disk (fixpoint guide shoe)	1	ST		99
		45-4499-104	Bottom bolt (fixpoint guide shoe)	1	ST		99
		45-4499-105	Door handle TH7 complete	1	ST		99
		45-4499-106	Cover strip for door frame	1	M	2m	99
		45-0638-389	Door handle cap (plastic)	1	ST		99

## Aluminium and rubber profiles for SLX-D

Cross-section	Application / Specification	Art.-No.	Weight	Stock length (bar material)	Surfaces [m <sup>2</sup> /m]						
Visible surface (grinding surface) =											
	<b>Case profile processed</b> Case profile cut to size	<b>0638-301</b> 0638-337	5.750 kg/m	4.3/6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.293</td></tr> <tr><td>Powder-coat.surf.</td><td>0.954</td></tr> <tr><td>Visible surface:</td><td>0.000</td></tr> </table>	Anodized surface:	0.293	Powder-coat.surf.	0.954	Visible surface:	0.000
Anodized surface:	0.293										
Powder-coat.surf.	0.954										
Visible surface:	0.000										
	<b>Carrier profile processed hard anodized</b> Carrier profile cut to size	<b>0638-303</b> 0638-338	0.953 kg/m	4.3/6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.080</td></tr> <tr><td>Powder-coat.surf.</td><td>0.000</td></tr> <tr><td>Visible surface:</td><td>0.000</td></tr> </table>	Anodized surface:	0.080	Powder-coat.surf.	0.000	Visible surface:	0.000
Anodized surface:	0.080										
Powder-coat.surf.	0.000										
Visible surface:	0.000										
	<b>Horizontal covering</b> <b>Horizontal covering E0/EV1</b> Variants H-Cov. 1-winged Right Variants H-Cov. 1-winged Left	<b>0635-304</b> <b>0635-304/01</b> 0638-011 0638-012	0.599 kg/m	4.3 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.103</td></tr> <tr><td>Powder-coat.surf.</td><td>0.245</td></tr> <tr><td>Visible surface:</td><td>0.103</td></tr> </table>	Anodized surface:	0.103	Powder-coat.surf.	0.245	Visible surface:	0.103
Anodized surface:	0.103										
Powder-coat.surf.	0.245										
Visible surface:	0.103										
	<b>Vertical covering-t</b> <b>Vertical covering-t E0/EV1</b> Geometry 1-winged Right Geometry 1-winged Left	<b>0635-313</b> <b>0635-313/01</b> 0638-001 0638-002	1.128 kg/m	4.3/6.1 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.156</td></tr> <tr><td>Powder-coat.surf.</td><td>0.396</td></tr> <tr><td>Visible surface:</td><td>0.100</td></tr> </table>	Anodized surface:	0.156	Powder-coat.surf.	0.396	Visible surface:	0.100
Anodized surface:	0.156										
Powder-coat.surf.	0.396										
Visible surface:	0.100										
	<b>Running carriage connecting profile</b> Geometry 1-winged Right Geometry 1-winged Left	<b>0638-306</b> 0638-001 0638-002	0.804 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.051</td></tr> <tr><td>Powder-coat.surf.</td><td>0.000</td></tr> <tr><td>Visible surface:</td><td>0.000</td></tr> </table>	Anodized surface:	0.051	Powder-coat.surf.	0.000	Visible surface:	0.000
Anodized surface:	0.051										
Powder-coat.surf.	0.000										
Visible surface:	0.000										
	<b>Guide angle (FUWI)</b> Geometry 1-winged Right Geometry 1-winged Left	<b>0638-308</b> 0638-001 0638-002	0.420 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.055</td></tr> <tr><td>Powder-coat.surf.</td><td>0.000</td></tr> <tr><td>Visible surface:</td><td>0.000</td></tr> </table>	Anodized surface:	0.055	Powder-coat.surf.	0.000	Visible surface:	0.000
Anodized surface:	0.055										
Powder-coat.surf.	0.000										
Visible surface:	0.000										
	<b>Foreign wing</b> Foreign wing processed	<b>0638-304</b> 0638-358	1.145 kg/m	5.0 m	<table border="1"> <tr><td>Anodized surface:</td><td>0.091</td></tr> <tr><td>Powder-coat.surf.</td><td>0.276</td></tr> <tr><td>Visible surface:</td><td>0.088</td></tr> </table>	Anodized surface:	0.091	Powder-coat.surf.	0.276	Visible surface:	0.088
Anodized surface:	0.091										
Powder-coat.surf.	0.276										
Visible surface:	0.088										
	<b>Sealing rubber for case</b>	<b>0638-309</b>		25.0 m							